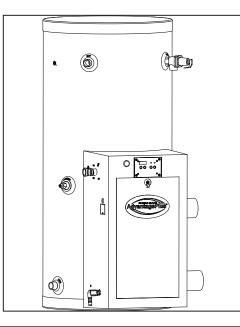
High Efficiency Commercial Gas Water Heater USE & CARE MANUAL

WITH INSTALLATION INSTRUCTIONS FOR THE CONTRACTOR







This Use & Care Manual covers the following model numbers:								
HE55-100N	HE119-130N	HE55 199LP						
HE55-130N	HE119-160N	HE80-130LP						
HE55-160N	HE119-199N	HE80-160LP						
HE55-199N		HE80-199LP						
HE80-130N	HE55-100LP	HE119-130LP						
HE80-160N	HE55-130LP	HE119-160LP						
HE80-199N	ON HE55-160LP HE119-199LP							

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Important Safety Information!
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Do Not Destroy this Manual. Please read carefully and keep in a safe place for Future Reference.

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NOTICE

This water heater is designed for use in commercial applications. Its installation and maintenance should be performed by a qualified, licensed service professional.

AWARNING

Read and review this entire manual with special emphasis on the Venting and Operation Sections prior to any installation work

A CALIFORNIA PROPOSITION 65 WARNING

This product contains chemicals known to the State of California to cause cancer, birth defects, and other reproductive harm.

AWARNING

IF THE INFORMATION IN THIS MANUAL IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY, OR LOSS OF LIFE. DO NOT STORE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE.

FOR YOUR SAFETY! Do not store or use gasoline or other flammable vapors or liquids or other combustible materials in the vicinity of this or any other appliance. To do so may result in an explosion or fire. WHAT TO DO IF YOU SMELL GAS • Do not try to light any appliance. • Do not touch any electrical switch. • Do not use any phone in your building. • Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions	 If you cannot reach your gas supplier, call the fire department. Do not return to your building until authorized by the gas supplier or fire department. Improper installation, adjustment, alteration, service, or maintenance can cause injury, property damage, or death. Refer to this manual. Installation and service must be performed by a qualified installer, service agency, or gas supplier.

SPECIFICATIONS

RECOVERY CAPACITIES

RECOVERY IN U.S. GALLONS/HR. (GPH) AND LITERS/HR. (LPH) AT VARIOUS TEMPERATURE RISES

-												
MODEL NUMBER	INPUT (BTU/ HR) NAT. & LP	THERMAL EFFICIENCY	UNITS	40°F (22.2°C)	50°F (27.8°C)	60°F (33.3°C)	70°F (38.9°C)	80°F (44.4°C)	90°F (50.0°C)	100°F (55.6°C)	110°F (61.1°C)	120°F (66.7°C)
HE55-100	100.000	0.5%	GPH	288	230	192	165	144	128	115	105	96
HE00-100	100,000	95%	LPH	1090	872	726	623	545	484	436	396	363
HE55-130 HE80-130	130.000	95%	GPH	374	299	249	214	187	166	150	136	125
HE119-130	150,000		LPH	1417	1133	944	809	708	630	567	515	472
HE80-160	160.000	95%	GPH	461	368	307	263	230	205	184	167	154
HE119-160	160,000	95%	LPH	1744	1395	1162	996	872	775	697	634	581
HE80-199	100.000	95%	GPH	573	458	382	327	286	255	229	208	191
HE119-199	199,000	95%	LPH	2169	1735	1446	1239	1084	964	867	789	723
Recovery rating	is based on thermal e	efficiencies obtained	d in Intertek	testing labor	atory.							

BOOSTER MODELS Recovery in U.S. Gallons/Hr. (GPH) and Liters/Hr. (LPH)

B003	SOOSTER MODELS Recovery in U.S. Gallons/Hr. (GPH) and Liters/Hr. (LPH)													
MODEL NUMBER	INPUT (BTU/HR) NAT. & LP	THERMAL EFFICIENCY	UNITS	40°F (22.2°C)	50°F (27.8°C)	60°F (33.3°C)	70°F (38.9°C)	80°F (44.4°C)	90°F (50.0°C)	100°F (55.6°C)	110°F (61.1°C)	120°F (66.7°C)	130°F (72.2°C)	140°F (77.8°C)
HE55-160	160.000	95%	GPH	461	368	307	263	230	205	184	167	154	142	132
11235-100	100,000	90 %	LPH	1744	1395	1162	996	872	775	697	634	581	536	498
HE55-199	100.000	95%	GPH	573	458	382	327	286	255	229	208	191	176	164
HE00-199	199,000	93%	LPH	2169	1735	1446	1239	1084	964	867	789	723	667	620
All models exce	ed the minimum	enerav efficiency	requirement	s of the edition	of ASHRAE 90	1h								

All models exceed the minimum energy efficiency requirements of the edition of ASHRAE 90.1b

MAXIMUM DELIVERY In U.S. Gallons and Liters (Includes useable storage and recovery for indicated times)

	Gallollo		5 (11010005	aooas	10 0101	ugo u			.,	man						
MODEL NUMBER	GALLONS/ LITERS	MAX SETPOINT	INPUT (BTU/HR) NAT. & LP	TEMP. RISE	UNITS	5 MIN	10 MIN.	15 MIN.	20 MIN.	30 MIN.	45 MIN.	1 HR.	2 HR.	3 HR.	MIN. TO RECOVER CONTENTS	
HE55-100	55	160°	100,000	100°F	GAL.	48	58	67	77	96	125	154	269	388	29	
TIL33-100	208	71°C	100,000	37.7°C	LTR.	182	219	255	291	364	473	582	1019	1455	23	
HE55-130	55	160°	130,000	100°F	GAL.	51	63	76	88	113	151	188	338	488	22	
TIL33=130	208	71°C	130,000	37.7°C	LTR.	193	240	288	335	430	571	713	1281	1848	22	
HE80-130	80	160°	130,000	100°F	GAL.	68	81	93	106	131	168	206	355	505	32	
HE00-130	303	71°C	130,000	37.7°C	LTR.	259	306	354	401	495	637	779	1345	1912	52	
HE119-130	119	160°	130,000	100°F	GAL.	96	108	121	133	158	196	233	383	532	48	
HE119-130	450	71°C	130,000	37.7°C	LTR.	363	410	457	504	599	750	882	1449	2015	40	
HE55-160	55	180°	160.000	100°F	GAL.	54	69	85	100	131	177	223	407	591	18	
HE00-100	208	82°C	160,000	37.7°C	LTR.	204	262	320	379	495	670	844	1542	2241	10	
11500 400	80	160°	400.000	100°F	GAL.	71	87	102	117	148	194	240	424	609		
HE80-160	303	71°C	160,000	37.7°C	LTR.	270	328	386	444	561	735	909	167	2304	26	
	119	160°	400.000	100°F	GAL.	99	114	129	145	175	221	268	452	636	20	
HE119-160	450	71°C	199,000	37.7°C	LTR.	373	432	490	548	664	838	1013	1710	2408	39	
	55	180°	400.000	100°F	GAL.	57	77	96	115	153	210	268	497	726	44	
HE55-199	208	82°C	199,000	37.7°C	LTR.	218	291	363	435	580	797	1014	1883	2751	14	
	80	160°	100.000	100°F	GAL.	75	94	113	132	171	228	285	514	743	21	
HE80-199	303	71°C	199,000	37.7°C	LTR.	284	357	429	501	646	863	1079	1947	2814		
	119	160°	400.000	100°F	GAL.	102	121	141	160	198	255	312	542	771		
HE119-199	450	71°C	199,000	37.7°C	LTR.	338	460	532	604	749	966	1183	2050	2918	31	

All models have a maximum setpoint of 160°F with the exception of the HE55-160 and HE55-199 booster models. The HE55-160 and HE55-199 have a maximum setpoint of 180°F. * NOTE: The 180° F models are shipped with all necessary components for an approved installation (see Booster Installation Kit for component list.)

1	DIMENSIONAL INFORMATION All dimensions shown in English and Metric										
MODEL	UNITS				VENT	WATER CONNECTIONS		APPROX			
NUMBER	ONITO					INLET	OULET	SHIPPING WT			
HE55-100	inches	52	23 1/2	32	2	1	1	175 lbs.			
HE55-130	mm	1321	597	813	51	25	25	79 kgs			
HE55-160	inches	42	23 1/2	32	3	1	1	175 lbs.			
HE55-199	mm	1067	597	813	76	25	25	79 kgs			
HE80-130	inches	72	23 1/2	32	3*	1-1/2	1-1/2	235 lbs.			
HE80-160 HE80-199	mm	1854	597	813	76	38	38	106 kgs			
HE119-130	inches	73	27	36	3*	1-1/2	1-1/2	405 lbs.			
HE119-160 HE119-199	mm	1854	686	914	76	38	38	184 kgs			
1	1130,000 Btu models are certified to be installed with 2" venting.										

0" CLEARANCE TO COMBUSTIBLES ON ALL ADVANTAGE PLUS UNITS, HOWEVER, A 24" (61 cm) CONTROL PANEL SERVICE CLEARANCE IS RECOMMENDED.

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PART 1: GENERAL SAFETY PRECAUTIONS

Be sure to read and understand the entire Use & Care Manual before attempting to install or operate this water heater. Pay particular attention to the following General Safety Precautions. Failure to follow these warnings could result in a fire or explosion, causing property damage, bodily injury or death. Should you have any problems understanding the instructions in this manual, STOP, and get help from a qualified installer or service technician or the gas supplier.

A WARNING

Gasoline, as well as other flammable materials and liquids (adhesives, solvents, etc.), and the vapors they produce, are extremely dangerous. DO NOT handle, use or store gasoline or other flammable or combustible materials anywhere near or in the vicinity of a water heater. Be sure to read and follow the warning label pictured below and other labels on the water heater, as well as the warnings printed in this manual. Failure to do so can result in property damage, bodily injury, or death.

