## For Health Hazard Applications

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

# **Series 800M4FR** Freeze-Resistant Pressure Vacuum Breakers

### Sizes: 1/2" - 2" (15 - 50mm)

Series 800M4FR is designed to prevent back-siphonage of contaminated water under continuous pressure into the potable water supply. Its superior design protects the valve body and internal components during sudden freeze conditions. Water inside the PVB freezes from the outside-inward.

As the ice forms and expands, causing a buildup of pressure, the 800M4FR relieves the pressure through a unique relief valve built into the plastic float.

Test cocks are positioned at the lowest point of the valve for winterization draining. The 800M4FR is reusable with the relief valve designed to automatically re-seat. It will not discharge through the relief valve during normal operation. (The built-in relief valve is not designed to provide freeze protection for the entire irrigation system.)

#### Features

- Unique built-in relief valve relieves pressure caused by ice formation
- Replaceable plastic seat
- Easy maintenance of internal parts
- O-ring bonnet seal for less possibility of fouling
- Silicone seat disc for durability
- Test cocks positioned for easy testing and winterization
- Compact space saving design
- Standardly equipped with tee handle quarter turn ball valve shutoffs  $\frac{1}{2}$ " 1" (15 25mm). The  $1\frac{1}{4}$ " 2" (32 50mm) feature lever handles
- No special tools required for servicing
- Bronze body for durability

#### **Available Models**

Prefix: U – union connections ( $\frac{3}{4}$ " - 1" only) Suffix: QC – Quick-Connect Adapters

SH - Stainless Steel Ball Valve Handles



### Specifications

#### Pressure Vacuum Breakers

A pressure anti-siphon vacuum breaker shall be installed where indicated on the plans to prevent the back-siphonage of contaminated water. This assembly is not to be used where there is a possibility that a back pressure condition may develop. The assembly will incorporate an acetal bonnet with silicone rubber O-ring seal and silicone rubber seat disc. The valve shall have replaceable seats. Check assembly shall be guided over its full stroke by 'V' notch guides.

The assembly shall include an internal, built-in relief valve designed to protect the internal components and the backflow body from freezing. The relief valve shall be repeatable, automatically re-seating when the pressure within the valve is below the set point of the freeze relief valve.

The assembly shall meet the requirements of ANSI/ASSE Standard 1020.

The valve shall be a Watts Series 800M4FR.

**Now Available** WattsBox Insulated Enclosures. For more information, send for literature ES-WB.

Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.



#### Materials

SpringsStainless SteelBonnetCelconVent DiscSilicone RubberDisc Holder FloatPolypropyleneCheck Valve DiscSilicone RubberCheck Valve SeatNoryl PlasticBodyBronze

### Pressure - Temperature

Temperature Range: 33°F to 140° (1°C to 60°C) Maximum Working Pressure: 150psi (10.3 bar)

### Installations

This valve is designed for installation in a continuous pressure potable water supply system 12" above the highest point of the downstream piping. The valve must be installed with the supply connected to the bottom and in a vertical position. Allow adequate space for periodic inspection, servicing or testing. The valve should not be installed in an area where freezing or spillage will cause damage. Adequate drainage/freeze protection must be provided in cold weather applications. 1.5psi (.10 bar) must be exerted against the float spring to seal the float and air inlet. Do not undersize supply and discharge piping.

**NOTICE** Vacuum breakers are not desiged, tested or approved to protect against backpressure backflow or water hammer shock. For protection against backpressure backflow, install Watts 909/009 Reduced Pressure Zone Backflow Preventer. For Protection against water hammer shock install a Watts Series 15 Water Hammer Arrestor utilizing good plumbing practice.

## **Dimensions – Weights**

800M4FR



## Standards

ANSI, IAPMO, USC Manual Section 10

ASSE

1020

Approvals IAPMO



Approved by the foundation for Cross-Connection Control and Hydraulic Research at the University of Southern California, Manual Section 10. QC models are not ASSE 1020 approved.



MODEL	SIZE	(DN)						DIMENSIO	NS						WE	GHT		
						А		В		C		D		E		G		
	in.	тт	in.	тт	in.	тт	in.	тт	in.	тт	in.	тт	in.	тт	lbs.	kg.		
800M4FR	1/2	15	61/8	156	61/4	159	<b>2</b> <sup>9</sup> /16	65	<b>3</b> <sup>11</sup> /16	94	37/8	98	21/4	57	4	1.8		
800M4FR	3/4	20	61/2	165	61/2	165	<b>2</b> %16	65	<b>3</b> <sup>15</sup> ⁄16	100	<b>4</b> <sup>1</sup> / <sub>8</sub>	105	21/4	57	4	1.8		
800M4FR	1	25	71/2	191	71/2	191	23/4	70	43⁄4	121	47/8	124	37/16	87	6	2.7		
800M4FR	11/4	32	87/8	225	9	229	31⁄4	83	5¾	146	61/8	156	5	127	11	5.0		
800M4FR	11/2	40	91/4	235	<b>9</b> ½	241	31⁄4	83	61⁄4	159	63/8	162	5	127	14	6.3		
800M4FR	2	50	10%	270	<b>9</b> 5⁄8	245	31⁄4	83	63%	162	7	178	5	127	19	8.6		
U800M4FR	3/4	20	63%	163	7%16	192	21/8	55	<b>5</b> <sup>7</sup> /16	138	_	-	21/4	57	4	1.8		
U800M4FR	1	25	85/16	211	9	229	2 <sup>13</sup> /16	71	<b>6</b> <sup>3</sup> ⁄16	158	-	-	37/16	87	6	2.7		
800M4FRQC	1/2	15	71/8	199	8	203	2 <sup>13</sup> /16	71	57/16	138	55/8	144	37/16	87	4.5	2.0		
800M4FRQC	3⁄4	20	81/2	216	81/2	216	2 <sup>13</sup> /16	71	5 <sup>11</sup> /16	144	61/8	156	37/16	87	4.7	2.1		
800M4FRQC	1	25	<b>9</b> <sup>1</sup> / <sub>2</sub>	241	<b>9</b> <sup>1</sup> / <sub>2</sub>	241	2 <sup>13</sup> /16	71	63/4	171	67/8	175	37/16	87	6.6	3.0		

## Capacity

As compiled from documented Foundation for Cross-Connection Control and Hydraulic Research at the University of Southern California lab tests.

\*Typical maximum flow rate (7.5 feet/sec.)













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