

# SER 6004

## Light Commercial ERV

Product #: 75266



Fantech® commercial energy recovery ventilators (ERV) models provide cost-effective energy savings while delivering ventilation to buildings in a compact product.

The exchanger tempers the outdoor air before supplying it to the building by recovering the energy in the building's air before exhausting it.

In summer, the ERV will pre-cool and reduce moisture in the ventilation air while in winter it will pre-heat and recover moisture. We designed our commercial energy recovery ventilators to operate in both warm and humid climates and in very cold climates.

### Feature

- Push-pull configuration
- External low voltage contacts
- Dual service doors & reversible electrical box
- External three position switch (Low/Standby/Medium)
- Weighs 169 lbs (77Kg)

### Applications

- Class Room
- Offices
- Retail Shops
- Clinics
- Hair Salon
- Animal Shelters
- Bars & Restaurants
- Larger Homes

### Specifications

- Voltage/Phase – 120/1
- Power rated – 660 W
- Amp – 5.5 A
- Average airflow – 606 cfm (286 L/s)  
@ 0.4" P<sub>s</sub> (100Pa)

### Port configuration

The unit has access doors on the front and back. Also, the main control panel may be moved from front to back allowing for ducting layout.

### Fans

Two (2) factory balanced fans with backward curved blades. Motors come with permanently lubricated sealed ball bearings and (TOP) thermal overload protected.

### Energy recovery core

Two (2) modular AHRI certified energy recovery cores made from water vapor transport durable polymer membrane that is highly permeable to humidity. The ERV core is freeze tolerant and water washable. Core dimensions are 11.5" x 11.5" (290x 290 mm) with a 15" (380 mm) depth.

### Defrost

A preset frost control sequence is initiated if the outdoor temperature falls below the set point of 23°F (-5°C). During the initial stage, the supply blower shuts down & the exhaust blower switches into high speed to eliminate frost build-up in the core. The unit then returns to normal operation for the final stage of the frost control sequence at which time the sequence is repeated if the outdoor air temperatures is still below the set point.

### Serviceability

Cores, filters and drain pan can be accessed easily from both sides of the ERV from hinged access panels. Cores conveniently slide out with only 15" (380 mm) clearance. Blowers can be accessed from both side of the ERV from fastened access panels. Blowers are easily removed by taking off the access panel and sliding the motor plates out of the ERV. A quick connect allows for fast inspection of blowers.

### Case

20 gauge galvanized steel. Baked powder coated paint.

### Insulation

Insulated with 1 in. (25 mm) fiberglass with FSK facing for condensation control.

### Filters

The exhaust and fresh air streams are protected by MERV1 washable filters constructed to meet UL 900. Optional MERV6 filters are direct replacement to the MERV1. Use of MERV6 filters will add an additional system pressure of 0.20in.wg (50 Pa) at 550 cfm (259 l/s).

### Controls

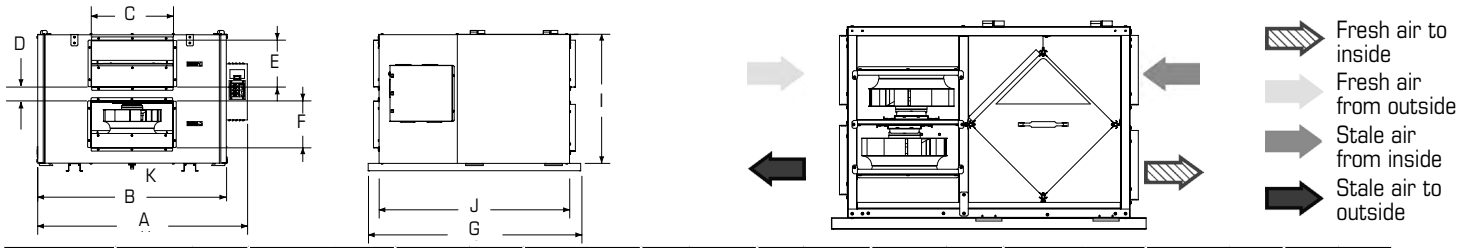
External three (3) position (Low/Stand By/Medium) rocker switch that will offer continuous ventilation. In addition Fantech offers a variety of external controls.