A DANGER

Failure to install and properly vent the water heater to the outdoors as outlined in the Venting Section of this manual can result in unsafe operation of the water heater. To avoid the risk of fire, explosion, or asphyxiation from carbon monoxide, never operate this water heater unless it is properly vented and has an adequate air supply for proper operation. Be sure to inspect the vent system for proper installation at initial start-up and at least annually thereafter. Refer to maintenance section of this manual for more information regarding vent system inspections.

A DANGER

LIQUEFIED PETROLEUM MODELS

• Propane, or LP gas, must be used with great caution.

- It is heavier than air and will collect first in lower areas making it hard to detect at nose level.
- Make sure to look and smell for LP leaks before attempting to light appliance. Use a soapy solution to check all gas fittings and connections. Bubbling at a connection indicates a leak that must be corrected. When smelling to detect an LP leak, be sure to sniff near the floor.
- Gas detectors are recommended in LP applications and their installation should be in accordance with the manufacturer's recommendations and/or local laws, rules, regulations or customs.
- It is recommended that more than one method be used to detect leaks in LP applications.

IF LP GAS IS PRESENT OR SUSPECTED:

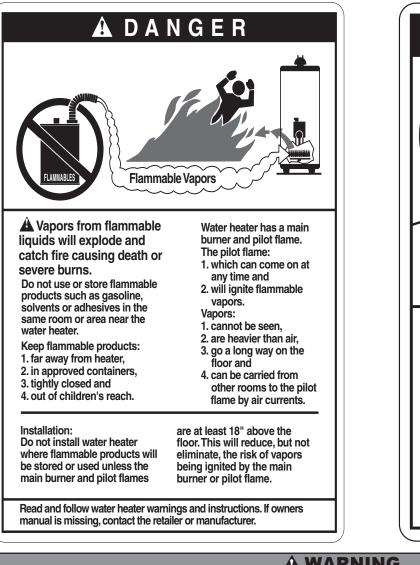
- DO NOT attempt to find the cause yourself;
- DO NOT try to light any appliance;
- DO NOT touch any electrical switch;
- DO NOT use any phone in your building.
- Leave the house immediately and make sure your family and pets leave also.
- Leave the doors open for ventilation and contact the gas supplier, a qualified service agency or the fire department.
- Keep the area clear until the service call has been made, the leak is corrected, and a qualified agency has determined the area to be safe.

AWARNING

Both LP and natural gas have an odorant added to help detection. Some people may not physically be able to smell or recognize this odorant. If unsure or unfamiliar about the smell associated with LP or natural gas, ask the gas supplier. Other conditions, such as "Odorant Fade", which causes the odorant to "fade", or diminish in intensity can also hide or camouflage a gas leak.

A DANGER

Water heaters utilizing Liquefied Petroleum gas (LP) are different from natural gas models. A natural gas heater will not function safely on LP gas and vice versa. No attempt should ever be made to convert a heater from natural gas to LP gas. To avoid possible equipment damage, personal injury or fire: DO NOT connect this water heater to a fuel type not in accordance with unit rating plate. Propane gas for propane units. Natural gas for natural gas units. These units are not certified for any other type fuel.





A WARNING

LP appliances should not be installed below-grade (for example, in a basement) if such installation is prohibited by federal, state and/or local laws, rules, regulations, or customs.

To meet commercial water use needs, the thermostat on this water heater is adjustable up to 160°F (71°C) (Booster models have a maximum setpoint of 180°F (82°C). However, water temperatures over 125° F (52°C) can cause severe burns instantly or death from scalds. This is the preferred starting point for setting the controls for supplying general purpose hot water.

Safety and energy conservation are factors to be considered when setting the water temperature on the thermostat. The most energy efficient operation will result when the temperature setting is the lowest that satisfies the needs consistent with the application.

Maximum water temperatures occur just after burner has shut off. To find temperature of the water being delivered, turn on a hot water faucet and place a thermometer in the hot water stream and read the thermometer.

The following chart details the relationship of water temperature and time with regard to scald injury and may be used as a guide in determining the safest water temperature for your applications.

The temperature of the water in the heater can be regulated by setting the temperature on the electronic thermostat. To comply with safety regulations, the thermostat was set at its lowest setting before the water heater was shipped from the factory. See the section titled SET POINT ADJUSTMENT PROCEDURE to set the electronic thermostat.

APPROXIMATE TIME / TEMPERATURE RELATIONSHIPS IN SCALDS								
120°F	More than 5 minutes							
125°F	1 1/2 to 2 minutes							
130°F	About 30 seconds							
135°F	About 10 seconds							
140°F	Less than 5 seconds							
145°F	Less than 3 seconds							
150°F	About 1 ¹ ⁄ ₂ seconds							
155°F	About 1 second							

Table 1 - Courtesy Shriners' Burn Institute

There is a Hot Water SCALD Potential if the thermostat is set too high.

NOTE: When this water heater is supplying general purpose hot water requirements for use by individuals, a thermostatically controlled mixing valve for reducing point of use water temperatures is recommended to reduce the risk of scald injury. Contact a licensed plumber or the local plumbing authority for further information.

PART 2: INSTALLATION

AWARNING

Read and review this entire manual with special emphasis on the Venting and Operation Sections prior to any installation work.

A. LOCAL INSTALLATION REGULATIONS

This water heater must be installed in accordance with these instructions, local codes, utility company requirements, and/or in the absence of local codes, the latest edition of the National Fuel Gas Code ANSI 223.1 in the United States or CAN/CSA B149.1 installation code in Canada.

B. LOCATION

The water heater must be located or protected so it is not subject to physical damage, for example, but moving objects, area flooding, etc.

WARNING

The water heater should not be located in an area where leakage of the tank or connections will result in damage to the area adjacent to it or to lower floors of the structure. When such areas cannot be avoided, it is recommended that a suitable catch pan, adequately drained, be installed under the water heater.

NOTE: Auxiliary catch pan installation MUST conform to the applicable local codes.

Choose a location for your water heater centralized to the piping system, along with consideration to vent pipe length. As the length of vent pipe increases, the firing rate of the appliance decreases. You must also locate the water heater where it will not be exposed to below freezing temperatures. Additionally, you will need to place the water heater so that the controls, drain, inlet/outlet, and gas valve are easily accessed. This appliance must not be installed outdoors, as it is certified as an indoor appliance, and must be kept vertical and on a level surface. Also, care must be exercised when choosing the location of this appliance where leakage from the relief valve, leakage from related piping, or leakage from the tank or connections, will not result in damage to the surrounding areas or to the lower floors of the building. **A water heater should always be located in an area with a floor drain or installed in an adequately drained catch pan suitable for water heaters.** Proper clearance must be provided around the water heater as follows: Sides, bottom, top, and back or 0" (zero clearance). Front of the appliance needs 24" (61 cm) service clearance minimum. This front service may be achieved by a non-rated or combustible door or access panel; providing the 24" (61 cm) service clearance is achieved when the door is opened or panel is removed. This water heater must not be located near flammable liquids such as gasoline, adhesives, solvents, paint thinners, butane, liquefied propane, etc., as the controls of this appliance could ignite those vapors and cause an explosion.

C. TEMPERATURE AND PRESSURE RELIEF VALVE

A new combination temperature and pressure relief valve, complying with the Standard for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, ANSI Z21.22 or Standard CSA 4.4, must be installed in the opening provided on the water heater at the time of installation. No valve is to be placed between the relief valve and the water heater. For circulating tank installation, the separate storage tank(s) must have similar protection. The pressure rating of the relief valve must not exceed the maximum working pressure as marked on the front of the water heater. The Btu/h rating of the relief valve must equal or exceed the Btu/h input of the water heater as noted on its

rating plate. Connect the outlet of the relief valve to a suitable open drain. The discharge line must pitch downward from the valve to allow complete draining (by gravity) of the relief valve and discharge line, and must be no smaller than the outlet of the relief valve. The end of the discharge line should not be threaded or concealed and should be protected from freezing. No valve of any type, restriction or reducing coupling should be installed in the discharge line. In the U.S., local codes shall govern the installation of relief valves. In Canada, use CAN/CSA B149.1.

D. EXPANSION TANK

A potable hot water expansion tank may be required to offset the water expansion as the water is heated. In most city plumbing systems, the water meter has a no return or back flow device built into the system to prevent back flowing of water into city mains. Back flow prevents may be found on all incoming water supplies. Under these circumstances, you will need a hot water expansion tank listed for potable water use. The expansion tank should be located on the cold inlet piping close to the water heater. **The expansion tank must be suitable for hot potable water**.

WARNING

The manufacturer's warranty does not cover any damage or defect caused by installation or attachment or use of any special attachments such as energy saving devices (other than those authorized by the manufacturer) into, onto, or in conjunction with the water heater. The use of such unauthorized devices may shorten the life of the water heater and may endanger life and property. The manufacturer disclaims any responsibility for such loss or injury resulting from the use of such unauthorized devices.

E. DOMESTIC WATER CONNECTIONS

The water connections must be installed in accordance with all national and local plumbing codes, or any prevailing standard. **NEVER USE DIELECTRIC UNIONS OR GALVANIZED STEEL FITTINGS ON WATER**. **HEATER CONNECTIONS.** The inlet and outlet connections are 1" on the 55 gallon models and 1 ½" on the 80 and 119 gallon models. On the cold inlet, install a 1" brass tee on the 55 gallon models, or a 1 ½" brass tee on the 80 and 119 gallon models. On the run of the brass tee install, with pipe sealant compound, a brass drain cock or its equivalent (*not supplied*). Into the branch of the brass tee, install a copper male adapter to match with the copper plumbing system. For convenience, you may install a shut off valve and a union into the cold inlet piping to ease servicing in the future. If there is a back flow preventer or any type of a check valve in the system, then you must install an additional tee for a suitable potable thermal expansion tank. (See section on Expansion Tank.) In the hot outlet connection (top left), install a suitable adapter to match the copper tubing of the plumbing system. A thermal trap or heat trap loop may be installed here to provide additional energy savings and prevent thermal siphoning of domestic hot water. If required, a domestic hot water tempering/anti-scald valve should be installed into the hot water line to prevent the maximum outlet water temperature from exceeding 125°F (52°C) to prevent scald injury.

