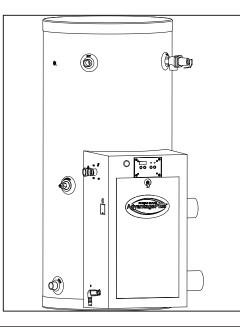
High Efficiency Commercial Gas Water Heater USE & CARE MANUAL

WITH INSTALLATION INSTRUCTIONS FOR THE CONTRACTOR







| This Use & Care Manual covers the following model numbers: | | | | | | | | |
|--|---------------------------|-------------|--|--|--|--|--|--|
| HE55-100N | HE119-130N | HE55 199LP | | | | | | |
| HE55-130N | HE119-160N | HE80-130LP | | | | | | |
| HE55-160N | HE119-199N | HE80-160LP | | | | | | |
| HE55-199N | | HE80-199LP | | | | | | |
| HE80-130N | HE55-100LP | HE119-130LP | | | | | | |
| HE80-160N | HE55-130LP | HE119-160LP | | | | | | |
| HE80-199N | ON HE55-160LP HE119-199LP | | | | | | | |

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| Recognize this symbol as an indication of |
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| Important Safety Information! |
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| |

Do Not Destroy this Manual. Please read carefully and keep in a safe place for Future Reference.

Â

NOTICE

This water heater is designed for use in commercial applications. Its installation and maintenance should be performed by a qualified, licensed service professional.

AWARNING

Read and review this entire manual with special emphasis on the Venting and Operation Sections prior to any installation work

A CALIFORNIA PROPOSITION 65 WARNING

This product contains chemicals known to the State of California to cause cancer, birth defects, and other reproductive harm.

AWARNING

IF THE INFORMATION IN THIS MANUAL IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY, OR LOSS OF LIFE. DO NOT STORE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE.

| FOR YOUR SAFETY! Do not store or use gasoline or other flammable vapors or liquids or other combustible materials in the vicinity of this or any other appliance. To do so may result in an explosion or fire. WHAT TO DO IF YOU SMELL GAS • Do not try to light any appliance. • Do not touch any electrical switch. • Do not use any phone in your building. • Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions | If you cannot reach your gas supplier, call the fire department. Do not return to your building until authorized by the gas supplier or fire department. Improper installation, adjustment, alteration, service, or maintenance can cause injury, property damage, or death. Refer to this manual. Installation and service must be performed by a qualified installer, service agency, or gas supplier. |
|--|--|

SPECIFICATIONS

RECOVERY CAPACITIES

RECOVERY IN U.S. GALLONS/HR. (GPH) AND LITERS/HR. (LPH) AT VARIOUS TEMPERATURE RISES

| - | | | | | | | | | | | | |
|----------------------|------------------------------|-----------------------|---------------|------------------|------------------|------------------|------------------|------------------|------------------|-------------------|-------------------|-------------------|
| MODEL NUMBER | INPUT (BTU/ HR) NAT. & LP | THERMAL EFFICIENCY | UNITS | 40°F (22.2°C) | 50°F (27.8°C) | 60°F (33.3°C) | 70°F (38.9°C) | 80°F (44.4°C) | 90°F (50.0°C) | 100°F (55.6°C) | 110°F (61.1°C) | 120°F (66.7°C) |
| HE55-100 | 100.000 | 0.5% | GPH | 288 | 230 | 192 | 165 | 144 | 128 | 115 | 105 | 96 |
| HE00-100 | 100,000 | 95% | LPH | 1090 | 872 | 726 | 623 | 545 | 484 | 436 | 396 | 363 |
| HE55-130 HE80-130 | 130.000 | 95% | GPH | 374 | 299 | 249 | 214 | 187 | 166 | 150 | 136 | 125 |
| HE119-130 | 150,000 | | LPH | 1417 | 1133 | 944 | 809 | 708 | 630 | 567 | 515 | 472 |
| HE80-160 | 160.000 | 95% | GPH | 461 | 368 | 307 | 263 | 230 | 205 | 184 | 167 | 154 |
| HE119-160 | 160,000 | 95% | LPH | 1744 | 1395 | 1162 | 996 | 872 | 775 | 697 | 634 | 581 |
| HE80-199 | 100.000 | 95% | GPH | 573 | 458 | 382 | 327 | 286 | 255 | 229 | 208 | 191 |
| HE119-199 | 199,000 | 95% | LPH | 2169 | 1735 | 1446 | 1239 | 1084 | 964 | 867 | 789 | 723 |
| Recovery rating | is based on thermal e | efficiencies obtained | d in Intertek | testing labor | atory. | | | | | | | |

BOOSTER MODELS Recovery in U.S. Gallons/Hr. (GPH) and Liters/Hr. (LPH)

| B003 | SOOSTER MODELS Recovery in U.S. Gallons/Hr. (GPH) and Liters/Hr. (LPH) | | | | | | | | | | | | | |
|-----------------|--|-----------------------|-------------|------------------|------------------|------------------|------------------|------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| MODEL NUMBER | INPUT (BTU/HR) NAT. & LP | THERMAL EFFICIENCY | UNITS | 40°F (22.2°C) | 50°F (27.8°C) | 60°F (33.3°C) | 70°F (38.9°C) | 80°F (44.4°C) | 90°F (50.0°C) | 100°F (55.6°C) | 110°F (61.1°C) | 120°F (66.7°C) | 130°F (72.2°C) | 140°F (77.8°C) |
| HE55-160 | 160.000 | 95% | GPH | 461 | 368 | 307 | 263 | 230 | 205 | 184 | 167 | 154 | 142 | 132 |
| 11235-100 | 100,000 | 90 % | LPH | 1744 | 1395 | 1162 | 996 | 872 | 775 | 697 | 634 | 581 | 536 | 498 |
| HE55-199 | 100.000 | 95% | GPH | 573 | 458 | 382 | 327 | 286 | 255 | 229 | 208 | 191 | 176 | 164 |
| HE00-199 | 199,000 | 93% | LPH | 2169 | 1735 | 1446 | 1239 | 1084 | 964 | 867 | 789 | 723 | 667 | 620 |
| All models exce | ed the minimum | enerav efficiency | requirement | s of the edition | of ASHRAE 90 | 1h | | | | | | | | |

All models exceed the minimum energy efficiency requirements of the edition of ASHRAE 90.1b

MAXIMUM DELIVERY In U.S. Gallons and Liters (Includes useable storage and recovery for indicated times)

| | Gallollo | | 5 (11010005 | aooas | 10 0101 | ugo u | | | ., | man | | | | | | |
|-----------------|--------------------|-----------------|-----------------------------|---------------|---------|----------|------------|------------|------------|------------|------------|----------|----------|----------|-----------------------------|--|
| MODEL NUMBER | GALLONS/ LITERS | MAX SETPOINT | INPUT (BTU/HR) NAT. & LP | TEMP. RISE | UNITS | 5 MIN | 10 MIN. | 15 MIN. | 20 MIN. | 30 MIN. | 45 MIN. | 1 HR. | 2 HR. | 3 HR. | MIN. TO RECOVER CONTENTS | |
| HE55-100 | 55 | 160° | 100,000 | 100°F | GAL. | 48 | 58 | 67 | 77 | 96 | 125 | 154 | 269 | 388 | 29 | |
| TIL33-100 | 208 | 71°C | 100,000 | 37.7°C | LTR. | 182 | 219 | 255 | 291 | 364 | 473 | 582 | 1019 | 1455 | 23 | |
| HE55-130 | 55 | 160° | 130,000 | 100°F | GAL. | 51 | 63 | 76 | 88 | 113 | 151 | 188 | 338 | 488 | 22 | |
| TIL33=130 | 208 | 71°C | 130,000 | 37.7°C | LTR. | 193 | 240 | 288 | 335 | 430 | 571 | 713 | 1281 | 1848 | 22 | |
| HE80-130 | 80 | 160° | 130,000 | 100°F | GAL. | 68 | 81 | 93 | 106 | 131 | 168 | 206 | 355 | 505 | 32 | |
| HE00-130 | 303 | 71°C | 130,000 | 37.7°C | LTR. | 259 | 306 | 354 | 401 | 495 | 637 | 779 | 1345 | 1912 | 52 | |
| HE119-130 | 119 | 160° | 130,000 | 100°F | GAL. | 96 | 108 | 121 | 133 | 158 | 196 | 233 | 383 | 532 | 48 | |
| HE119-130 | 450 | 71°C | 130,000 | 37.7°C | LTR. | 363 | 410 | 457 | 504 | 599 | 750 | 882 | 1449 | 2015 | 40 | |
| HE55-160 | 55 | 180° | 160.000 | 100°F | GAL. | 54 | 69 | 85 | 100 | 131 | 177 | 223 | 407 | 591 | 18 | |
| HE00-100 | 208 | 82°C | 160,000 | 37.7°C | LTR. | 204 | 262 | 320 | 379 | 495 | 670 | 844 | 1542 | 2241 | 10 | |
| 11500 400 | 80 | 160° | 400.000 | 100°F | GAL. | 71 | 87 | 102 | 117 | 148 | 194 | 240 | 424 | 609 | | |
| HE80-160 | 303 | 71°C | 160,000 | 37.7°C | LTR. | 270 | 328 | 386 | 444 | 561 | 735 | 909 | 167 | 2304 | 26 | |
| | 119 | 160° | 400.000 | 100°F | GAL. | 99 | 114 | 129 | 145 | 175 | 221 | 268 | 452 | 636 | 20 | |
| HE119-160 | 450 | 71°C | 199,000 | 37.7°C | LTR. | 373 | 432 | 490 | 548 | 664 | 838 | 1013 | 1710 | 2408 | 39 | |
| | 55 | 180° | 400.000 | 100°F | GAL. | 57 | 77 | 96 | 115 | 153 | 210 | 268 | 497 | 726 | 44 | |
| HE55-199 | 208 | 82°C | 199,000 | 37.7°C | LTR. | 218 | 291 | 363 | 435 | 580 | 797 | 1014 | 1883 | 2751 | 14 | |
| | 80 | 160° | 100.000 | 100°F | GAL. | 75 | 94 | 113 | 132 | 171 | 228 | 285 | 514 | 743 | 21 | |
| HE80-199 | 303 | 71°C | 199,000 | 37.7°C | LTR. | 284 | 357 | 429 | 501 | 646 | 863 | 1079 | 1947 | 2814 | | |
| | 119 | 160° | 400.000 | 100°F | GAL. | 102 | 121 | 141 | 160 | 198 | 255 | 312 | 542 | 771 | | |
| HE119-199 | 450 | 71°C | 199,000 | 37.7°C | LTR. | 338 | 460 | 532 | 604 | 749 | 966 | 1183 | 2050 | 2918 | 31 | |

