

# Water Circulation Pumps & Circulators

### Viridian® — VR3452

The Viridian VR3452 circulator is a self-adjusting, high-efficiency wet rotor circulator for chilled and hot water applications. All settings can be accomplished on the user-friendly interface. The ECM permanent magnet motor saves up to 85% of the electrical energy compared to conventional pumps.





# ECM wet rotor circulation pump with integrated electronic regulation.



- High-efficiency ECM motor uses up to 85% less electricity
- LED displays watts, flow & RPM
- Compact size for easy handling and installation
- Plug & play simplicity
- Robust construction for long life
- Industry standard flange configuration and lay length
- Low noise operation
- Cataphoresis coated volute
- Communication module (Standard on -FC1A01 models):
  - Ethernet communication
  - Modbus RTU communication
  - Analog Control input 0 10 V
  - 3 analog inputs/outputs
  - 1 relay output
  - Main, Standby, Parallel Pump Operation



**Proportional Pressure** 



Constant Pressure



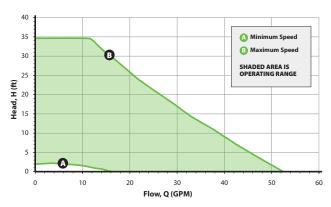
Fixed Speed

NOTE:

Every mode has the ability to function with or without Night Setback Turndown feature.

### **VR3452 Performance Data**

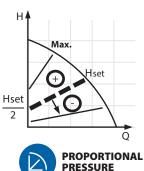


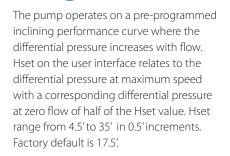


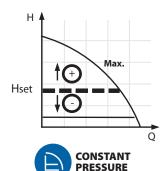
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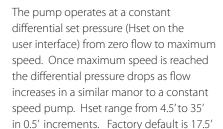
### **AUTOMATIC MODE (factory setting)**

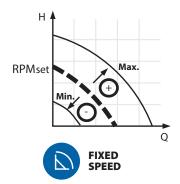
In automatic mode the pump automatically sets the operating pressure, depending on the hydraulic system. By doing so, the pump finds the optimal operating position. *This mode is recommended in most systems*.











The pump operates at its programmed speed between 1100 & 4400 RPM as set by the operator (RPMset on the user interface). Factory default is max speed (4400 RPM).



### NIGHT SETBACK TURNDOWN

When the pump operates in night mode, it automatically switches between the selected operating curve in the mode and night curve. The transition to the night mode depends on the media temperature in the system. When the night mode is prepared for operating, its icon illuminates and the pump operates in the selected operating curve of the mode. When the pump identifies the media temperature fall by 59-68F° (approximately during 2 hours), the icon starts to blink and the pump switches to the night curve. When the media temperature rises again, the icon stops blinking and the pump passes over to the operating curve in the selected operating mode. The night mode operates only in combination with the above indicated modes. It is not an independent operating mode.

## Submittal Data Information Viridian® — VR3452

Submittal Data # 101-173 Supersedes: New

### **Specifications**

- · Maximum Shutoff Head: 34 feet
- · Maximum Flow: 52 gpm
- Maximum Operating Pressure: 145 psi (10 bar)
- Maximum Water Temp: 230°F (110°C)
- Minimum Water Temp: 14°F (-10°C)
- Ambient Temp Range: 32°F (0°C) to 104°F (40°C)
- Minimum Inlet Pressure: 112°F (50°C) 0.73 psi / 0.05 bar 176°F (80°C) 5.8 psi / 0.4 bar 230°F (110°C) 15.95 psi / 1.1 bar
- Electrical specifications:

1phase,110-120V, 47-63Hz (VR3452-HY1) 1phase, 200-240V, 47-63Hz (VR3452-HB1)

- Operating Power: 1/4HP, 10-180W
- Rated Current:

   (1 phase, 115V)
   0.1A to 2.5A
   (1 phase, 230V)
   0.1A to 1.5A
- Continuous Duty
- Built in start-up circuit
- Equipped with a cast iron casing and should be used for closed loop systems only
- Taco circulator pumps are for indoor use only
- Acceptable for use with water or maximum of 50% water/glycol solution
- Degree of protection: IP 44, Class 2

### **Materials of Construction:**

Casing:	Cast Iron
Impeller:	Non-Metallic
Shaft:	Stainless Steel
Bearings:	Graphite
Ventricular wall:	Stainless Steel
Rotor Can:	Stainless Steel

### **Certifications & Listings:**

Conforms to UL Standard 778 Certified to CSA Standard 22.2 No 108

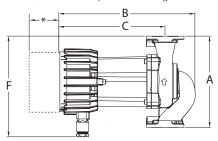


FOR INDOOR USE ONLY

#### **Applications**

The VR3452 circulator is used for circulation of water or a mixture of water/glycol in hot water heating systems, air conditioning systems and closed loop circulation systems. Operating modes include self-adjusting auto, proportional pressure, constant pressure, constant speed and night setback.





<sup>\*</sup> Controller Module standard on -FC1A01 models. Adds 1-5/16" to dimensions B and C.

Effective: 08/04/15

#### **Pump Dimensions & Weights**

Model	Α		В		С		E		F		Weight	
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	Kg
VR3452-FC1A00	6-3/8	162	9-1/2	241	7-7/16	189	4-5/8	117	7-7/16	179	7.8	3.5
VR3452-FC1A01	6-3/8	162	10-3/4	273	8-3/4	222	4-5/8	117	7-7/16	179	7.8	3.5

#### **Additional Data**

Additional Data										
Model	Volts	Class	Flange Size	НР	Hz	Hz Ph		Max. Watts	RPM	
VR3452-HY1	115	Class H	3/4 to 1-1/2	1/100 to 1/4	50/60	1	2.5	180	1100-4400	
VR3452-HB1	230	Class F	3/4 to 1-1/2	1/100 to 1/4	50/60	1	1.5	180	1100-4400	
Motor Type	ECM, Permanent Magnet, Impedance Protected									