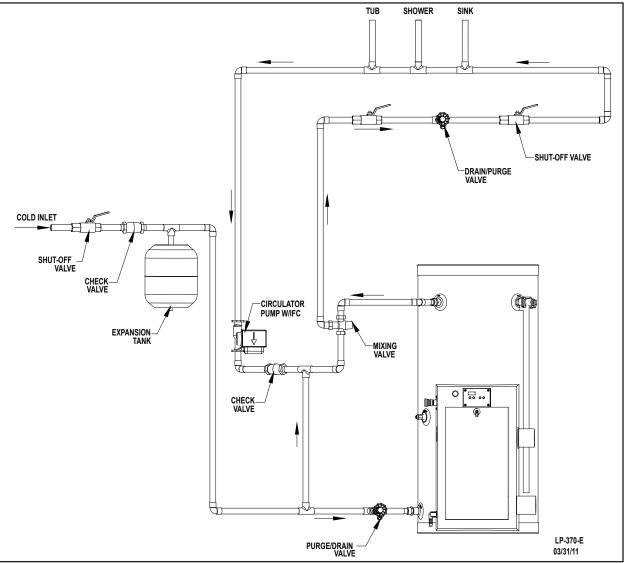


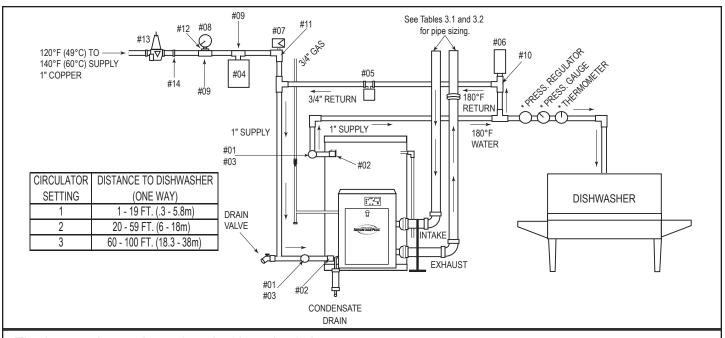
Figure 1 – Standard Installation – NOTE: This drawing is meant to demonstrate system piping only. The installer is responsible for all equipment and detailing required by local codes.

F. SPECIAL INSTRUCTIONS FOR BOOSTER INSTALLATIONS

All booster heaters are supplied with the "Booster Installation Kit". In order to maintain proper temperature, this kit must be correctly installed. The Booster Installation Kit contains the following list of parts:

#01 - Nibco Tee - 1"x 1"x 1/2" (2 pcs.)
#02 - Female Adapter - 1" (2 pcs.)
#03 - Dial Thermometer (2 pcs.)
#04 - Expansion Tank - 4-1/2 Gal.
#05 - Grundfos 3 Speed Pump w/ Check Valve
#06 - Nibco 1.2" x 12" Fitting Air Chamber
#07 - Vacuum Relief Valve
#08 - Pressure Gauge - 0 - 200 PSI
#09 - Nibco Tee 712R - 1"x 1" x 3/4" (2 pcs.)
#10 - Nibco Tee - 1"x 1/2"x 1" Copper
#12 - Reducing Coupling
#13 - Pressure Reducing Valve
#14 - Nibco Male Adapter - 1"

See the following drawing for a typical "Booster" installation. Please note that those items marked with an asterisk in the drawing are not included with the Booster Kit, but are items that should be installed in a typical dishwasher package.



The booster heater is equipped with a circulating pump to provide the minimum water flow in the booster and maintain a uniform water temperature in the tank. Depending on the physical distance from the booster to the dishwasher, and the length of time between washes, it may be necessary to run an empty rack to purge the supply line of water that has cooled below 180°F (82°C). For this reason it is best to locate the booster as close as possible to the dishwasher. The circulator is equipped with

three speeds to increase flow rate and reduce heat loss. Reference the "Distance" chart to determine the appropriate circulator speed setting.

All piping should be installed with suitable pipe insulation to avoid temperature loss on the re-circulation line. A minimum of 1" thick pipe insulation is recommended. **Under no circumstances** should the booster be installed without a circulating pump.

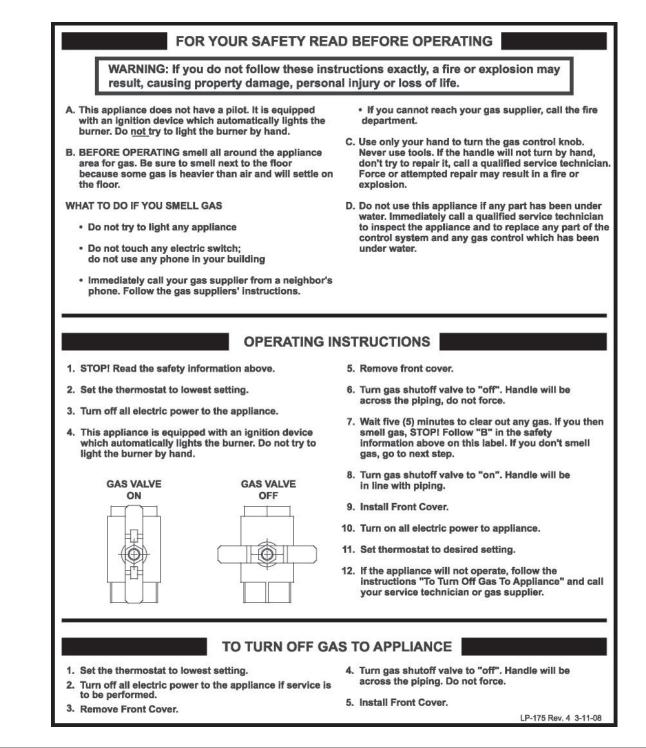
G. LIGHTING AND OPERATING INSTRUCTIONS

IF THE INFORMATION IN THIS MANUAL IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY, OR LOSS OF LIFE. DO NOT STORE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE.

WHAT TO DO IF YOU SMELL GAS

- DO NOT try to light any appliance.
- DO NOT touch any electrical switch.
- DO NOT use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.

If you cannot reach your gas supplier, call the fire department. Installation and service must be provided by a qualified installer, service agency, or the gas supplier.



AWARNING

Tank MUST be full of water before power is turned on. Heat exchanger coil WILL BE DAMAGED if energized even for a short time while the tank is dry. The water heater warranty does not cover damage or failure resulting from operation with an empty or partially empty tank. (Refer to the limited warranty for complete terms and conditions.)

H. ELECTRICAL CONNECTION

The electrical connection for the water heater is on the left side of the combustion shroud. There is a ½" knockout location for electrical connection. All electrical wiring must be performed by a qualified licensed electrician and in accordance with National Electrical Code and Canadian Electrical Code, or to the applicable local codes and standards. The electrical requirements are for standard 120 volts, 60 Hz, 10 amp service. It is recommended that an electrical disconnect switch be placed near the water heater, and that the connection to the water heater be made using 3/8" extra-flex, or 3/8" greenfield (or equivalent). **This water heater must be wired with #14 AWG**

and fused for no more than 15 amps. It is of extreme importance that this unit be properly grounded and <u>connected with proper polarity!</u> Ground the water heater by connecting the green wire in the electrical access compartment directly to the main building ground system. It is very important that the building system ground is inspected by a qualified electrician prior to making this connection. Once all connections have been made, the electrical access may be closed. It is very important that the electrical power is not turned on until gas and venting connections are completed and the tank is full of water.

I. GAS CONNECTION

Refer to the table below to size the supply piping to minimize pressure drop between meter or regulator and unit. In Canada, use table found in CAN/CSA B149.1.

Maximum capacity of pipe in cubic feet of gas per hour for gas pressures of .5 psi or less and a pressure drop of .3 inch water column.

Nominal Iron	Internal		Length of Pipe (Feet)													
Pipe Size (In.)	Dia. (In.)	10	20	30	40	50	60	70	80	90	100	125	150	175	200	BTU's
3/4	.824	278	190	152	130	115	105	96	90	84	79	72	64	59	55	Per
1	1.049	520	350	285	245	215	195	180	170	160	150	130	120	110	100	Hour x
11⁄4	1.380	1,050	730	590	500	440	400	370	350	320	305	275	250	225	210	1,000
1 1/2	1.610	1,600	1,100	890	760	670	610	560	530	490	460	410	380	350	320	

Table 2 - Source - ANSI Z223.1

It is recommended that a soapy solution be used to detect leaks. Bubbles will appear on the pipe to indicate a leak is present. To avoid excessive pressure drop, the gas piping must be sized for the proper flow and length of pipe. Both the gas meter and the gas regulator must be properly sized for the total gas load. If you experience a pressure drop greater than 1" WC, the meter, regulator, or gas line is undersized or in need of service. You can attach a manometer to the incoming gas drip leg by removing the cap. The gas pressure must remain between 3.5" WC and 14" WC during standby (static) mode and while in operating (dynamic) mode at full output. If an in-line regulator is used, it must be a minimum of 10 feet from the water heater. It is very important that the gas line is properly purged by the installer, gas supplier, or utility. Failure to properly purge the lines or improper line sizing will result in ignition failure. This problem is especially noticeable in NEW LP installation and also in empty tank situations. This can also occur when a utility company shuts off service to an area to provide maintenance to their lines. The gas valve must not be replaced with a conventional gas valve under any circumstances. As an additional safety feature, the gas valve in this water heater has a flanged connection to the swirl plate and blower.