All models have a maximum setpoint of 160°F with the exception of the HE55-160 and HE55-199 booster models. The HE55-160 and HE55-199 have a maximum setpoint of 180°F. * NOTE: The 180° F models are shipped with all necessary components for an approved installation (see Booster Installation Kit for component list.)

| 1 | DIMENSIONAL INFORMATION All dimensions shown in English and Metric | | | | | | | | | | |
|------------------------|---|------|--------|-----|------|-------------------|-------|-------------|--|--|--|
| MODEL | UNITS | | | | VENT | WATER CONNECTIONS | | APPROX | | | |
| NUMBER | ONITO | | | | | INLET | OULET | SHIPPING WT | | | |
| HE55-100 | inches | 52 | 23 1/2 | 32 | 2 | 1 | 1 | 175 lbs. | | | |
| HE55-130 | mm | 1321 | 597 | 813 | 51 | 25 | 25 | 79 kgs | | | |
| HE55-160 | inches | 42 | 23 1/2 | 32 | 3 | 1 | 1 | 175 lbs. | | | |
| HE55-199 | mm | 1067 | 597 | 813 | 76 | 25 | 25 | 79 kgs | | | |
| HE80-130 | inches | 72 | 23 1/2 | 32 | 3* | 1-1/2 | 1-1/2 | 235 lbs. | | | |
| HE80-160 HE80-199 | mm | 1854 | 597 | 813 | 76 | 38 | 38 | 106 kgs | | | |
| HE119-130 | inches | 73 | 27 | 36 | 3* | 1-1/2 | 1-1/2 | 405 lbs. | | | |
| HE119-160 HE119-199 | mm | 1854 | 686 | 914 | 76 | 38 | 38 | 184 kgs | | | |
| 1 | 1130,000 Btu models are certified to be installed with 2" venting. | | | | | | | | | | |

0" CLEARANCE TO COMBUSTIBLES ON ALL ADVANTAGE PLUS UNITS, HOWEVER, A 24" (61 cm) CONTROL PANEL SERVICE CLEARANCE IS RECOMMENDED.

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PART 1: GENERAL SAFETY PRECAUTIONS

Be sure to read and understand the entire Use & Care Manual before attempting to install or operate this water heater. Pay particular attention to the following General Safety Precautions. Failure to follow these warnings could result in a fire or explosion, causing property damage, bodily injury or death. Should you have any problems understanding the instructions in this manual, STOP, and get help from a qualified installer or service technician or the gas supplier.

A WARNING

Gasoline, as well as other flammable materials and liquids (adhesives, solvents, etc.), and the vapors they produce, are extremely dangerous. DO NOT handle, use or store gasoline or other flammable or combustible materials anywhere near or in the vicinity of a water heater. Be sure to read and follow the warning label pictured below and other labels on the water heater, as well as the warnings printed in this manual. Failure to do so can result in property damage, bodily injury, or death.

A DANGER

Failure to install and properly vent the water heater to the outdoors as outlined in the Venting Section of this manual can result in unsafe operation of the water heater. To avoid the risk of fire, explosion, or asphyxiation from carbon monoxide, never operate this water heater unless it is properly vented and has an adequate air supply for proper operation. Be sure to inspect the vent system for proper installation at initial start-up and at least annually thereafter. Refer to maintenance section of this manual for more information regarding vent system inspections.

A DANGER

LIQUEFIED PETROLEUM MODELS

• Propane, or LP gas, must be used with great caution.

- It is heavier than air and will collect first in lower areas making it hard to detect at nose level.
- Make sure to look and smell for LP leaks before attempting to light appliance. Use a soapy solution to check all gas fittings and connections. Bubbling at a connection indicates a leak that must be corrected. When smelling to detect an LP leak, be sure to sniff near the floor.
- Gas detectors are recommended in LP applications and their installation should be in accordance with the manufacturer's recommendations and/or local laws, rules, regulations or customs.
- It is recommended that more than one method be used to detect leaks in LP applications.

IF LP GAS IS PRESENT OR SUSPECTED:

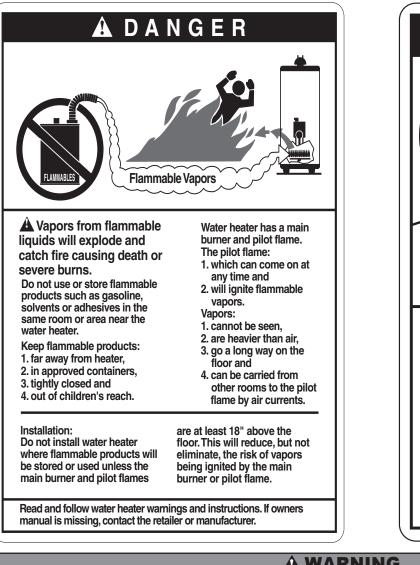
- DO NOT attempt to find the cause yourself;
- DO NOT try to light any appliance;
- DO NOT touch any electrical switch;
- DO NOT use any phone in your building.
- Leave the house immediately and make sure your family and pets leave also.
- Leave the doors open for ventilation and contact the gas supplier, a qualified service agency or the fire department.
- Keep the area clear until the service call has been made, the leak is corrected, and a qualified agency has determined the area to be safe.

AWARNING

Both LP and natural gas have an odorant added to help detection. Some people may not physically be able to smell or recognize this odorant. If unsure or unfamiliar about the smell associated with LP or natural gas, ask the gas supplier. Other conditions, such as "Odorant Fade", which causes the odorant to "fade", or diminish in intensity can also hide or camouflage a gas leak.

A DANGER

Water heaters utilizing Liquefied Petroleum gas (LP) are different from natural gas models. A natural gas heater will not function safely on LP gas and vice versa. No attempt should ever be made to convert a heater from natural gas to LP gas. To avoid possible equipment damage, personal injury or fire: DO NOT connect this water heater to a fuel type not in accordance with unit rating plate. Propane gas for propane units. Natural gas for natural gas units. These units are not certified for any other type fuel.





A WARNING

LP appliances should not be installed below-grade (for example, in a basement) if such installation is prohibited by federal, state and/or local laws, rules, regulations, or customs.

To meet commercial water use needs, the thermostat on this water heater is adjustable up to 160°F (71°C) (Booster models have a maximum setpoint of 180°F (82°C). However, water temperatures over 125° F (52°C) can cause severe burns instantly or death from scalds. This is the preferred starting point for setting the controls for supplying general purpose hot water.

Safety and energy conservation are factors to be considered when setting the water temperature on the thermostat. The most energy efficient operation will result when the temperature setting is the lowest that satisfies the needs consistent with the application.

Maximum water temperatures occur just after burner has shut off. To find temperature of the water being delivered, turn on a hot water faucet and place a thermometer in the hot water stream and read the thermometer.

The following chart details the relationship of water temperature and time with regard to scald injury and may be used as a guide in determining the safest water temperature for your applications.

The temperature of the water in the heater can be regulated by setting the temperature on the electronic thermostat. To comply with safety regulations, the thermostat was set at its lowest setting before the water heater was shipped from the factory. See the section titled SET POINT ADJUSTMENT PROCEDURE to set the electronic thermostat.

| APPROXIMATE TIME / TEMPERATURE RELATIONSHIPS IN SCALDS | | | | | | | | |
|---|---|--|--|--|--|--|--|--|
| 120°F | More than 5 minutes | | | | | | | |
| 125°F | 1 1/2 to 2 minutes | | | | | | | |
| 130°F | About 30 seconds | | | | | | | |
| 135°F | About 10 seconds | | | | | | | |
| 140°F | Less than 5 seconds | | | | | | | |
| 145°F | Less than 3 seconds | | | | | | | |
| 150°F | About 1 ¹ ⁄ ₂ seconds | | | | | | | |
| 155°F | About 1 second | | | | | | | |

Table 1 - Courtesy Shriners' Burn Institute

There is a Hot Water SCALD Potential if the thermostat is set too high.

NOTE: When this water heater is supplying general purpose hot water requirements for use by individuals, a thermostatically controlled mixing valve for reducing point of use water temperatures is recommended to reduce the risk of scald injury. Contact a licensed plumber or the local plumbing authority for further information.

PART 2: INSTALLATION

AWARNING

Read and review this entire manual with special emphasis on the Venting and Operation Sections prior to any installation work.

A. LOCAL INSTALLATION REGULATIONS

This water heater must be installed in accordance with these instructions, local codes, utility company requirements, and/or in the absence of local codes, the latest edition of the National Fuel Gas Code ANSI 223.1 in the United States or CAN/CSA B149.1 installation code in Canada.

B. LOCATION

The water heater must be located or protected so it is not subject to physical damage, for example, but moving objects, area flooding, etc.

WARNING

The water heater should not be located in an area where leakage of the tank or connections will result in damage to the area adjacent to it or to lower floors of the structure. When such areas cannot be avoided, it is recommended that a suitable catch pan, adequately drained, be installed under the water heater.

NOTE: Auxiliary catch pan installation MUST conform to the applicable local codes.

Choose a location for your water heater centralized to the piping system, along with consideration to vent pipe length. As the length of vent pipe increases, the firing rate of the appliance decreases. You must also locate the water heater where it will not be exposed to below freezing temperatures. Additionally, you will need to place the water heater so that the controls, drain, inlet/outlet, and gas valve are easily accessed. This appliance must not be installed outdoors, as it is certified as an indoor appliance, and must be kept vertical and on a level surface. Also, care must be exercised when choosing the location of this appliance where leakage from the relief valve, leakage from related piping, or leakage from the tank or connections, will not result in damage to the surrounding areas or to the lower floors of the building. **A water heater should always be located in an area with a floor drain or installed in an adequately drained catch pan suitable for water heaters.** Proper clearance must be provided around the water heater as follows: Sides, bottom, top, and back or 0" (zero clearance). Front of the appliance needs 24" (61 cm) service clearance minimum. This front service may be achieved by a non-rated or combustible door or access panel; providing the 24" (61 cm) service clearance is achieved when the door is opened or panel is removed. This water heater must not be located near flammable liquids such as gasoline, adhesives, solvents, paint thinners, butane, liquefied propane, etc., as the controls of this appliance could ignite those vapors and cause an explosion.