### Mounting

Unit may be suspended by using threaded rod, not supplied, or placed on a platform. Unit shall be adaptable for easy service of electrical components



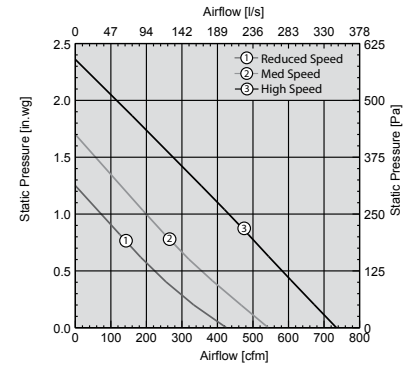
## Dimensions & airflow



Model	A		B		C		D		E		F		G		I		J		K	
	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm
SER6004	36 1/3	923	35 1/5	818	14	356	2 2/5	61	8	203	8	203	36 1/3	923	22	559	32 1/2	826	1 1/2	13

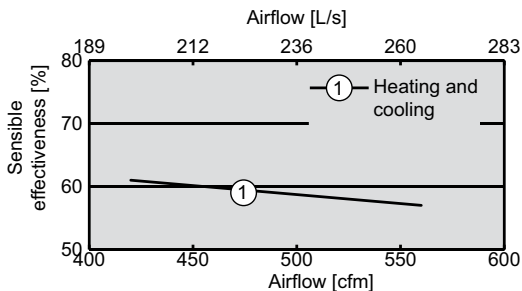
## Ventilation Performance

in. wg. (Pa)	0.2 (50)	0.4 (100)	0.8 (200)	1.0 (250)	1.2 (300)	1.9 (475)
cfm (L/s)	cfm (L/s)	cfm (L/s)	cfm (L/s)	cfm (L/s)	cfm (L/s)	cfm (L/s)
Supply High	672 (317)	606 (286)	488 (230)	420 (198)	355 (168)	190 (90)
Supply Med	467 (220)	386 (182)	250 (118)	190 (90)	178 (84)	-
Supply Low	333 (157)	255 (120)	125 (59)	72 (34)	-	-



## Energy performance

	Supply temperature		Net airflow		Effectiveness	
	°F	°C	cfm	L/s	Sensible	Latent
					%	%
Heating	35	1.7	560	264	57	35
	35	1.7	420	198	61	40
Cooling	95	35	560	264	57	32
	95	35	420	198	61	37



## Requirements and standards

- Complies with the UL 1812 requirements regulating the construction and installation of Heat Recovery Ventilators
- Complies with the CSA C22.2 no. 113 Standard applicable to ventilators
- Technical data was obtained from published results of test relating to AHRI 1060 Standards

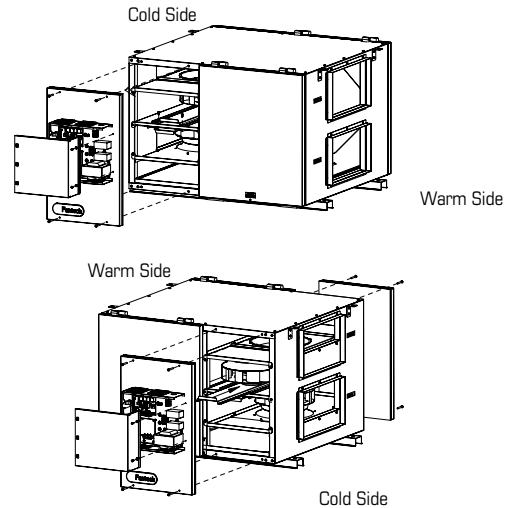
## Contacts

Submitted by: _____	Date: _____
Quantity: _____ Model: _____	Project #: _____
Comments: _____	
Location: _____	
Architect: _____	
Engineer: _____	Contractor: _____

## Distributed by:

## Port configuration

Standard Configuration as shipped from factory



**United States** 10048 Industrial Blvd. • Lenexa, KS 66215 • 1.800.747.1762 • www.fantech.net  
**Canada** 50 Kanalfakt Way • Bouctouche, NB E4S 3M5 • 1.800.565.3548 • www.fantech.net

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