Gas supply shall not exceed a maximum inlet pressure of 14" WC (350 mm), ½ pound pressure (3.4 kPa), between 3.5" WC and 14" WC (natural and propane). The entire piping system, gas meter, and regulator must be sized properly to prevent a pressure drop greater than .5" WC as stated in the National Fuel Gas Code. Gas pressure information is listed on the rating plate. It is very important that you are connected only to the type of gas noted on the rating plate; "LP" or propane gas or "Nat" natural gas. All gas connections must be approved by the local gas supplier or utility in addition to the governing authority prior to turning the gas supply on. The nipple provided for the inlet gas connection is ½", and it is mandatory that a ¾" to ½" reducing bushing (provided) is used, threaded into the branch of a ¾" tee, and a drip leg fabricated, as per the National Fuel Gas Code and in Canada refer to CAN/CSA B149.1.

You must ensure that the entire gas line to the reducing bushing connection at the water heater is no smaller than $\frac{3}{4}$ ".

WARNING

THE USE OF FLEXIBLE GAS CONNECTORS IS NOT RECOMMENDED. IF USED, IT IS IMPERATIVE THAT THEY ARE SIZED CORRECTLY. FLEXIBLE GAS CONNECTORS MUST HAVE A MINIMUM ID OF ³/₄" TO AVOID RESTRICTION OF GAS FLOW! NEVER REDUCE THE GAS SUPPLY LINE BELOW ³/₄"! In Canada, refer to CAN/CSA B149.1 for approved connections.

Once all the inspections have been performed, the piping system must be leak tested. If the leak test pressure is higher than the maximum permissible inlet pressure, you must isolate the water heater from the gas line before testing. In order to do this, you must disconnect the union and cap the inlet gas line. In the event the gas valve is exposed to a pressure greater than ½ PSI, 14" WC, the gas valve must be replaced.

Failure to follow all precautions could result in fire, explosion, or death! It is recommended that a soapy solution be used to detect leaks. Bubbles will appear and indicate a leak is present. The gas piping must be sized for the proper flow and length of pipe to avoid unacceptable pressure drop. Both the gas meter and the gas regulator must be properly sized for the total gas load. If you experience a pressure drop greater than 1" WC, the meter, regulator, or gas line may be undersized or in need of service. On the inlet side of the gas valve, there is a 1/8" NPT plug. This plug can be removed to attach a manometer. You can attach a meter to the incoming gas drip leg by removing the cap and installing the meter. The gas pressure must remain between 3.5" and 14" WC during standby and unit running heat cycle. If an in-line regulator is used, it must be a minimum of 10 feet from the water <u>heater</u>. It is very important that the gas line is properly purged by the installer, gas supplier, or utility. **Failure to properly purge the lines or improper line sizing will result in water heater ignition failure.** The gas valve is a special gas valve which has a Pressure Augmented Regulator feature, as well as negative outlet pressure. This valve must not be replaced with a conventional valve under any circumstances. Make sure valve is in the "OFF" position prior to turning gas supply on. As an additional safety feature, this valve has a left hand thread on the outlet end and a special tamper resistant electrical connector.

WARNING

Never use open flame to test for gas leaks. Doing so could result in fire, explosion, severe personal injury, or death.

WARNING

DO NOT exceed input shown on water heater rating label.

PART 3: VENTING, COMBUSTION AIR, & CONDENSATE REMOVAL

A DANGER

This vent system will operate with a positive pressure in the flue gas vent pipe. Do not connect vent connectors serving appliances vented by natural draft into any portion of mechanical draft systems operating under positive pressure.

Follow the venting instructions below carefully. Failure to do so will result in substantial property damage, severe personal injury, or death.

<u>A. GENERAL</u>

1. Install the water heater venting system in accordance with these instructions and with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, CAN/CGA B149-1, and/or applicable provisions of local building codes.

2. This water heater is a direct vent appliance and is listed as a Category IV appliance with Underwriters

Laboratories, Inc.

3. This water heater must be vented with materials, components, and systems listed and approved for Category IV appliances.

B. APPROVED MATERIALS FOR EXHAUST AND INTAKE AIR VENTS

APPROVED PLASTIC EXHAUST VENTING MATERIAL									
MATERIAL	STANDARDS FOR INSTALLATION IN:								
MATERIAL	UNITED STATES	CANADA							
PVC schedule 40/80	ANSI/STM D1785	ULC-S636							
PCV-DWV	ANSI/ASTM D2665	ULC-S636							
CPVC schedule 40/80	ANSI/ASTM F441	ULC-S636							
*NOTE: Use of cellular core PVC (A	STM F891), cellular core CPVC, or Rade	R (polyphenylsulfone) in non-metallic							

***NOTE:** Use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenylsulfone) in non-metallic exhaust venting systems is prohibited.

NOTE: Covering non-metallic exhaust vent pipe and fittings with thermal insulation is prohibited. Insulation can only be used on INTAKE piping.

APPROVED PLASTIC INTAKE VENTING MATERIAL									
MATERIAL	STANDARDS FOR INSTALLATION IN:								
WATERIAL	UNITED STATES	CANADA							
PVC schedule 40/80	ANSI/STM D1785	ULC-S636							
PCV-DWV	ANSI/ASTM D2665	ULC-S636							
CPVC schedule 40/80	ANSI/ASTM F441	ULC-S636							
exhaust venting systems is prohibited.	*NOTE: Use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenylsulfone) in non-metallic								

be used on INTĂKE piping.

Table 4

APPROVED PLASTIC CONDENSATE PIPING MATERIAL				
MATERIAL STANDARDS FOR INSTALLATION IN:				
UNITED STATES	CANADA			
ANSI/STM D1785	ULC-S636			
	STANDARDS FOR UNITED STATES			

Table 5

APPROVED PIPE CEMENT AND PRIMER FOR PLASTIC PIPE				
MATERIAL	STANDARDS FOR	STANDARDS FOR INSTALLATION IN:		
MATERIAL	UNITED STATES	CANADA		
CPVC	ANSI/STM F493	ULC-S636 approved primer and		
PVC	ANSI/ASTM D2564	adhesive system, for ULC-S636 pipe and fittings		

Table 6

DO NOT use cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenylsulfone) in any portion of the piping for this water heater. Doing so will result in substantial property damage, severe personal injury, or death.

A DANGER

DO NOT insulate exhaust vent pipe. Doing so will result in substantial property damage, severe personal injury, or death.

AWARNING

High heat sources (sources generating heat 100°F / 37°C or greater, such as stove pipes, space heaters, etc.) may damage plastic components of the water heater as well as plastic vent pipe materials. Such damages ARE NOT covered by warranty. It is recommended to keep a minimum clearance of 8" from high heat sources. Observe heat source manufacturer instructions, as well as local, state, provincial, and national codes, laws, regulations and ordinances when installing this water heater and related components near high heat sources.

C. EXHAUST AND INTAKE AIR VENT PIPE LOCATION

1. DETERMINE EXHAUST VENT LOCATION

A DANGER

Both exhaust and intake air vents must exit from the same side of the building to assure correct appliance operation. Failure to properly install the venting system will result in substantial property damage, severe personal injury, or death.

a. The vent piping for this water heater is approved for zero clearance to combustible construction.

b. See illustration within this section of clearances for location of exit terminals of direct-vent venting systems.

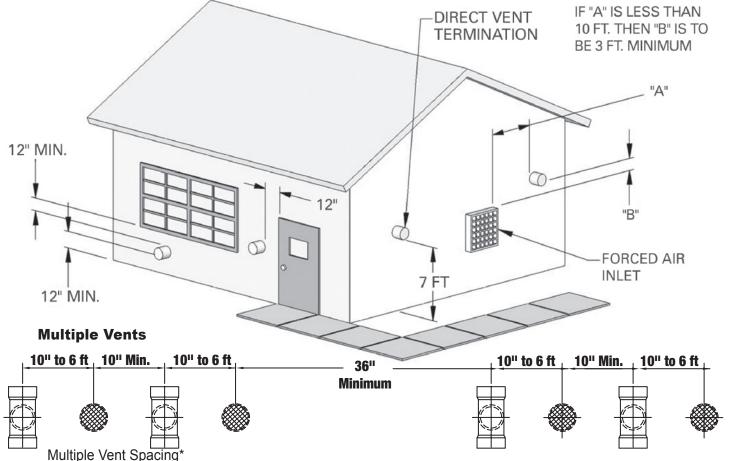
- c. This water heater vent system shall terminate at least 3 feet (0.9 m) above any forced air intake located within 10 ft (3 m). Note: this does not apply to the combustion air intake of a direct-vent appliance.
- d. Provide a minimum of 1 foot distance from any door, operable window, or gravity intake into any building.
- e. Provide a minimum of 1 foot clearance from the bottom of the exhaust above the expected snow accumulation level. Snow removal may be necessary to maintain clearance.
- f. Provide 4 feet horizontal clearance from electrical meters, gas meters, gas regulators, relief equipment, exhaust fans and inlets. In no case shall the exit terminal be above or below the aforementioned equipment unless the 4 foot horizontal distance is maintained.
- g. When adjacent to a public walkway, locate exit terminal at least 7 feet above grade.
- h. Do not locate the exhaust directly under roof overhangs to prevent icicles from forming.
- i. Provide 4 feet clearance from the inside corner of vertical walls, chimneys, etc., as well as horizontal corners created by roof overhangs.