C. TEMPERATURE AND PRESSURE RELIEF VALVE

A new combination temperature and pressure relief valve, complying with the Standard for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, ANSI Z21.22 or Standard CSA 4.4, must be installed in the opening provided on the water heater at the time of installation. No valve is to be placed between the relief valve and the water heater. For circulating tank installation, the separate storage tank(s) must have similar protection. The pressure rating of the relief valve must not exceed the maximum working pressure as marked on the front of the water heater. The Btu/h rating of the relief valve must equal or exceed the Btu/h input of the water heater as noted on its

rating plate. Connect the outlet of the relief valve to a suitable open drain. The discharge line must pitch downward from the valve to allow complete draining (by gravity) of the relief valve and discharge line, and must be no smaller than the outlet of the relief valve. The end of the discharge line should not be threaded or concealed and should be protected from freezing. No valve of any type, restriction or reducing coupling should be installed in the discharge line. In the U.S., local codes shall govern the installation of relief valves. In Canada, use CAN/CSA B149.1.

D. EXPANSION TANK

A potable hot water expansion tank may be required to offset the water expansion as the water is heated. In most city plumbing systems, the water meter has a no return or back flow device built into the system to prevent back flowing of water into city mains. Back flow prevents may be found on all incoming water supplies. Under these circumstances, you will need a hot water expansion tank listed for potable water use. The expansion tank should be located on the cold inlet piping close to the water heater. **The expansion tank must be suitable for hot potable water**.

WARNING

The manufacturer's warranty does not cover any damage or defect caused by installation or attachment or use of any special attachments such as energy saving devices (other than those authorized by the manufacturer) into, onto, or in conjunction with the water heater. The use of such unauthorized devices may shorten the life of the water heater and may endanger life and property. The manufacturer disclaims any responsibility for such loss or injury resulting from the use of such unauthorized devices.

E. DOMESTIC WATER CONNECTIONS

The water connections must be installed in accordance with all national and local plumbing codes, or any prevailing standard. **NEVER USE DIELECTRIC UNIONS OR GALVANIZED STEEL FITTINGS ON WATER**. **HEATER CONNECTIONS.** The inlet and outlet connections are 1" on the 55 gallon models and 1 ½" on the 80 and 119 gallon models. On the cold inlet, install a 1" brass tee on the 55 gallon models, or a 1 ½" brass tee on the 80 and 119 gallon models. On the run of the brass tee install, with pipe sealant compound, a brass drain cock or its equivalent (*not supplied*). Into the branch of the brass tee, install a copper male adapter to match with the copper plumbing system. For convenience, you may install a shut off valve and a union into the cold inlet piping to ease servicing in the future. If there is a back flow preventer or any type of a check valve in the system, then you must install an additional tee for a suitable potable thermal expansion tank. (See section on Expansion Tank.) In the hot outlet connection (top left), install a suitable adapter to match the copper tubing of the plumbing system. A thermal trap or heat trap loop may be installed here to provide additional energy savings and prevent thermal siphoning of domestic hot water. If required, a domestic hot water tempering/anti-scald valve should be installed into the hot water line to prevent the maximum outlet water temperature from exceeding 125°F (52°C) to prevent scald injury.

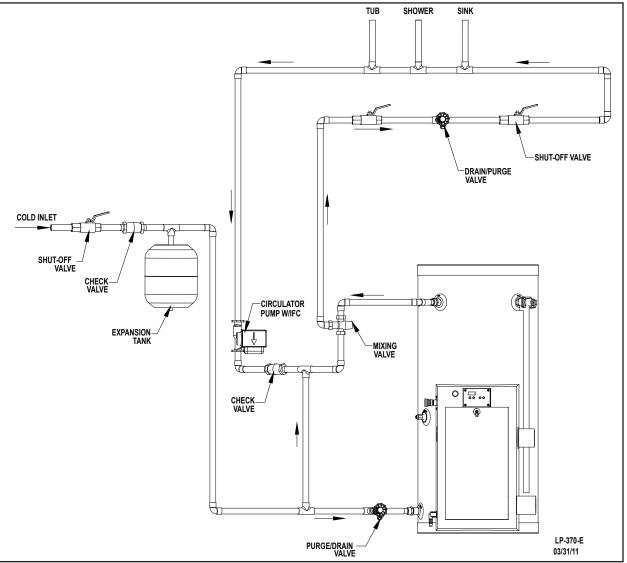


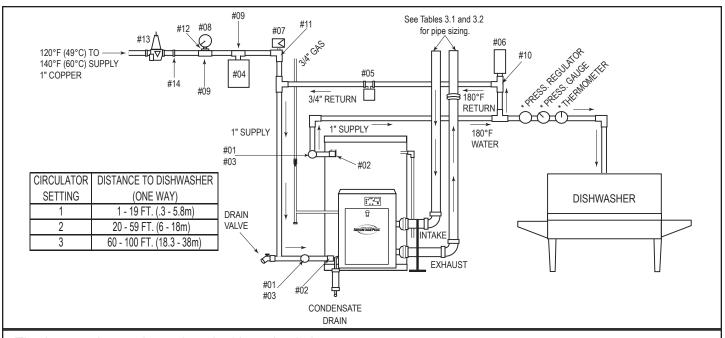
Figure 1 – Standard Installation – NOTE: This drawing is meant to demonstrate system piping only. The installer is responsible for all equipment and detailing required by local codes.

F. SPECIAL INSTRUCTIONS FOR BOOSTER INSTALLATIONS

All booster heaters are supplied with the "Booster Installation Kit". In order to maintain proper temperature, this kit must be correctly installed. The Booster Installation Kit contains the following list of parts:

#01 - Nibco Tee - 1"x 1"x 1/2" (2 pcs.)
#02 - Female Adapter - 1" (2 pcs.)
#03 - Dial Thermometer (2 pcs.)
#04 - Expansion Tank - 4-1/2 Gal.
#05 - Grundfos 3 Speed Pump w/ Check Valve
#06 - Nibco 1.2" x 12" Fitting Air Chamber
#07 - Vacuum Relief Valve
#08 - Pressure Gauge - 0 - 200 PSI
#09 - Nibco Tee 712R - 1"x 1" x 3/4" (2 pcs.)
#10 - Nibco Tee - 1"x 1/2"x 1" Copper
#12 - Reducing Coupling
#13 - Pressure Reducing Valve
#14 - Nibco Male Adapter - 1"

See the following drawing for a typical "Booster" installation. Please note that those items marked with an asterisk in the drawing are not included with the Booster Kit, but are items that should be installed in a typical dishwasher package.



The booster heater is equipped with a circulating pump to provide the minimum water flow in the booster and maintain a uniform water temperature in the tank. Depending on the physical distance from the booster to the dishwasher, and the length of time between washes, it may be necessary to run an empty rack to purge the supply line of water that has cooled below 180°F (82°C). For this reason it is best to locate the booster as close as possible to the dishwasher. The circulator is equipped with

three speeds to increase flow rate and reduce heat loss. Reference the "Distance" chart to determine the appropriate circulator speed setting.

All piping should be installed with suitable pipe insulation to avoid temperature loss on the re-circulation line. A minimum of 1" thick pipe insulation is recommended. **Under no circumstances** should the booster be installed without a circulating pump.

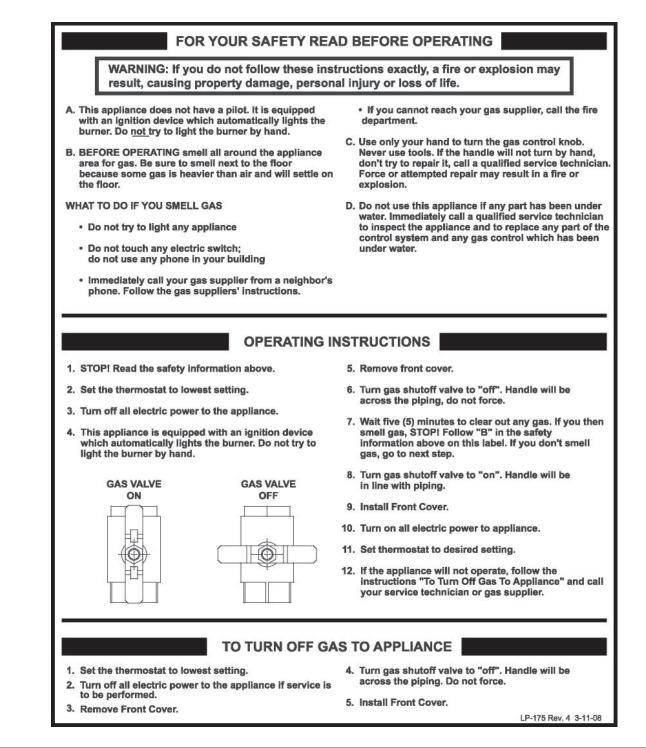
G. LIGHTING AND OPERATING INSTRUCTIONS

IF THE INFORMATION IN THIS MANUAL IS NOT FOLLOWED EXACTLY, A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY, OR LOSS OF LIFE. DO NOT STORE GASOLINE OR OTHER FLAMMABLE VAPORS AND LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCE.

WHAT TO DO IF YOU SMELL GAS

- DO NOT try to light any appliance.
- DO NOT touch any electrical switch.
- DO NOT use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.

If you cannot reach your gas supplier, call the fire department. Installation and service must be provided by a qualified installer, service agency, or the gas supplier.



AWARNING

Tank MUST be full of water before power is turned on. Heat exchanger coil WILL BE DAMAGED if energized even for a short time while the tank is dry. The water heater warranty does not cover damage or failure resulting from operation with an empty or partially empty tank. (Refer to the limited warranty for complete terms and conditions.)

H. ELECTRICAL CONNECTION

The electrical connection for the water heater is on the left side of the combustion shroud. There is a ½" knockout location for electrical connection. All electrical wiring must be performed by a qualified licensed electrician and in accordance with National Electrical Code and Canadian Electrical Code, or to the applicable local codes and standards. The electrical requirements are for standard 120 volts, 60 Hz, 10 amp service. It is recommended that an electrical disconnect switch be placed near the water heater, and that the connection to the water heater be made using 3/8" extra-flex, or 3/8" greenfield (or equivalent). **This water heater must be wired with #14 AWG**

and fused for no more than 15 amps. It is of extreme importance that this unit be properly grounded and <u>connected with proper polarity!</u> Ground the water heater by connecting the green wire in the electrical access compartment directly to the main building ground system. It is very important that the building system ground is inspected by a qualified electrician prior to making this connection. Once all connections have been made, the electrical access may be closed. It is very important that the electrical power is not turned on until gas and venting connections are completed and the tank is full of water.

I. GAS CONNECTION

Refer to the table below to size the supply piping to minimize pressure drop between meter or regulator and unit. In Canada, use table found in CAN/CSA B149.1.

Maximum capacity of pipe in cubic feet of gas per hour for gas pressures of .5 psi or less and a pressure drop of .3 inch water column.

| Nominal Iron | Internal | | Length of Pipe (Feet) | | | | | | | | | | | | | |
|-----------------|------------|-------|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--------|
| Pipe Size (In.) | Dia. (In.) | 10 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 125 | 150 | 175 | 200 | BTU's |
| 3/4 | .824 | 278 | 190 | 152 | 130 | 115 | 105 | 96 | 90 | 84 | 79 | 72 | 64 | 59 | 55 | Per |
| 1 | 1.049 | 520 | 350 | 285 | 245 | 215 | 195 | 180 | 170 | 160 | 150 | 130 | 120 | 110 | 100 | Hour x |
| 11⁄4 | 1.380 | 1,050 | 730 | 590 | 500 | 440 | 400 | 370 | 350 | 320 | 305 | 275 | 250 | 225 | 210 | 1,000 |
| 1 1/2 | 1.610 | 1,600 | 1,100 | 890 | 760 | 670 | 610 | 560 | 530 | 490 | 460 | 410 | 380 | 350 | 320 | |

Table 2 - Source - ANSI Z223.1

It is recommended that a soapy solution be used to detect leaks. Bubbles will appear on the pipe to indicate a leak is present. To avoid excessive pressure drop, the gas piping must be sized for the proper flow and length of pipe. Both the gas meter and the gas regulator must be properly sized for the total gas load. If you experience a pressure drop greater than 1" WC, the meter, regulator, or gas line is undersized or in need of service. You can attach a manometer to the incoming gas drip leg by removing the cap. The gas pressure must remain between 3.5" WC and 14" WC during standby (static) mode and while in operating (dynamic) mode at full output. If an in-line regulator is used, it must be a minimum of 10 feet from the water heater. It is very important that the gas line is properly purged by the installer, gas supplier, or utility. Failure to properly purge the lines or improper line sizing will result in ignition failure. This problem is especially noticeable in NEW LP installation and also in empty tank situations. This can also occur when a utility company shuts off service to an area to provide maintenance to their lines. The gas valve must not be replaced with a conventional gas valve under any circumstances. As an additional safety feature, the gas valve in this water heater has a flanged connection to the swirl plate and blower.

Gas supply shall not exceed a maximum inlet pressure of 14" WC (350 mm), ½ pound pressure (3.4 kPa), between 3.5" WC and 14" WC (natural and propane). The entire piping system, gas meter, and regulator must be sized properly to prevent a pressure drop greater than .5" WC as stated in the National Fuel Gas Code. Gas pressure information is listed on the rating plate. It is very important that you are connected only to the type of gas noted on the rating plate; "LP" or propane gas or "Nat" natural gas. All gas connections must be approved by the local gas supplier or utility in addition to the governing authority prior to turning the gas supply on. The nipple provided for the inlet gas connection is ½", and it is mandatory that a ¾" to ½" reducing bushing (provided) is used, threaded into the branch of a ¾" tee, and a drip leg fabricated, as per the National Fuel Gas Code and in Canada refer to CAN/CSA B149.1.

You must ensure that the entire gas line to the reducing bushing connection at the water heater is no smaller than $\frac{3}{4}$ ".

WARNING

THE USE OF FLEXIBLE GAS CONNECTORS IS NOT RECOMMENDED. IF USED, IT IS IMPERATIVE THAT THEY ARE SIZED CORRECTLY. FLEXIBLE GAS CONNECTORS MUST HAVE A MINIMUM ID OF ³/₄" TO AVOID RESTRICTION OF GAS FLOW! NEVER REDUCE THE GAS SUPPLY LINE BELOW ³/₄"! In Canada, refer to CAN/CSA B149.1 for approved connections.

Once all the inspections have been performed, the piping system must be leak tested. If the leak test pressure is higher than the maximum permissible inlet pressure, you must isolate the water heater from the gas line before testing. In order to do this, you must disconnect the union and cap the inlet gas line. In the event the gas valve is exposed to a pressure greater than ½ PSI, 14" WC, the gas valve must be replaced.

Failure to follow all precautions could result in fire, explosion, or death! It is recommended that a soapy solution be used to detect leaks. Bubbles will appear and indicate a leak is present. The gas piping must be sized for the proper flow and length of pipe to avoid unacceptable pressure drop. Both the gas meter and the gas regulator must be properly sized for the total gas load. If you experience a pressure drop greater than 1" WC, the meter, regulator, or gas line may be undersized or in need of service. On the inlet side of the gas valve, there is a 1/8" NPT plug. This plug can be removed to attach a manometer. You can attach a meter to the incoming gas drip leg by removing the cap and installing the meter. The gas pressure must remain between 3.5" and 14" WC during standby and unit running heat cycle. If an in-line regulator is used, it must be a minimum of 10 feet from the water <u>heater</u>. It is very important that the gas line is properly purged by the installer, gas supplier, or utility. **Failure to properly purge the lines or improper line sizing will result in water heater ignition failure.** The gas valve is a special gas valve which has a Pressure Augmented Regulator feature, as well as negative outlet pressure. This valve must not be replaced with a conventional valve under any circumstances. Make sure valve is in the "OFF" position prior to turning gas supply on. As an additional safety feature, this valve has a left hand thread on the outlet end and a special tamper resistant electrical connector.

WARNING

Never use open flame to test for gas leaks. Doing so could result in fire, explosion, severe personal injury, or death.

WARNING

DO NOT exceed input shown on water heater rating label.

PART 3: VENTING, COMBUSTION AIR, & CONDENSATE REMOVAL

A DANGER

This vent system will operate with a positive pressure in the flue gas vent pipe. Do not connect vent connectors serving appliances vented by natural draft into any portion of mechanical draft systems operating under positive pressure.

Follow the venting instructions below carefully. Failure to do so will result in substantial property damage, severe personal injury, or death.

<u>A. GENERAL</u>

1. Install the water heater venting system in accordance with these instructions and with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, CAN/CGA B149-1, and/or applicable provisions of local building codes.

2. This water heater is a direct vent appliance and is listed as a Category IV appliance with Underwriters

Laboratories, Inc.

3. This water heater must be vented with materials, components, and systems listed and approved for Category IV appliances.

B. APPROVED MATERIALS FOR EXHAUST AND INTAKE AIR VENTS

| APPROVED PLASTIC EXHAUST VENTING MATERIAL | | | | | | | | | |
|---|--|---------------------------------------|--|--|--|--|--|--|--|
| MATERIAL | STANDARDS FOR INSTALLATION IN: | | | | | | | | |
| MATERIAL | UNITED STATES | CANADA | | | | | | | |
| PVC schedule 40/80 | ANSI/STM D1785 | ULC-S636 | | | | | | | |
| PCV-DWV | ANSI/ASTM D2665 | ULC-S636 | | | | | | | |
| CPVC schedule 40/80 | ANSI/ASTM F441 | ULC-S636 | | | | | | | |
| *NOTE: Use of cellular core PVC (A | STM F891), cellular core CPVC, or Rade | R (polyphenylsulfone) in non-metallic | | | | | | | |

***NOTE:** Use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenylsulfone) in non-metallic exhaust venting systems is prohibited.

NOTE: Covering non-metallic exhaust vent pipe and fittings with thermal insulation is prohibited. Insulation can only be used on INTAKE piping.

| APPROVED PLASTIC INTAKE VENTING MATERIAL | | | | | | | | | |
|--|--|----------|--|--|--|--|--|--|--|
| MATERIAL | STANDARDS FOR INSTALLATION IN: | | | | | | | | |
| WATERIAL | UNITED STATES | CANADA | | | | | | | |
| PVC schedule 40/80 | ANSI/STM D1785 | ULC-S636 | | | | | | | |
| PCV-DWV | ANSI/ASTM D2665 | ULC-S636 | | | | | | | |
| CPVC schedule 40/80 | ANSI/ASTM F441 | ULC-S636 | | | | | | | |
| exhaust venting systems is prohibited. | *NOTE: Use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenylsulfone) in non-metallic | | | | | | | | |

be used on INTĂKE piping.

Table 4

| APPROVED PLASTIC CONDENSATE PIPING MATERIAL | | | | |
|---|--------------------------------|--|--|--|
| MATERIAL STANDARDS FOR INSTALLATION IN: | | | | |
| UNITED STATES | CANADA | | | |
| ANSI/STM D1785 | ULC-S636 | | | |
| | STANDARDS FOR UNITED STATES | | | |

Table 5

| APPROVED PIPE CEMENT AND PRIMER FOR PLASTIC PIPE | | | | |
|--|-----------------|--|--|--|
| MATERIAL | STANDARDS FOR | STANDARDS FOR INSTALLATION IN: | | |
| MATERIAL | UNITED STATES | CANADA | | |
| CPVC | ANSI/STM F493 | ULC-S636 approved primer and | | |
| PVC | ANSI/ASTM D2564 | adhesive system, for ULC-S636 pipe and fittings | | |

Table 6

DO NOT use cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenylsulfone) in any portion of the piping for this water heater. Doing so will result in substantial property damage, severe personal injury, or death.

A DANGER

DO NOT insulate exhaust vent pipe. Doing so will result in substantial property damage, severe personal injury, or death.

AWARNING

High heat sources (sources generating heat 100°F / 37°C or greater, such as stove pipes, space heaters, etc.) may damage plastic components of the water heater as well as plastic vent pipe materials. Such damages ARE NOT covered by warranty. It is recommended to keep a minimum clearance of 8" from high heat sources. Observe heat source manufacturer instructions, as well as local, state, provincial, and national codes, laws, regulations and ordinances when installing this water heater and related components near high heat sources.

C. EXHAUST AND INTAKE AIR VENT PIPE LOCATION

1. DETERMINE EXHAUST VENT LOCATION

A DANGER

Both exhaust and intake air vents must exit from the same side of the building to assure correct appliance operation. Failure to properly install the venting system will result in substantial property damage, severe personal injury, or death.

a. The vent piping for this water heater is approved for zero clearance to combustible construction.

b. See illustration within this section of clearances for location of exit terminals of direct-vent venting systems.