2. DETERMINE AIR INTAKE VENT LOCATION

- a. Provide 1 foot clearance from the bottom of the intake air vent and the level of maximum snow accumulation. Snow removal may be necessary to maintain clearances.
- b. Do not locate intake air vent in a parking area where machinery may damage the pipe.
- c. When venting with a two pipe system, maximum distance between intake air vent and exhaust vent is 6 feet (1.8 m). Minimum distance between exhaust vent and intake air vent on single water heater is 10" (0.255 m) center-to-center. Minimum distance between exhaust vents and intake air vents on multiple water heaters is 10" (0.255 m) center-to-center.
- d. You must place support brackets on vent piping. The first bracket must be within 1 foot of the appliance and the balance at 4 foot intervals on the vent pipe.

Location of exit terminals of mechanical draft and direct-vent venting systems.

(Reference: National Fuel Gas Code ANSI Z223.1/NFPA 54 2002). In Canada, refer to CAN/CSA B149.1 for vent terminal location.



*Note: Exhaust must extend out out 1 foot. There should be no more than 2 vents and 2 intakes then a space of 36" to the next set of vents.

*Note: There must be a minimum of 36" spacing between every 2 kit grouping.

Figure 2 - Venting Detail

D. EXHAUST AND INTAKE AIR VENT SIZING

1. The exhaust and intake vent size is 2" for the HE100 and HE130 and 3" for the HE199.

2. The total combined equivalent length of exhaust vent and intake air pipe should not exceed 85 feet.

a. The equivalent length of elbows, tees, and other fittings are listed in the Friction Loss Table:

FRICTION LOSS EQUIVALENT IN PIPING AND FITTINGS				
FITTING OR PIPING	EQUIVALENT FEET			
	2" (5 cm)	3" (7.6 cm)	4" (10 cm)	
90 DEGREE ELBOW*	5' (1.5 m)	5' (1.5 m)	3' (.92 m)	
45 DEGREE ELBOW*	3' (.92 m)	3' (.92 m)	1' (.31 m)	
COUPLING	0'	0'	0'	
AIR INLET TEE	0'	0'	0'	
STRAIGHT PIPE	1' (.31 m)	1' (.31 m)	1' (.31 m)	
CONCENTRIC VENT KIT SP12161	N/A	3' (.92 m)	N/A	
V1100 3" VENT KIT SP12162	N/A	1'	N/A	

Table 7 - *Friction loss for long radius elbow is 1 foot less.

b. For example: If the exhaust vent has two 90° elbows and 10 feet of PVC pipe we will calculate:

Exhaust Vent Pipe Equivalent Length = (2x5) + 10 = 20 feet.

$$(.61x1.5) + 3 = 6.1 \text{ m}.$$

Further, if the intake air vent pipe has two 90° elbows, one 45° elbow and 10 feet of PVC pipe, the following calculation applies:

Intake Air Vent Pipe Equivalent Length = (2x5) + 3 + 10 = 23 feet.

Finally, if a concentric vent kit is used we find:

Total Combined Equivalent Length = 20 + 23 + 3 = 46 feet.

Therefore, the total combined equivalent length is 46 feet which is well below the maximum of 85 feet.

- c. The intake air vent pipe and the exhaust vent are intended to penetrate the same wall or roof of the building. d. Effort should be made to keep a minimum difference in equivalent length between the intake air vent pipe and
- the exhaust vent.
- 3. The minimum combined equivalent length is 16 equivalent feet.

E. LONGER VENT RUNS

1. The maximum combined equivalent length can be extended by increasing the diameter of both exhaust vent and intake air vent pipe equally. However, the transitions should begin a minimum of 15 equivalent feet from the water heater.

a. The maximum equivalent length for increased diameter vent pipes is 125 feet.

b. Transitions should always be made in vertical sections of pipe to prevent the condensate from pooling in the vent pipe.

VENT CONNECTION	REDUCING COUPLING	VENT TRANSITION
2" (5cm)	3" X 2" (7.6 x 5 cm)	3" (7.6 cm)
3" (7.6 cm)	4" X 3" (10 x 7.6 cm)	4" (10 cm)

Table 8 - Vent Run Transition

c. If the transition occurs at a distance greater than 15 equivalent feet from the water heater, the maximum equivalent length will be reduced.

TRANSITION POINT - FT FROM WATER HEATER (m)	TEL OF STANDARD 2" VENT PIPE in FT (m)	TEL OF OVERSIZED VENT PIPE in FT* (m)	MAXIMUM TEL OF ALL VENT PIPE in FT (m)
15 (4.58)	30 (9.1)	95 (29)	125 (38)
20 (6)	40 (12.2)	77-1/2 (23.6)	117-1/2 (35.9)
25 (7.6)	50 (15.2)	60-1/2 (18.4)	110-1/2 (33.7)
30 (9.1)	60 (18.2)	43 (13.1)	103 (31.4)
35 (10.7)	70 (21.3)	26 (7.92)	96 (29.2)
40 (12.2)	80 (24.3)	8-1/2 (2.6)	88-1/2 (27)
NONE	85 (27)	0	85 (26)

 Table 9 – TEL = Total Equivalent Length *Oversized vent pipe diameter is 1" or greater than factory supplied connection.

F. EXHAUST VENT AND INTAKE AIR PIPE INSTALLATION

A DANGER

All joints of positive pressure vent systems must be properly cleaned, primed, and cemented to prevent leakage of flue products into living space. Failure to properly seal the venting system will result in substantial property damage, severe personal injury, or death.

- 1. Use only solid PVC or CPVC for exhaust vent pipe. PVC and CPVC, can be used for the intake vent pipe. Refer to Tables 3 6 for appropriate venting materials.
- 2. Remove all burrs and debris from joints and fittings.
- 3. All joints must be properly cleaned, primed, and cemented. Use only cement and primer approved for use with the pipe material. Cement must conform to ASTM D2564 for PVC and ASTM F493 for CPVC pipe.
- 4. Horizontal lengths of exhaust vent must slope back towards the water heater not less than ¼" per foot to allow condensate to drain from the vent pipe. If the exhaust pipe must be piped around an obstacle that results in the creation of a low point, condensate will collect in this low point and form a blockage. This condensate must be drained away using a field installed condensate drain assembly.
- 5. All piping must be fully supported. Use pipe hangers at a minimum of 4 foot (1.2 m) intervals to prevent sagging of the pipe where condensate may form.
- 6. Do not use the water heater to support any piping.
- 7. A screened straight coupling is provided with the heater for use as an outside exhaust termination.
- 8. A screened inlet air tee is provided with the heater to be used as an outside intake termination.

NOTE: Optional concentric vent terminals cannot be thermally insulated.

G. VENTING DETAIL

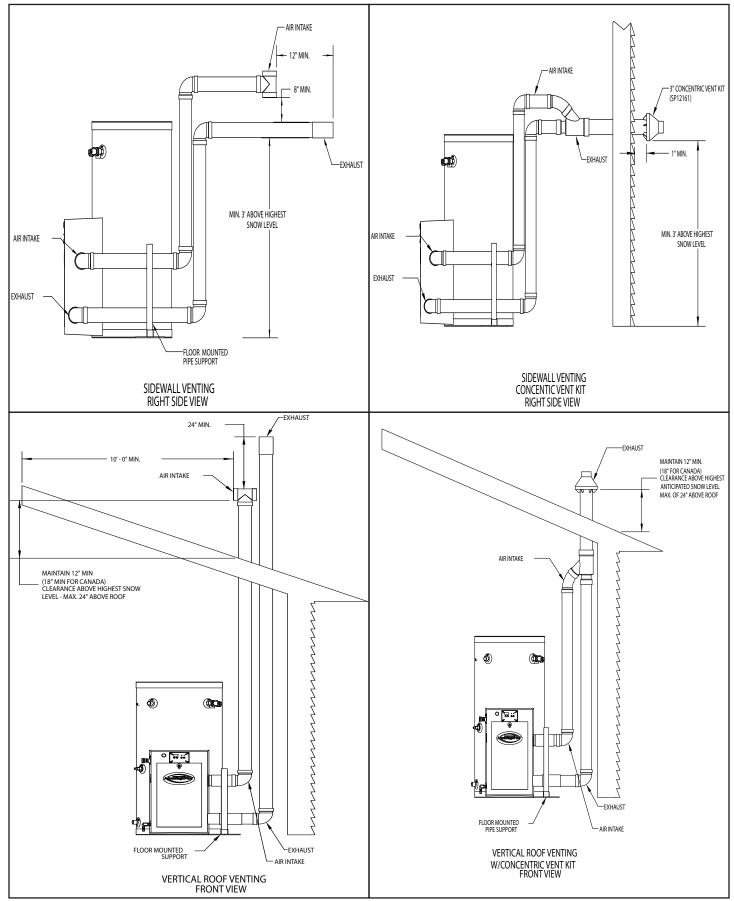


Figure 3 – Venting Detail – NOTE: This drawing is meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

H. PREVENT COMBUSTION AIR CONTAMINATION

Install intake air piping for the water heater as described in the Venting Section. Do not terminate exhaust in locations that can allow contamination of intake air.

A DANGER

You must pipe outside air to the water heater air intake. Ensure that the intake air will not contain any of the contaminants, or terminate near any of the areas, listed in Table 10. Contaminated air will damage the water heater, resulting in possible substantial property damage, serious personal injury, or death.