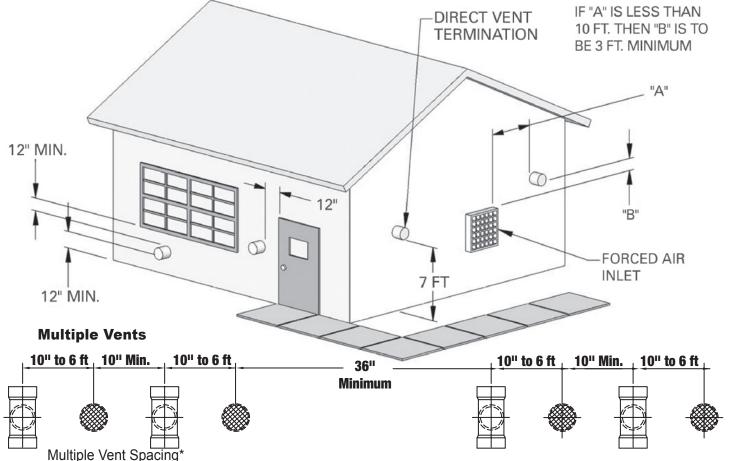
- c. This water heater vent system shall terminate at least 3 feet (0.9 m) above any forced air intake located within 10 ft (3 m). Note: this does not apply to the combustion air intake of a direct-vent appliance.
- d. Provide a minimum of 1 foot distance from any door, operable window, or gravity intake into any building.
- e. Provide a minimum of 1 foot clearance from the bottom of the exhaust above the expected snow accumulation level. Snow removal may be necessary to maintain clearance.
- f. Provide 4 feet horizontal clearance from electrical meters, gas meters, gas regulators, relief equipment, exhaust fans and inlets. In no case shall the exit terminal be above or below the aforementioned equipment unless the 4 foot horizontal distance is maintained.
- g. When adjacent to a public walkway, locate exit terminal at least 7 feet above grade.
- h. Do not locate the exhaust directly under roof overhangs to prevent icicles from forming.
- i. Provide 4 feet clearance from the inside corner of vertical walls, chimneys, etc., as well as horizontal corners created by roof overhangs.

2. DETERMINE AIR INTAKE VENT LOCATION

- a. Provide 1 foot clearance from the bottom of the intake air vent and the level of maximum snow accumulation. Snow removal may be necessary to maintain clearances.
- b. Do not locate intake air vent in a parking area where machinery may damage the pipe.
- c. When venting with a two pipe system, maximum distance between intake air vent and exhaust vent is 6 feet (1.8 m). Minimum distance between exhaust vent and intake air vent on single water heater is 10" (0.255 m) center-to-center. Minimum distance between exhaust vents and intake air vents on multiple water heaters is 10" (0.255 m) center-to-center.
- d. You must place support brackets on vent piping. The first bracket must be within 1 foot of the appliance and the balance at 4 foot intervals on the vent pipe.

Location of exit terminals of mechanical draft and direct-vent venting systems.

(Reference: National Fuel Gas Code ANSI Z223.1/NFPA 54 2002). In Canada, refer to CAN/CSA B149.1 for vent terminal location.



*Note: Exhaust must extend out out 1 foot. There should be no more than 2 vents and 2 intakes then a space of 36" to the next set of vents.

*Note: There must be a minimum of 36" spacing between every 2 kit grouping.

Figure 2 - Venting Detail

D. EXHAUST AND INTAKE AIR VENT SIZING

1. The exhaust and intake vent size is 2" for the HE100 and HE130 and 3" for the HE199.

2. The total combined equivalent length of exhaust vent and intake air pipe should not exceed 85 feet.

a. The equivalent length of elbows, tees, and other fittings are listed in the Friction Loss Table:

| FRICTION LOSS EQUIVALENT IN PIPING AND FITTINGS | | | | |
|---|-----------------|-------------|------------|--|
| FITTING OR PIPING | EQUIVALENT FEET | | | |
| | 2" (5 cm) | 3" (7.6 cm) | 4" (10 cm) | |
| 90 DEGREE ELBOW* | 5' (1.5 m) | 5' (1.5 m) | 3' (.92 m) | |
| 45 DEGREE ELBOW* | 3' (.92 m) | 3' (.92 m) | 1' (.31 m) | |
| COUPLING | 0' | 0' | 0' | |
| AIR INLET TEE | 0' | 0' | 0' | |
| STRAIGHT PIPE | 1' (.31 m) | 1' (.31 m) | 1' (.31 m) | |
| CONCENTRIC VENT KIT SP12161 | N/A | 3' (.92 m) | N/A | |
| V1100 3" VENT KIT SP12162 | N/A | 1' | N/A | |

Table 7 - *Friction loss for long radius elbow is 1 foot less.

b. For example: If the exhaust vent has two 90° elbows and 10 feet of PVC pipe we will calculate:

Exhaust Vent Pipe Equivalent Length = (2x5) + 10 = 20 feet.

$$(.61x1.5) + 3 = 6.1 \text{ m}.$$

Further, if the intake air vent pipe has two 90° elbows, one 45° elbow and 10 feet of PVC pipe, the following calculation applies:

Intake Air Vent Pipe Equivalent Length = (2x5) + 3 + 10 = 23 feet.

Finally, if a concentric vent kit is used we find:

Total Combined Equivalent Length = 20 + 23 + 3 = 46 feet.

Therefore, the total combined equivalent length is 46 feet which is well below the maximum of 85 feet.

- c. The intake air vent pipe and the exhaust vent are intended to penetrate the same wall or roof of the building. d. Effort should be made to keep a minimum difference in equivalent length between the intake air vent pipe and
- the exhaust vent.
- 3. The minimum combined equivalent length is 16 equivalent feet.

E. LONGER VENT RUNS

1. The maximum combined equivalent length can be extended by increasing the diameter of both exhaust vent and intake air vent pipe equally. However, the transitions should begin a minimum of 15 equivalent feet from the water heater.

a. The maximum equivalent length for increased diameter vent pipes is 125 feet.

b. Transitions should always be made in vertical sections of pipe to prevent the condensate from pooling in the vent pipe.

| VENT CONNECTION | REDUCING COUPLING | VENT TRANSITION |
|-----------------|-----------------------|-----------------|
| 2" (5cm) | 3" X 2" (7.6 x 5 cm) | 3" (7.6 cm) |
| 3" (7.6 cm) | 4" X 3" (10 x 7.6 cm) | 4" (10 cm) |

Table 8 - Vent Run Transition

c. If the transition occurs at a distance greater than 15 equivalent feet from the water heater, the maximum equivalent length will be reduced.

| TRANSITION POINT - FT FROM WATER HEATER (m) | TEL OF STANDARD 2" VENT PIPE in FT (m) | TEL OF OVERSIZED VENT PIPE in FT* (m) | MAXIMUM TEL OF ALL VENT PIPE in FT (m) |
|--|---|--|---|
| 15 (4.58) | 30 (9.1) | 95 (29) | 125 (38) |
| 20 (6) | 40 (12.2) | 77-1/2 (23.6) | 117-1/2 (35.9) |
| 25 (7.6) | 50 (15.2) | 60-1/2 (18.4) | 110-1/2 (33.7) |
| 30 (9.1) | 60 (18.2) | 43 (13.1) | 103 (31.4) |
| 35 (10.7) | 70 (21.3) | 26 (7.92) | 96 (29.2) |
| 40 (12.2) | 80 (24.3) | 8-1/2 (2.6) | 88-1/2 (27) |
| NONE | 85 (27) | 0 | 85 (26) |

 Table 9 – TEL = Total Equivalent Length *Oversized vent pipe diameter is 1" or greater than factory supplied connection.

F. EXHAUST VENT AND INTAKE AIR PIPE INSTALLATION

A DANGER

All joints of positive pressure vent systems must be properly cleaned, primed, and cemented to prevent leakage of flue products into living space. Failure to properly seal the venting system will result in substantial property damage, severe personal injury, or death.

- 1. Use only solid PVC or CPVC for exhaust vent pipe. PVC and CPVC, can be used for the intake vent pipe. Refer to Tables 3 6 for appropriate venting materials.
- 2. Remove all burrs and debris from joints and fittings.
- 3. All joints must be properly cleaned, primed, and cemented. Use only cement and primer approved for use with the pipe material. Cement must conform to ASTM D2564 for PVC and ASTM F493 for CPVC pipe.
- 4. Horizontal lengths of exhaust vent must slope back towards the water heater not less than ¼" per foot to allow condensate to drain from the vent pipe. If the exhaust pipe must be piped around an obstacle that results in the creation of a low point, condensate will collect in this low point and form a blockage. This condensate must be drained away using a field installed condensate drain assembly.
- 5. All piping must be fully supported. Use pipe hangers at a minimum of 4 foot (1.2 m) intervals to prevent sagging of the pipe where condensate may form.
- 6. Do not use the water heater to support any piping.
- 7. A screened straight coupling is provided with the heater for use as an outside exhaust termination.
- 8. A screened inlet air tee is provided with the heater to be used as an outside intake termination.

NOTE: Optional concentric vent terminals cannot be thermally insulated.

G. VENTING DETAIL

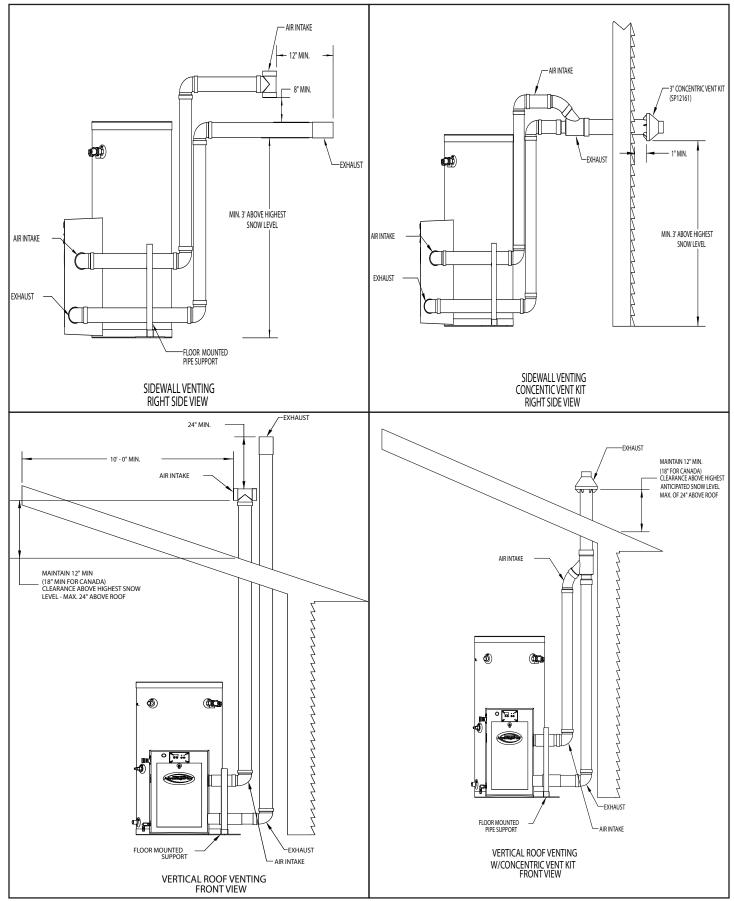


Figure 3 – Venting Detail – NOTE: This drawing is meant to demonstrate system venting only. The installer is responsible for all equipment and detailing required by local codes.

H. PREVENT COMBUSTION AIR CONTAMINATION

Install intake air piping for the water heater as described in the Venting Section. Do not terminate exhaust in locations that can allow contamination of intake air.

A DANGER

You must pipe outside air to the water heater air intake. Ensure that the intake air will not contain any of the contaminants, or terminate near any of the areas, listed in Table 10. Contaminated air will damage the water heater, resulting in possible substantial property damage, serious personal injury, or death.

I. CORROSIVE CONTAMINANTS AND SOURCES

| PRODUCTS TO AVOID | AREAS LIKELY TO HAVE CONTAMINANTS |
|--|--|
| Spray cans containing fluorocarbons | Dry cleaning/laundry areas and establishments |
| Permanent wave solutions | Swimming pools |
| Chlorinated waxes/cleaners | Metal fabrication plants |
| Chlorine-based swimming pool chemicals | Beauty shops |
| Calcium chloride used for thawing | Refrigeration repair shops |
| Sodium chloride used for water softening | Photo processing plants |
| Refrigerant leaks | Auto body shops |
| Paint or varnish removers | Plastic manufacturing plants |
| Hydrochloric or Muriatic acid | Furniture refinishing areas and establishments |
| Cements and glues | New building construction |
| Antistatic fabric softeners used in clothes dryers | Remodeling areas |
| Chlorine-type bleaches, laundry detergents, and cleaning solvents | Garages and workshops |
| Adhesives used to fasten building products | |
| | |

Table 10 - Contaminant Table

DANGER

Do not install the water heater into a common vent with any other appliance. This will cause flue gas spillage or appliance malfunction, resulting in substantial property damage, severe personal injury, or death.

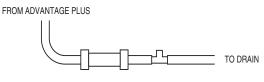
J. CONDENSATE

This condensing high efficiency appliance has a condensate removal system. Condensate is water vapor derived from combustion products, similar to an automobile when it is initially started. This condensate does have a low pH and should be treated with a condensate filter. This filter contains either lime crystals or marble crystals, which will neutralize the condensate. The outlet of the filter is sized for 5/8" (1.6 cm) ID (inside diameter) plastic tubing. It is very important that the condensate line is sloped away from and down to a suitable inside drain. If the condensate outlet on the water heater is lower than the drain, you must use a condensate removal pump. It is also very important that the condensate line is not exposed to freezing temperatures or any other type of blockage. Plastic tubing should be the only material used for the condensate line. Steel, brass, copper, or other metals will be subject to corrosion and deterioration. A second vent may be necessary to prevent condensate line vacuum lock if a long horizontal run is used. Also an increase to 1" (2.5 cm) tubing may be necessary.

NOTE: Always check local codes for proper evacuation of condensate.

INSTALLATION OF A CONDENSATE NEUTRALIZER AND PUMP (Not Supplied)

CONDENSATE LINE



CONDENSATE LINE MUST BE PITCHED AT LEAST 1/4" PER FOOT TO PROPERLY DRAIN. IF THIS CANNOT BE DONE OR A VERY LONG LENGTH OF CONDENSATE HOSE IS USED YOU MUST INCREASE THE CONDENSATE HOSE TO A MINIMUM OF 1" I.D. AND PLACE A TEE IN THE LINE AFTER THE CONDENSATE NEUTRALIZER TO PROPERLY REDUCE VACUUM LOCK IN THE DRAIN LINE.



CONDENSATE LINE WITH PUMP

CONTACT YOUR LOCAL WHOLESALE PLUMBING SUPPLY STORE FOR MORE INFORMATION ON CONDENSATE NEUTRALIZERS AND PUMPS

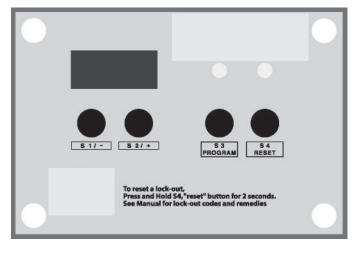
Notes:

- 1. CONDENSATE LINE MUST BE PITCHED AT LEAST 1/4" PER FOOT (0.64 cm per 0.3 m)TO PROPERLY DRAIN. IF THIS CANNOT BE DONE OR A VERY LONG LENGTH OF CONDENSATE HOSE IS USED YOU MUST INCREASE THE CONDENSATE LINE TO A MINIMUM OF 1" (2.5 CM) ID AND PLACE A TEE IN THE LINE AFTER THE CONDENSATE NEUTRALIZER TO PROPERLY REDUCE VACUUM LOCK IN THE DRAIN LINE.
- 2. PLASTIC PIPE SHOULD BE THE ONLY MATERIAL USED FOR THE CONDENSATE LINE. STEEL, BRASS, COPPER OR OTHERS WILL BE SUBJECT TO CORROSION OR DETERIORATION.
- 3. IT IS ALSO VERY IMPORTANT THAT THE CONDENSATE LINE IS NOT EXPOSED TO FREEZING TEMPERATURES, OR ANY OTHER TYPE OF BLOCKAGE

Figure 4 - Condensate Details.

PART 4: OPERATION

A. OVERALL APPLIANCE AND CONTROL OPERATION



NOTE: The unit MUST NOT be operating when changes are made or changes will not be saved.

To adjust the temperature of stored water, press and hold **[S3]** for 2 seconds. The first item is: **DU**: Water Temperature Set Point – factory set at 119°F. Adjust down by pressing **[S1]** to a temperature as low as 70°F. Adjust up as high as 159°F by pressing the **[S2]**. Press **[S3]** again to display **DH**, the

differential which is factory set at 7°F and adjustable down to 1°F by pressing **S1** and up to 18°F by pressing **S2**. Note: Due to the highly advanced control on this appliance, which compensates for varying inlet water temperature, the actual differential temperature may vary slightly from your setting. Press **S3** again to display the factory default

temperature measurement in Fahrenheit. Change the default to Celsius by pressing [S1]. When finished, press [S3] one final time to place unit back into operation. The unit automatically returns to operation if no keys are pressed for 2 minutes.

B. STATUS MENU

Installers are also able to check the current status of the water heater parameters by pressing [S4] for 3 seconds. Once activated, the display will show [d1] alternating value of the actual upper supply tank temperature. Actual values are displayed for each function. Simply press [S4] to go to the next displayed value. Listed below are the values which can be displayed. These values cannot be changed. To exit this menu, press [S3] to resume normal operation.

Function Value

- |d1| Actual temperature from upper tank sensor
- |d2| Actual temperature from lower sensor
- |d3| 0 (Not used)
- |d4| 308 (Not used)

Function Value

|d5| — nc| (Not used)

- **[d6]** Actual fan speed multiplied by 10 (Example: If fan speed displayed is **[410]** RPM x 10 = 4100 actual fan speed)
- |d7| Actual ionization current read from flame rectification probe
- |**d8**| [0] (Not used)
- |d9| 1 (Not used)
- |d10| Actual status of bus communication [co] = connected, [nc] = not connected
- |d11| 32 (Not used)
- [d12] Power on hours in thousands (display will not read until 100 hrs.)
- [d13] Total water heating hours in thousands (display will not read until 100 hrs.)
- |d14| [0] (Not used)
- |d15| Passed ignition attempts in thousands

<u>C. TEST MODE</u>

This function is intended to simplify the gas valve adjustment if needed. Listed below are the recommended limits on each water heater and the combustion settings. Automatic modulation does not take place when the controller is in Test mode, only temperature limitation based on the heater set point. The user will be allowed to increase or decrease the fan speed by pressing either the **[S1]** or **[S2]** keys.

To activate the Test mode simply press the **S2** and **S3** keys together for 1 second. Once activated, you will see in the display **Ser** and the actual fan speed. The measurement of the combustion levels should always be taken at the highest and lowest fan speed. After 10 minutes, Test Mode stops automatically. To exit Test Mode manually, press **S1** and **S2** key together for 1 second.

FOR YOUR OWN SAFETY READ BEFORE OPERATING

1. This appliance does not have a pilot light. It is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.

2. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

WHAT TO DO IF YOU SMELL GAS

- DO NOT try to light any appliance.
- DO NOT touch any electrical switch.
- DO NOT use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

3. Turn on gas shutoff valve (located inside of the down near burner) so that the handle is aligned with the gas pipe. If the handle will not turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

4. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

5. The heater shall be installed so the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation and service (circulator replacement, condensate trap, control replacement, etc.)

D. VERY IMPORTANT SET-UP INSTRUCTIONS!

IF YOU HAVE A COMBUSTION ANALYZER, THE FOLLOWING RATINGS WILL BE VERY HELPFUL IN SETTING UP YOUR WATER HEATER.

| COMBUSTION SETTINGS | | | | | |
|--|------------|------------|------------|------------|--|
| HIGH FIRING RATES AND LOW FIRING RATES ON ALL MODELS | | | | | |
| | NATUR | AL GAS | PROP | ANE LP | |
| | Low | High | Low | High | |
| Carbon Monoxide (CO%) | 0 – 10 ppm | 0 – 20 ppm | 0 – 10 ppm | 0 – 20 ppm | |
| Carbon Dioxide (CO ₂ %) | 9 – 10.5% | 9 – 10.5% | 9.5 – 11% | 9.5 – 11% | |

Table 11

| FAN SPEEDS | | | | |
|------------|----------|------|------|--|
| BTU | IGNITION | MIN | MAX | |
| 100,000 | 3000 | 2000 | 5400 | |
| 130,000 | 3000 | 2000 | 6950 | |
| 160,000 | 3000 | 2000 | 7450 | |
| 199,000 | 3000 | 2000 | 8500 | |

Table 12

E. OPERATING INSTRUCTIONS

If you smell gas, **STOP**. Follow listed safety instructions above and on preceding page. If you do not smell gas, follow the next steps.

1. Turn on all electric power to appliance. Make sure tank is full with cold water and purge all piping. To assure adequate purging, open all hot water faucets.

2. Adjust the temperature set point of the heater to the desired level. The factory default setting is 119°F. If changes are necessary, follow "Overall Appliance and Control Operation" in this section.

3. If the appliance fails to start, refer to the Troubleshooting section in the back of this manual.

WARNING

When this water heater is supplying general purpose hot water requirements for individuals, a thermostatically controlled mixing valve for reducing point of use water temperature is recommended. Contact a licensed plumber or the local plumbing authority for further instructions.

The three digit LED display will illustrate actual water temperature within the tank under normal operating conditions. However, this display is also used to indicate the temperature set point when in the programming mode.

The controller has a temperature set point range of 70°F (21°C) to 159°F (70.5°C) (Booster models have a maximum set point of 180°F (82°C), with a factory setting of 120°F (49°C).