I. CORROSIVE CONTAMINANTS AND SOURCES

PRODUCTS TO AVOID	AREAS LIKELY TO HAVE CONTAMINANTS
Spray cans containing fluorocarbons	Dry cleaning/laundry areas and establishments
Permanent wave solutions	Swimming pools
Chlorinated waxes/cleaners	Metal fabrication plants
Chlorine-based swimming pool chemicals	Beauty shops
Calcium chloride used for thawing	Refrigeration repair shops
Sodium chloride used for water softening	Photo processing plants
Refrigerant leaks	Auto body shops
Paint or varnish removers	Plastic manufacturing plants
Hydrochloric or Muriatic acid	Furniture refinishing areas and establishments
Cements and glues	New building construction
Antistatic fabric softeners used in clothes dryers	Remodeling areas
Chlorine-type bleaches, laundry detergents, and cleaning solvents	Garages and workshops
Adhesives used to fasten building products	

Table 10 - Contaminant Table

DANGER

Do not install the water heater into a common vent with any other appliance. This will cause flue gas spillage or appliance malfunction, resulting in substantial property damage, severe personal injury, or death.

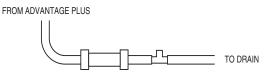
J. CONDENSATE

This condensing high efficiency appliance has a condensate removal system. Condensate is water vapor derived from combustion products, similar to an automobile when it is initially started. This condensate does have a low pH and should be treated with a condensate filter. This filter contains either lime crystals or marble crystals, which will neutralize the condensate. The outlet of the filter is sized for 5/8" (1.6 cm) ID (inside diameter) plastic tubing. It is very important that the condensate line is sloped away from and down to a suitable inside drain. If the condensate outlet on the water heater is lower than the drain, you must use a condensate removal pump. It is also very important that the condensate line is not exposed to freezing temperatures or any other type of blockage. Plastic tubing should be the only material used for the condensate line. Steel, brass, copper, or other metals will be subject to corrosion and deterioration. A second vent may be necessary to prevent condensate line vacuum lock if a long horizontal run is used. Also an increase to 1" (2.5 cm) tubing may be necessary.

NOTE: Always check local codes for proper evacuation of condensate.

INSTALLATION OF A CONDENSATE NEUTRALIZER AND PUMP (Not Supplied)

CONDENSATE LINE



CONDENSATE LINE MUST BE PITCHED AT LEAST 1/4" PER FOOT TO PROPERLY DRAIN. IF THIS CANNOT BE DONE OR A VERY LONG LENGTH OF CONDENSATE HOSE IS USED YOU MUST INCREASE THE CONDENSATE HOSE TO A MINIMUM OF 1" I.D. AND PLACE A TEE IN THE LINE AFTER THE CONDENSATE NEUTRALIZER TO PROPERLY REDUCE VACUUM LOCK IN THE DRAIN LINE.



CONDENSATE LINE WITH PUMP

CONTACT YOUR LOCAL WHOLESALE PLUMBING SUPPLY STORE FOR MORE INFORMATION ON CONDENSATE NEUTRALIZERS AND PUMPS

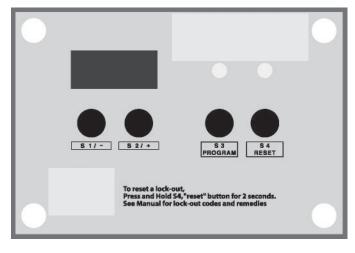
Notes:

- 1. CONDENSATE LINE MUST BE PITCHED AT LEAST 1/4" PER FOOT (0.64 cm per 0.3 m)TO PROPERLY DRAIN. IF THIS CANNOT BE DONE OR A VERY LONG LENGTH OF CONDENSATE HOSE IS USED YOU MUST INCREASE THE CONDENSATE LINE TO A MINIMUM OF 1" (2.5 CM) ID AND PLACE A TEE IN THE LINE AFTER THE CONDENSATE NEUTRALIZER TO PROPERLY REDUCE VACUUM LOCK IN THE DRAIN LINE.
- 2. PLASTIC PIPE SHOULD BE THE ONLY MATERIAL USED FOR THE CONDENSATE LINE. STEEL, BRASS, COPPER OR OTHERS WILL BE SUBJECT TO CORROSION OR DETERIORATION.
- 3. IT IS ALSO VERY IMPORTANT THAT THE CONDENSATE LINE IS NOT EXPOSED TO FREEZING TEMPERATURES, OR ANY OTHER TYPE OF BLOCKAGE

Figure 4 - Condensate Details.

PART 4: OPERATION

A. OVERALL APPLIANCE AND CONTROL OPERATION



NOTE: The unit MUST NOT be operating when changes are made or changes will not be saved.

To adjust the temperature of stored water, press and hold **[S3]** for 2 seconds. The first item is: **DU**: Water Temperature Set Point – factory set at 119°F. Adjust down by pressing **[S1]** to a temperature as low as 70°F. Adjust up as high as 159°F by pressing the **[S2]**. Press **[S3]** again to display **DH**, the

differential which is factory set at 7°F and adjustable down to 1°F by pressing **S1** and up to 18°F by pressing **S2**. Note: Due to the highly advanced control on this appliance, which compensates for varying inlet water temperature, the actual differential temperature may vary slightly from your setting. Press **S3** again to display the factory default

temperature measurement in Fahrenheit. Change the default to Celsius by pressing [S1]. When finished, press [S3] one final time to place unit back into operation. The unit automatically returns to operation if no keys are pressed for 2 minutes.

B. STATUS MENU

Installers are also able to check the current status of the water heater parameters by pressing [S4] for 3 seconds. Once activated, the display will show [d1] alternating value of the actual upper supply tank temperature. Actual values are displayed for each function. Simply press [S4] to go to the next displayed value. Listed below are the values which can be displayed. These values cannot be changed. To exit this menu, press [S3] to resume normal operation.

Function Value

- |d1| Actual temperature from upper tank sensor
- |d2| Actual temperature from lower sensor
- |d3| 0 (Not used)
- |d4| 308 (Not used)

Function Value

|d5| — nc| (Not used)

- **[d6]** Actual fan speed multiplied by 10 (Example: If fan speed displayed is **[410]** RPM x 10 = 4100 actual fan speed)
- |d7| Actual ionization current read from flame rectification probe
- |**d8**| [0] (Not used)
- |d9| 1 (Not used)
- |d10| Actual status of bus communication [co] = connected, [nc] = not connected
- |d11| 32 (Not used)
- [d12] Power on hours in thousands (display will not read until 100 hrs.)
- [d13] Total water heating hours in thousands (display will not read until 100 hrs.)
- |d14| [0] (Not used)
- |d15| Passed ignition attempts in thousands

<u>C. TEST MODE</u>

This function is intended to simplify the gas valve adjustment if needed. Listed below are the recommended limits on each water heater and the combustion settings. Automatic modulation does not take place when the controller is in Test mode, only temperature limitation based on the heater set point. The user will be allowed to increase or decrease the fan speed by pressing either the **[S1]** or **[S2]** keys.

To activate the Test mode simply press the **S2** and **S3** keys together for 1 second. Once activated, you will see in the display **Ser** and the actual fan speed. The measurement of the combustion levels should always be taken at the highest and lowest fan speed. After 10 minutes, Test Mode stops automatically. To exit Test Mode manually, press **S1** and **S2** key together for 1 second.

FOR YOUR OWN SAFETY READ BEFORE OPERATING

1. This appliance does not have a pilot light. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.

2. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS

- DO NOT try to light any appliance.
- DO NOT touch any electrical switch.
- DO NOT use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

3. Turn on gas shutoff valve (located inside of the down near burner) so that the handle is aligned with the gas pipe. If the handle will not turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

4. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

5. The heater shall be installed so the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation and service (circulator replacement, condensate trap, control replacement, etc.)

D. VERY IMPORTANT SET-UP INSTRUCTIONS!

IF YOU HAVE A COMBUSTION ANALYZER, THE FOLLOWING RATINGS WILL BE VERY HELPFUL IN SETTING UP YOUR WATER HEATER.

COMBUSTION SETTINGS					
HIGH FIRING RATES AND LOW FIRING RATES ON ALL MODELS					
	NATUR	AL GAS	PROP	ANE LP	
	Low	High	Low	High	
Carbon Monoxide (CO%)	0 – 10 ppm	0 – 20 ppm	0 – 10 ppm	0 – 20 ppm	
Carbon Dioxide (CO ₂ %)	9 – 10.5%	9 – 10.5%	9.5 – 11%	9.5 – 11%	

Table 11

FAN SPEEDS				
BTU	IGNITION	MIN	MAX	
100,000	3000	2000	5400	
130,000	3000	2000	6950	
160,000	3000	2000	7450	
199,000	3000	2000	8500	

Table 12

E. OPERATING INSTRUCTIONS

If you smell gas, **STOP**. Follow listed safety instructions above and on preceding page. If you do not smell gas, follow the next steps.

1. Turn on all electric power to appliance. Make sure tank is full with cold water and purge all piping. To assure adequate purging, open all hot water faucets.

2. Adjust the temperature set point of the heater to the desired level. The factory default setting is 119°F. If changes are necessary, follow "Overall Appliance and Control Operation" in this section.

3. If the appliance fails to start, refer to the Troubleshooting section in the back of this manual.

WARNING

When this water heater is supplying general purpose hot water requirements for individuals, a thermostatically controlled mixing valve for reducing point of use water temperature is recommended. Contact a licensed plumber or the local plumbing authority for further instructions.

The three digit LED display will illustrate actual water temperature within the tank under normal operating conditions. However, this display is also used to indicate the temperature set point when in the programming mode.

The controller has a temperature set point range of 70°F (21°C) to 159°F (70.5°C) (Booster models have a maximum set point of 180°F (82°C), with a factory setting of 120°F (49°C).

NOTE: Power must be applied to the controller prior to any programming operations.

NOTICE

In unusually dirty or dusty conditions, care must be taken to keep appliance door in place. Failure to do so VOIDS WARRANTY!

The control system requires no periodic maintenance under normal conditions. However, in unusually dirty or dusty conditions, periodic vacuuming of the cover to maintain visibility of the display and indicators is recommended.

F. SHUTDOWN PROCEDURE

If the burner is operating, lower the set point value to 70°F (21°C) and wait for the burner to shut off. Continue to wait for the combustion blower to stop, so all latent combustion gases are purged from the system. This should take a maximum of 40 to 90 seconds. Then disconnect the electrical supply. If the burner is not operating, disconnect the electrical supply.

WARNING

Should overheating occur or the gas supply fails to shut off, turn off the manual gas control valve to the appliance.

WARNING

DO NOT use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace the water heater if the control system or any gas control which has been under water.

PART 5: MOST COMMON INSTALLATION CONCERNS

VENTING:

VENT LENGTH TOO LONG – OVER 85' (26 m)

VENTING NOT PITCHED PROPERLY – CONDENSATE BUILD UP IN VENT

EXHAUST GAS RECIRCULATION – VENT TERMINALS NOT USED, WRONG FITTINGS USED, SIGHT PROBLEMS BUSH IN FRONT OF VENT TERMINAL

INSIDE CORNER OF BUILDING FOR VENT LOCATION

OVERHANG WITH VENT UNDERNEATH

COMPOUND ROOF PITCH, OR ABOVE ROOF FIRE WALL

ADDITIONAL FITTINGS INSTALLED INTO TERMINALS

VENT SIZED FROM 3" TO 4" BY USING BUSHINGS – INSTEAD OF REDUCING COUPLING OR REDUCING ELBOW VENT CHANGED FROM 3" TO 4" - WITHOUT GOING REQUIRED 15' (4.6 m) ON BOTH INTAKE AND EXHAUST VENTING NOT CLEANED AND GLUED TOGETHER FOR PRESSURE TIGHT JOINTS INTAKE AIR CONTAINING EXHAUST FROM ANOTHER VENT OR APPLIANCE

GAS SUPPLY:

GAS PRESSURE TOO LOW – NEED 3.5" WC (0.87 kPa) GAS PRESSURE UP TO 14" WC (3.5 kPa) GAS PRESSURE GAS METER TOO LOW IN CAPACITY GAS REGULATOR NOT SIZED PROPERLY – TOO LOW IN CAPACITY GAS PIPE TOO SMALL – ¾" MINIMUM GAS SUPPLY SIZE GAS REGULATOR TOO CLOSE TO APPLIANCE – NEED 10' OF PIPE FOR EVERY 200,000 BTU'S PER HOUR GAS REGULATOR WITH LONG VENT OR BLEED VENT ORIFICE – REGULATOR SLOW TO RESPOND GAS METER RESTRICTION, OR IN NEED OF REPAIR/REPLACEMENT GAS SUPPLY PRESSURE DROPS BELOW 3.5" WC (.87 kPa) WHEN APPLIANCE FIRES

ELECTRICAL:

APPLIANCE NOT GROUNDED ELECTRICAL POLARITY REVERSED – FLAME WILL LIGHT BUT GO BACK OUT IN 4-6 SECONDS VOLTAGE TOO LOW OR TOO HIGH APPLIANCE CYCLES, BUT NO IGNITION – REMOVE ANY CORROSION FROM SPARK ELECTRODE AND RECTIFIER. CHECK GAP SPACING ON SPARK ELECTRODE. SHOULD BE 1/4" SPACING

PLUMBING:

DIELECTRIC UNIONS INSTALLED – RUSTY WATER

CONDENSATE:

CONDENSATE LINE NOT PITCHED TO DRAIN CONDENSATE LINE NOT DRAINING DUE TO LONG RUN WITHOUT VENT CONDENSATE PUMP NOT WORKING CONDENSATE TRAP PLUGGED

BURNER:

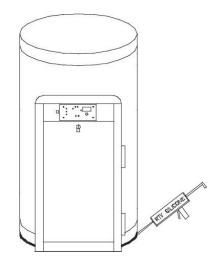
EXTREMELY LOUD BANG ON IGNITION – BURNER FAILED OR END CAP OFF RED BURNER DECK AS SEEN THROUGH VIEW PORT – GAS VALVE NEEDS ADJUSTMENT

GAS VALVE:

PUFFING ON IGNITION – ADJUST GAS VALVE LOUD POP ON IGNITION, THEN RUNNING SMOOTH – ADJUST GAS VALVE HUFF AND PUFF DURING OPERATION – ADJUST GAS VALVE RUNNING GREAT BUT INTERMITTENTLY HUFFING OR POPPING – CHECK FOR RECIRCULATION UNDER VENTING

SEALING ADVANTAGEPLUS AS PER N.S.F. STANDARD NUMBER 5

TO SEAL THE BASE OF BOOSTER TO THE FLOOR SEE PAGE UNDERNEATH, PER N.S.F STANDARD #5 - APPLY A 3/8" BEAD OF RTV SILICONE (AS SHOWN HERE), COMPLETELY AROUND TANK.



		926 CONTROL BOARD ERROR CODES			
		CODE	DESCRIPTION	DURATION	CORRECTIVE ACTION
RESISTANCE TEMPERATUF TEMP. SENSOR TEMP. (°F)		E13	Combustion Fan Speed Low. The heater combustion air fan speed less	60 Sec.	 Check the combustion air fan wiring. Replace the combustion air fan. Replace the control board.
32	32550		than 70% of expected		
41	25340		Combustion Fan		
50	19870		Speed High. The heater		1. Check the combustion air fan wiring.
59	15700	E14	combustion air	60 Sec.	2. Replace the combustion air fan.
68	12490		fan speed is more than 130%		3. Replace the control board.
77	10000		of expected.		
86	8059		Water Level in	Until	1. Be sure all air is bled from system.
95	6535	LEO Tar	Tank is Low	Corrected	2. Inspect low level switch and wiring for damage and repair if necessary.
104	5330		Blocked Vent		1. Check the flue vent to be sure it is not blocked or
113	4372		Pressure Switch open.	Until	damaged.
122	3605	FLU	Condensate cup	Corrected	2. Check the blocked vent pressure switch operation by applying a jumper. (If the switch is not functioning
131	2989		Full, Condensate Cup not present		properly, replace it.
140	2490				1. Check line voltage. Must be between 100 – 128 volts.
149	2084				2. If available, connect a PC and, using HTP service
158	1753				software, check the 24V supply display in the lower left corner of the screen. The number displayed here must
167	1481				be greater than 128 and should be greater than 250.
176	1256				Use this as a troubleshooting guide as you follow the steps below.
185	1070				3. Remove 10 pin Molex connector from customer
194	915				connection board. If LOU clears, then the problem is with external sensor wiring. Examine external sensor
202	786	LOU	24 Volt Low	Until Corrected	wiring for shorts to ground, repairing as necessary. If LOU code is still present and the boiler is so equipped,
212 Table 13	667			201100100	disconnect high gas pressure switch, then low gas pressure switch, then UL 353 low water cutoff in this order, one at a time, to see if LOU code clears. Replace faulty part. Check low voltage wire harness in heater for shorts to ground. 4. If LOU only occurs when burner tries to light, check
					gas valve for excessive current draw. 5. If LOU is present with the low voltage harness disconnected from the 926 control board, replace the 926 control board.

926 Control Board FAULT				
Code	Description	Remedy		
F00	High temperature switch limit exceeded 194°F.	1. Try reset. If F00 repeats, create a demand for hot water. (DANGER: Use caution to prevent burn injury.) If water is above 194°F, test temperature sensor with an ohmmeter. (Refer to resistance chart, this section.) Replace bad sensor. If water is below 194°F, test high temperature switch and wiring with ohmmeter. Switch should be closed at this point. If not, replace switch.		
		 If unit did reset successfully, let the heater run and go into the status menu to check the temperature sensor. If reading displayed does not make sense, check sensor with ohmmeter. (Refer to resistance chart, this section.) Replace bad sensor. 		
		 Inspect all flue piping. If the flue is damaged or shows signs of overheating, repair or replace the flue parts as necessary before proceeding. If the flue piping system is intact, not damaged and there is no sign of the flue overheating (such as discoloration or melting), push the red reset button on the flue switch 		
F01	Vent temperature limit exceeded.	 Be sure the heater is connected to a water supply and full of water. Push the RESET button on the heater control panel. The appliance should light. If the appliance lights, proceed to step 5. If the appliance does not light and the display again begins to flash F01, inspect the wiring to the flue switch, repairing or replacing as necessary. If the wiring is intact, replace the flue switch, using care to mount the new flue switch in the same position and mounting holes as the old one. If the display flashes a code other than F01, follow the troubleshooting guide for that code. 		
		 5. Observe operation for 5 minutes. Place the probe of an exhaust analyzer into the flue system within 6 feet of the heater. The exhaust temperature should not rise above 190°F after several minutes of operation. 6. If the flue temperature is below 190°F and the heater again goes into lockout displaying F01, replace the flue switch, using care to mount the new flue switch in the same position and 		
		mounting holes as the old one. If the display flashes a code other than F01, follow the troubleshooting guide for that code. 7. If the flue temperature increases to over 190°F, consult HTP for further assistance.		
	Interrupted or shorted	1. Check the electrical connection to the temperature sensor.		
F02	temperature sensor	2. If connection is okay, replace bad sensor.		
F05	Temperature sensor exceeds 194°F.	 If water in tank is not greater than 194°F, check wiring. Repair if faulty. If wiring is okay, check sensor with ohmmeter and compare to reading in resistance chart above. If reading does not agree with water temperature, replace bad sensor. 		
F09	No flame detected – Heater will make three attempts at ignition before the control goes into this lockout condition. Will reset in 1 hour.	 Watch the igniter through the observation window provided. If there is no spark, remove spark electrode and check for proper ¼" gap. Remove any corrosion from the spark electrode and flame rectifier probe. If there is a spark but no flame, check the gas supply to the heater. If there is a flame, check the flame sensor. Check any flue blockage or condensate blocks. 		
F10	Loss of flame signal – The heater will relight 4 times before the control goes into this lockout condition. Will reset in 1 hour.	 Monitor the gas pressure to the unit while in operation. Assure that the flame is stable when lit. Check to see if the green light on the display module is lit while the heater is running. If the green light doesn't come on or goes off during operation check the flame signal on the status menu. If the signal reads less than 1 microampere, clean the flame rectification probe and spark electrode. If the flame signal continues to read low, replace the flame rectification probe. 		
F11	False flame signal – The heater will lock out if it senses a flame signal when there should be none present.	 Turn the gas off to the unit at the service valve. If the flame signal is still present replace the flame rectification probe and spark electrode. If the flame signal is not present after turning off the gas supply, check the gas valve electrical connection. If there is no power to the gas valve, remove the valve and check for obstruction in the valve seat or replace the gas valve. Turn the gas on at the service valve after corrective action is taken. 		
F13	Combustion fan speed incorrect – The heater will lock out if it senses that the fan speed is not within 70% of expected rate for more than 60 seconds.	 k 1. Check the combustion air fan wiring. ed 2. Replace the combustion air fan. 3. Replace the control board 		

Table 15 - NOTE: If you replace a part to remedy a fault, it is recommended that you cycle the unit at least three or four times to assure the fault has been resolved.