NOTE: Power must be applied to the controller prior to any programming operations.

NOTICE

In unusually dirty or dusty conditions, care must be taken to keep appliance door in place. Failure to do so VOIDS WARRANTY!

The control system requires no periodic maintenance under normal conditions. However, in unusually dirty or dusty conditions, periodic vacuuming of the cover to maintain visibility of the display and indicators is recommended.

F. SHUTDOWN PROCEDURE

If the burner is operating, lower the set point value to 70°F (21°C) and wait for the burner to shut off. Continue to wait for the combustion blower to stop, so all latent combustion gases are purged from the system. This should take a maximum of 40 to 90 seconds. Then disconnect the electrical supply. If the burner is not operating, disconnect the electrical supply.

WARNING

Should overheating occur or the gas supply fails to shut off, turn off the manual gas control valve to the appliance.

WARNING

DO NOT use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace the water heater if the control system or any gas control which has been under water.

PART 5: MOST COMMON INSTALLATION CONCERNS

VENTING:

VENT LENGTH TOO LONG – OVER 85' (26 m)

VENTING NOT PITCHED PROPERLY – CONDENSATE BUILD UP IN VENT

EXHAUST GAS RECIRCULATION – VENT TERMINALS NOT USED, WRONG FITTINGS USED, SIGHT PROBLEMS BUSH IN FRONT OF VENT TERMINAL

INSIDE CORNER OF BUILDING FOR VENT LOCATION

OVERHANG WITH VENT UNDERNEATH

COMPOUND ROOF PITCH, OR ABOVE ROOF FIRE WALL

ADDITIONAL FITTINGS INSTALLED INTO TERMINALS

VENT SIZED FROM 3" TO 4" BY USING BUSHINGS – INSTEAD OF REDUCING COUPLING OR REDUCING ELBOW VENT CHANGED FROM 3" TO 4" - WITHOUT GOING REQUIRED 15' (4.6 m) ON BOTH INTAKE AND EXHAUST VENTING NOT CLEANED AND GLUED TOGETHER FOR PRESSURE TIGHT JOINTS INTAKE AIR CONTAINING EXHAUST FROM ANOTHER VENT OR APPLIANCE

GAS SUPPLY:

GAS PRESSURE TOO LOW – NEED 3.5" WC (0.87 kPa) GAS PRESSURE UP TO 14" WC (3.5 kPa) GAS PRESSURE GAS METER TOO LOW IN CAPACITY GAS REGULATOR NOT SIZED PROPERLY – TOO LOW IN CAPACITY GAS PIPE TOO SMALL – ¾" MINIMUM GAS SUPPLY SIZE GAS REGULATOR TOO CLOSE TO APPLIANCE – NEED 10' OF PIPE FOR EVERY 200,000 BTU'S PER HOUR GAS REGULATOR WITH LONG VENT OR BLEED VENT ORIFICE – REGULATOR SLOW TO RESPOND GAS METER RESTRICTION, OR IN NEED OF REPAIR/REPLACEMENT GAS SUPPLY PRESSURE DROPS BELOW 3.5" WC (.87 kPa) WHEN APPLIANCE FIRES

ELECTRICAL:

APPLIANCE NOT GROUNDED ELECTRICAL POLARITY REVERSED – FLAME WILL LIGHT BUT GO BACK OUT IN 4-6 SECONDS VOLTAGE TOO LOW OR TOO HIGH APPLIANCE CYCLES, BUT NO IGNITION – REMOVE ANY CORROSION FROM SPARK ELECTRODE AND RECTIFIER. CHECK GAP SPACING ON SPARK ELECTRODE. SHOULD BE 1/4" SPACING

PLUMBING:

DIELECTRIC UNIONS INSTALLED – RUSTY WATER

CONDENSATE:

CONDENSATE LINE NOT PITCHED TO DRAIN CONDENSATE LINE NOT DRAINING DUE TO LONG RUN WITHOUT VENT CONDENSATE PUMP NOT WORKING CONDENSATE TRAP PLUGGED

BURNER:

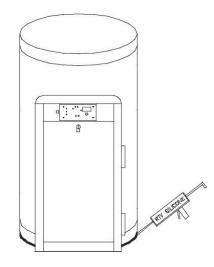
EXTREMELY LOUD BANG ON IGNITION – BURNER FAILED OR END CAP OFF RED BURNER DECK AS SEEN THROUGH VIEW PORT – GAS VALVE NEEDS ADJUSTMENT

GAS VALVE:

PUFFING ON IGNITION – ADJUST GAS VALVE LOUD POP ON IGNITION, THEN RUNNING SMOOTH – ADJUST GAS VALVE HUFF AND PUFF DURING OPERATION – ADJUST GAS VALVE RUNNING GREAT BUT INTERMITTENTLY HUFFING OR POPPING – CHECK FOR RECIRCULATION UNDER VENTING

SEALING ADVANTAGEPLUS AS PER N.S.F. STANDARD NUMBER 5

TO SEAL THE BASE OF BOOSTER TO THE FLOOR SEE PAGE UNDERNEATH, PER N.S.F STANDARD #5 - APPLY A 3/8" BEAD OF RTV SILICONE (AS SHOWN HERE), COMPLETELY AROUND TANK.



| | | 926 CONTROL BOARD ERROR CODES | | | |
|--|-------|-------------------------------|--|--------------------|---|
| | | CODE | DESCRIPTION | DURATION | CORRECTIVE ACTION |
| RESISTANCE TEMPERATUF TEMP. SENSOR TEMP. (°F) | | E13 | Combustion Fan Speed Low. The heater combustion air fan speed less | 60 Sec. | Check the combustion air fan wiring. Replace the combustion air fan. Replace the control board. |
| 32 | 32550 | | than 70% of expected | | |
| 41 | 25340 | | Combustion Fan | | |
| 50 | 19870 | | Speed High. The heater | | 1. Check the combustion air fan wiring. |
| 59 | 15700 | E14 | combustion air | 60 Sec. | 2. Replace the combustion air fan. |
| 68 | 12490 | | fan speed is more than 130% | | 3. Replace the control board. |
| 77 | 10000 | | of expected. | | |
| 86 | 8059 | | Water Level in | Until | 1. Be sure all air is bled from system. |
| 95 | 6535 | LEO Tar | Tank is Low | Corrected | 2. Inspect low level switch and wiring for damage and repair if necessary. |
| 104 | 5330 | | Blocked Vent | | 1. Check the flue vent to be sure it is not blocked or |
| 113 | 4372 | | Pressure Switch open. | Until | damaged. |
| 122 | 3605 | FLU | Condensate cup | Corrected | 2. Check the blocked vent pressure switch operation by applying a jumper. (If the switch is not functioning |
| 131 | 2989 | | Full, Condensate Cup not present | | properly, replace it. |
| 140 | 2490 | | | | 1. Check line voltage. Must be between 100 – 128 volts. |
| 149 | 2084 | | | | 2. If available, connect a PC and, using HTP service |
| 158 | 1753 | | | | software, check the 24V supply display in the lower left corner of the screen. The number displayed here must |
| 167 | 1481 | | | | be greater than 128 and should be greater than 250. |
| 176 | 1256 | | | | Use this as a troubleshooting guide as you follow the steps below. |
| 185 | 1070 | | | | 3. Remove 10 pin Molex connector from customer |
| 194 | 915 | | | | connection board. If LOU clears, then the problem is with external sensor wiring. Examine external sensor |
| 202 | 786 | LOU | 24 Volt Low | Until Corrected | wiring for shorts to ground, repairing as necessary. If LOU code is still present and the boiler is so equipped, |
| 212 Table 13 | 667 | | | 201100100 | disconnect high gas pressure switch, then low gas pressure switch, then UL 353 low water cutoff in this order, one at a time, to see if LOU code clears. Replace faulty part. Check low voltage wire harness in heater for shorts to ground. 4. If LOU only occurs when burner tries to light, check |
| | | | | | gas valve for excessive current draw. 5. If LOU is present with the low voltage harness disconnected from the 926 control board, replace the 926 control board. |

| 926 Control Board FAULT | | | | |
|-------------------------|--|---|--|--|
| Code | Description | Remedy | | |
| F00 | High temperature switch limit exceeded 194°F. | 1. Try reset. If F00 repeats, create a demand for hot water. (DANGER: Use caution to prevent burn injury.) If water is above 194°F, test temperature sensor with an ohmmeter. (Refer to resistance chart, this section.) Replace bad sensor. If water is below 194°F, test high temperature switch and wiring with ohmmeter. Switch should be closed at this point. If not, replace switch. | | |
| | | If unit did reset successfully, let the heater run and go into the status menu to check the temperature sensor. If reading displayed does not make sense, check sensor with ohmmeter. (Refer to resistance chart, this section.) Replace bad sensor. | | |
| | | Inspect all flue piping. If the flue is damaged or shows signs of overheating, repair or replace the flue parts as necessary before proceeding. If the flue piping system is intact, not damaged and there is no sign of the flue overheating (such as discoloration or melting), push the red reset button on the flue switch | | |
| F01 | Vent temperature limit exceeded. | Be sure the heater is connected to a water supply and full of water. Push the RESET button on the heater control panel. The appliance should light. If the appliance lights, proceed to step 5. If the appliance does not light and the display again begins to flash F01, inspect the wiring to the flue switch, repairing or replacing as necessary. If the wiring is intact, replace the flue switch, using care to mount the new flue switch in the same position and mounting holes as the old one. If the display flashes a code other than F01, follow the troubleshooting guide for that code. | | |
| | | 5. Observe operation for 5 minutes. Place the probe of an exhaust analyzer into the flue system within 6 feet of the heater. The exhaust temperature should not rise above 190°F after several minutes of operation. 6. If the flue temperature is below 190°F and the heater again goes into lockout displaying F01, replace the flue switch, using care to mount the new flue switch in the same position and | | |
| | | mounting holes as the old one. If the display flashes a code other than F01, follow the troubleshooting guide for that code. 7. If the flue temperature increases to over 190°F, consult HTP for further assistance. | | |
| | Interrupted or shorted | 1. Check the electrical connection to the temperature sensor. | | |
| F02 | temperature sensor | 2. If connection is okay, replace bad sensor. | | |
| F05 | Temperature sensor exceeds 194°F. | If water in tank is not greater than 194°F, check wiring. Repair if faulty. If wiring is okay, check sensor with ohmmeter and compare to reading in resistance chart above. If reading does not agree with water temperature, replace bad sensor. | | |
| F09 | No flame detected – Heater will make three attempts at ignition before the control goes into this lockout condition. Will reset in 1 hour. | Watch the igniter through the observation window provided. If there is no spark, remove spark electrode and check for proper ¼" gap. Remove any corrosion from the spark electrode and flame rectifier probe. If there is a spark but no flame, check the gas supply to the heater. If there is a flame, check the flame sensor. Check any flue blockage or condensate blocks. | | |
| F10 | Loss of flame signal – The heater will relight 4 times before the control goes into this lockout condition. Will reset in 1 hour. | Monitor the gas pressure to the unit while in operation. Assure that the flame is stable when lit. Check to see if the green light on the display module is lit while the heater is running. If the green light doesn't come on or goes off during operation check the flame signal on the status menu. If the signal reads less than 1 microampere, clean the flame rectification probe and spark electrode. If the flame signal continues to read low, replace the flame rectification probe. | | |
| F11 | False flame signal – The heater will lock out if it senses a flame signal when there should be none present. | Turn the gas off to the unit at the service valve. If the flame signal is still present replace the flame rectification probe and spark electrode. If the flame signal is not present after turning off the gas supply, check the gas valve electrical connection. If there is no power to the gas valve, remove the valve and check for obstruction in the valve seat or replace the gas valve. Turn the gas on at the service valve after corrective action is taken. | | |
| F13 | Combustion fan speed incorrect – The heater will lock out if it senses that the fan speed is not within 70% of expected rate for more than 60 seconds. | k 1. Check the combustion air fan wiring. ed 2. Replace the combustion air fan. 3. Replace the control board | | |

Table 15 - NOTE: If you replace a part to remedy a fault, it is recommended that you cycle the unit at least three or four times to assure the fault has been resolved.