PART 7: COMPONENTS OF THE ADVANTAGE PLUS

175 44	DESCRIPTION	REPLACEMENT				
ITEM #	GASKET - MOUNTING PLATE	PART # SP15138	-			
-	SASKET - MOUNTING FLATE SPARK ELECTRODE - NATURAL (w/GASKET, SCREWS)	SP15136 SP20794				
	SPARK ELECTRODE - LP (w/GASKET, SCREWS)	SP20794	-			
	FLAME RECTIFICATION PROBE (w/GASKET, SCREWS)	SP15129				
4	BURNER GASKET - MOUNTING PLATE	SP15239				
5	BURNER - 130k BTU and under (w/GASKET #4)	SP15126	_			
	BURNER - 160k BTU and over (w/GASKET #4)	SP15127	-			
	BURNER GASKET - BLOWER	SP15139	4			
7 8		SP15152 SP15136	-			
9	SIGHT GLASS (W/2 GASKETS) COMBUSTION BLOWER (W/GASKET #6, ADAPTER PLATE, SCREWS)	SP15130	-			
	AIR INTAKE ADAPTER - BLOWER SIDE	SP15158				
11	SWIRL PLATE - 130k BTU and under	SP15155				
	SWIRL PLATE - 160k BTU and over	SP15156				
12	AIR INTAKE ADAPTER - VALVE SIDE	SP15157				
13	GAS VALVE - 130k BTU and under (w/AIR INTAKE ADAPTER, SWIRL PLATE, SCREWS)	SP15131				
	GAS VALVE - 160k BTU and over (w/AIR INTAKE ADAPTER, SWIRL PLATE, SCREWS)	SP15132				
	BLOCKED VENT PRESSURE SWITCH	SP12140	4			
		SP12149	4			
		SP15137	4			
	926 CONTROL BOARD - 160°F (71°C) - 100k BTU 926 CONTROL BOARD - 160°F (71°C) - 130k BTU	SP15133D SP15133A	4			
	926 CONTROL BOARD - 160 F (71°C) - 160k BTU	SP15133A SP15133B				
	926 CONTROL BOARD - 160°F (71°C) - 199k BTU	SP15133C				
	926 CONTROL BOARD - 180°F (82°C) - 160k BTU	SP15133E				
	926 CONTROL BOARD - 180°F (82°C) - 199k BTU	SP15133F				
18	926 DISPLAY BOARD (w/RIBBON CABLE)	SP15153				
	LOW VOLTAGE WIRING HARNESS (ATTACHED TO CONTROL BOARD - NOT SHOWN)	SP15183				
	120 Vac BLOWER WIRING HARNESS (ATTACHED TO CONTROL BOARD - NOT SHOWN	SP15184				
19 20	TEMPERATURE PROBE	SP12142 SP15140				

Figure 5 - Advantage Plus Detail

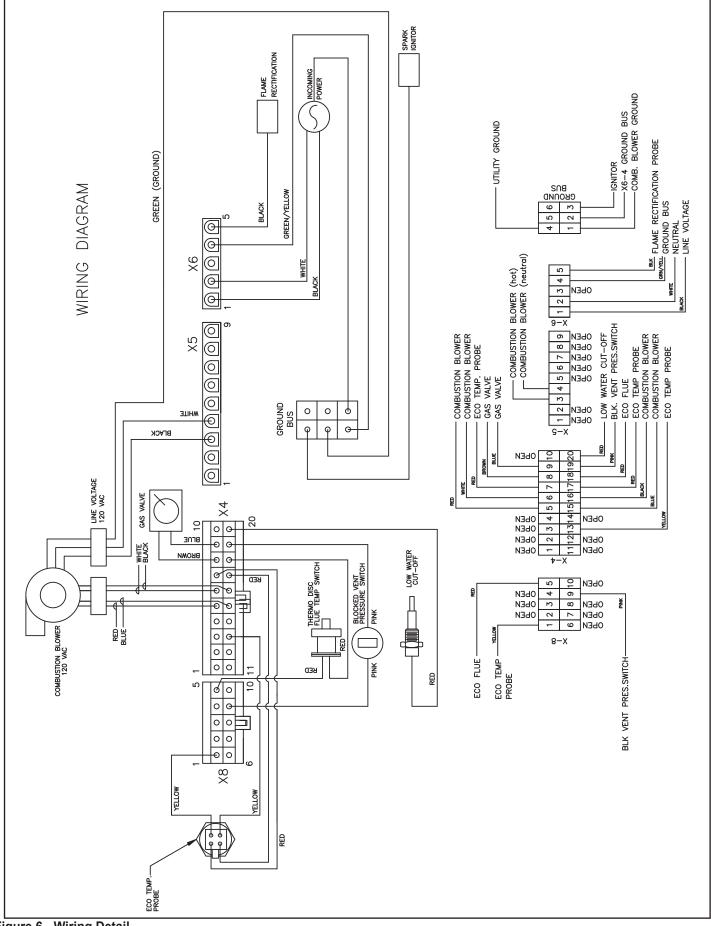
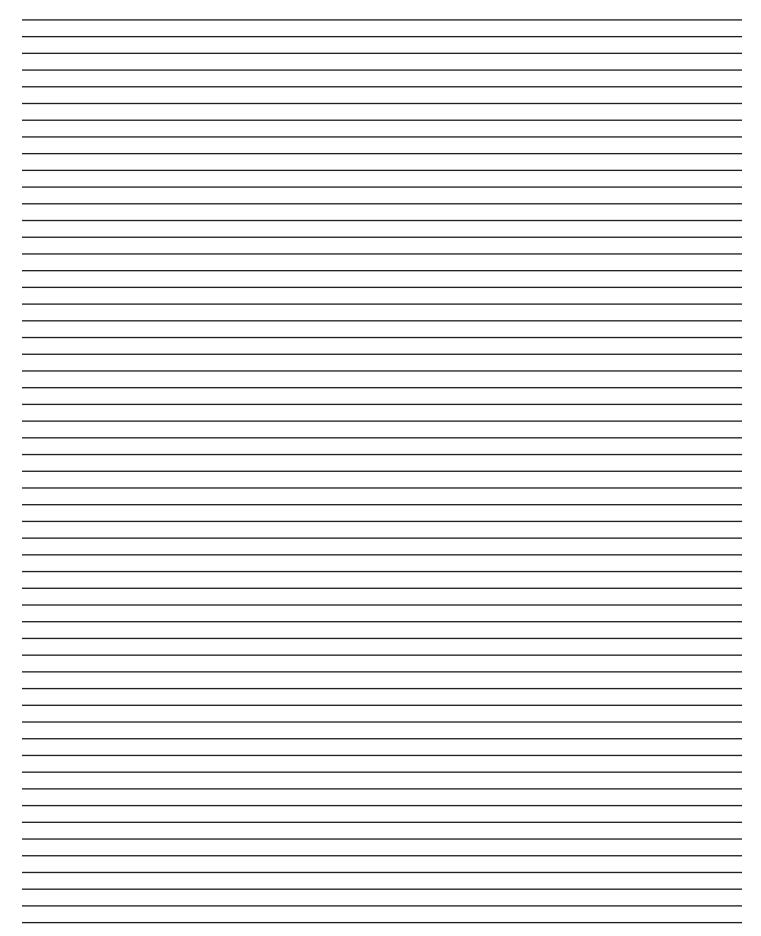


Figure 6 - Wiring Detail

NOTES



HOW TO OBTAIN SERVICE ASSISTANCE

Should you have any questions about your new water heater, or if it requires adjustment or routine maintenance, it is suggested that you first contact your installer, plumbing contractor, or previously agreed upon service agency. In the event that the firm has moved or is unavailable, refer to the telephone directory commercial listings or local utility for qualified service assistance.

Should your problem not be resolved to your complete satisfaction, you should then contact the Manufacturer's National Service Department at the following address:

In the United States:

RHEEM SALES COMPANY INC. 1241 Carwood Ct. Montgomery, AL 36117

In Canada:

Rheem Canada Ltd 125 Edgeware Road, Unit 1 Bramptom, ON L6Y 0P5

You may also obtain technical assistance by calling 1-800-432-8373.

When contacting the manufacturer, the following information should be made available:

- 1. Model and serial number of the water heater as shown on the rating plate attached to the jacket of the water heater.
- 2. Address where the water heater is located and can be seen.
- 3. Name and address of installer and any service agency that performed service on the water heater.
- 4. Date of original installation and dates any service work was performed.
- 5. Details of the problems as you can best describe them.
- 6. List of people, with dates, who have been contacted regarding your problem.