PART 7: COMPONENTS OF THE ADVANTAGE PLUS

| 175 44 | DESCRIPTION | REPLACEMENT | | | | |
|----------|--|----------------------|---|--|--|--|
| ITEM # | GASKET - MOUNTING PLATE | PART # SP15138 | - | | | |
| - | SASKET - MOUNTING FLATE SPARK ELECTRODE - NATURAL (w/GASKET, SCREWS) | SP15136 SP20794 | | | | |
| | SPARK ELECTRODE - LP (w/GASKET, SCREWS) | SP20794 | - | | | |
| | FLAME RECTIFICATION PROBE (w/GASKET, SCREWS) | SP15129 | | | | |
| 4 | BURNER GASKET - MOUNTING PLATE | SP15239 | | | | |
| 5 | BURNER - 130k BTU and under (w/GASKET #4) | SP15126 | _ | | | |
| | BURNER - 160k BTU and over (w/GASKET #4) | SP15127 | - | | | |
| | BURNER GASKET - BLOWER | SP15139 | 4 | | | |
| 7 8 | | SP15152 SP15136 | - | | | |
| 9 | SIGHT GLASS (W/2 GASKETS) COMBUSTION BLOWER (W/GASKET #6, ADAPTER PLATE, SCREWS) | SP15130 | - | | | |
| | AIR INTAKE ADAPTER - BLOWER SIDE | SP15158 | | | | |
| 11 | SWIRL PLATE - 130k BTU and under | SP15155 | | | | |
| | SWIRL PLATE - 160k BTU and over | SP15156 | | | | |
| 12 | AIR INTAKE ADAPTER - VALVE SIDE | SP15157 | | | | |
| 13 | GAS VALVE - 130k BTU and under (w/AIR INTAKE ADAPTER, SWIRL PLATE, SCREWS) | SP15131 | | | | |
| | GAS VALVE - 160k BTU and over (w/AIR INTAKE ADAPTER, SWIRL PLATE, SCREWS) | SP15132 | | | | |
| | BLOCKED VENT PRESSURE SWITCH | SP12140 | 4 | | | |
| | | SP12149 | 4 | | | |
| | | SP15137 | 4 | | | |
| | 926 CONTROL BOARD - 160°F (71°C) - 100k BTU 926 CONTROL BOARD - 160°F (71°C) - 130k BTU | SP15133D SP15133A | 4 | | | |
| | 926 CONTROL BOARD - 160 F (71°C) - 160k BTU | SP15133A SP15133B | | | | |
| | 926 CONTROL BOARD - 160°F (71°C) - 199k BTU | SP15133C | | | | |
| | 926 CONTROL BOARD - 180°F (82°C) - 160k BTU | SP15133E | | | | |
| | 926 CONTROL BOARD - 180°F (82°C) - 199k BTU | SP15133F | | | | |
| 18 | 926 DISPLAY BOARD (w/RIBBON CABLE) | SP15153 | | | | |
| | LOW VOLTAGE WIRING HARNESS (ATTACHED TO CONTROL BOARD - NOT SHOWN) | SP15183 | | | | |
| | 120 Vac BLOWER WIRING HARNESS (ATTACHED TO CONTROL BOARD - NOT SHOWN | SP15184 | | | | |
| 19 20 | TEMPERATURE PROBE | SP12142 SP15140 | | | | |
| | | | | | | |
| | | | | | | |

Figure 5 - Advantage Plus Detail

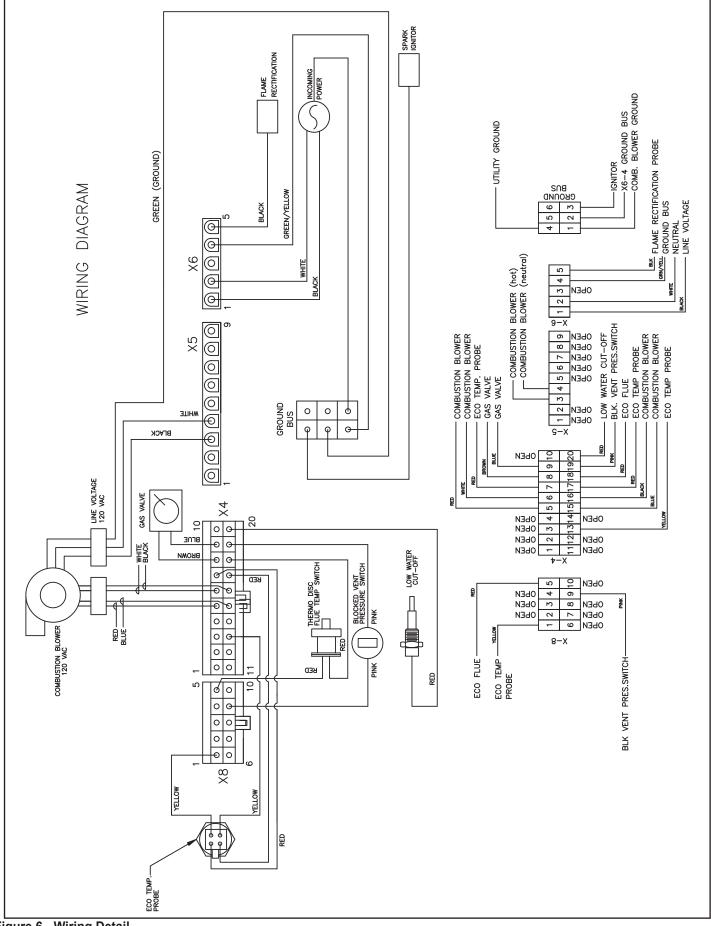
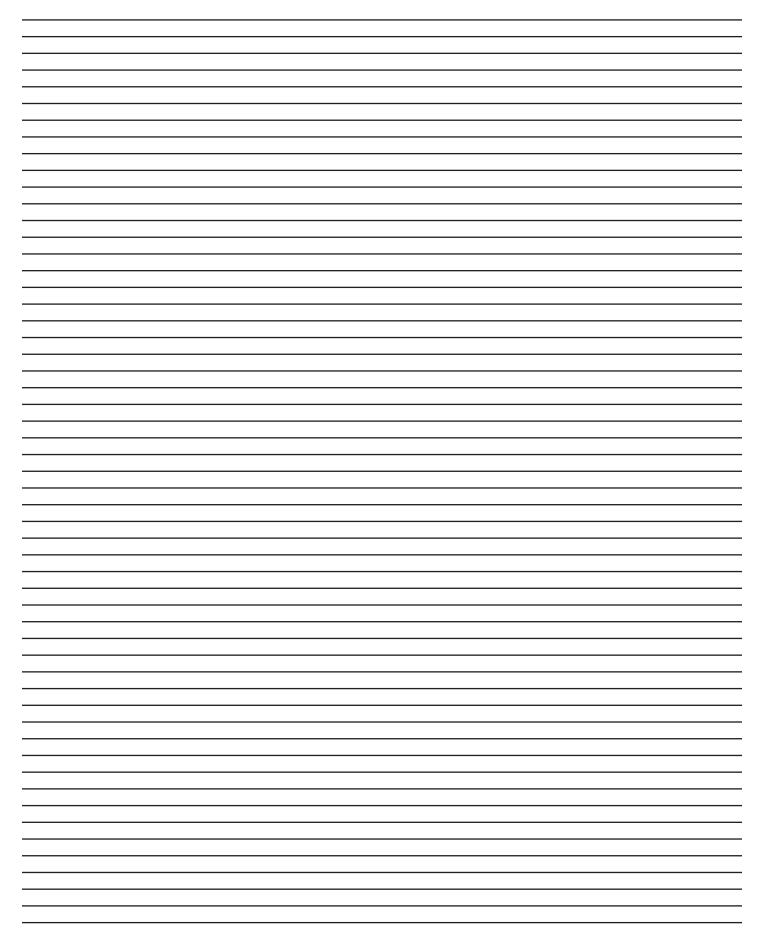


Figure 6 - Wiring Detail

NOTES



HOW TO OBTAIN SERVICE ASSISTANCE

Should you have any questions about your new water heater, or if it requires adjustment or routine maintenance, it is suggested that you first contact your installer, plumbing contractor, or previously agreed upon service agency. In the event that the firm has moved or is unavailable, refer to the telephone directory commercial listings or local utility for qualified service assistance.

Should your problem not be resolved to your complete satisfaction, you should then contact the Manufacturer's National Service Department at the following address:

In the United States:

RHEEM SALES COMPANY INC. 1241 Carwood Ct. Montgomery, AL 36117

In Canada:

Rheem Canada Ltd 125 Edgeware Road, Unit 1 Bramptom, ON L6Y 0P5

You may also obtain technical assistance by calling 1-800-432-8373.

When contacting the manufacturer, the following information should be made available:

- 1. Model and serial number of the water heater as shown on the rating plate attached to the jacket of the water heater.
- 2. Address where the water heater is located and can be seen.
- 3. Name and address of installer and any service agency that performed service on the water heater.
- 4. Date of original installation and dates any service work was performed.
- 5. Details of the problems as you can best describe them.
- 6. List of people, with dates, who have been contacted regarding your problem.