

For Hot Water Boiler Applications

Job Name _____

Contractor _____

Job Location _____

Approval _____

Engineer _____

Contractor's P.O. No. _____

Approval _____

Representative _____

Series 174A, 374, 740

ASME Water Pressure Relief Valves

For Pressure Protection of Hot
Water Heating Boilers

Sizes: $\frac{3}{4}$ " – 2" (20 - 50mm)

Series 174A

Bronze body safety relief valves for pressure protection only of all types of hot water heating boiler equipment. Pressure range 30 to 150psi (2.1 - 10 bar) with corresponding high ratings from 650,000 to 14,370,000 BTU/hr. Female inlet and outlet connections. Sizes $\frac{3}{4}$ " - 2" (20 - 50mm).

Series 374A

Iron body with forged brass inlet, 550,000 BTU/hr rating. $\frac{3}{4}$ " (20mm) only.

Series 740

Iron body with expanded outlets for hot water space heating boilers. Pressure range 30 to 75psi (2 to 5 bar) with corresponding high ratings from 925,000 to 10,700,000 BTU/hr.

Features

- Seat located above drain; water can't be trapped and sediment can't foul seat.
- Non-mechanical seat-to-disc alignment will not stick or freeze.
- Water seal of high temperature resisting material isolates spring working parts from water during relief.

Specifications

Boiler Relief Valves

An ASME Section IV certified pressure relief valve shall be installed on each boiler as noted. The valve shall have a BTU rating in excess of the BTU rating of the boiler's heating output. Each hot water space heating boiler shall be equipped with a pressure relief valve set to relieve below the maximum boiler working pressure. The valve shall feature a raised seat and non-mechanical disc alignment. Working parts and spring shall be isolated from any discharge by a high temperature resistant material. Valve shall be a Watts Series 174A, 374A or 740.



Series 174A

Series 740

Operation

As thermal expansion conditions develop, pressure builds up to the setting of the relief valve. This will cause discharging of small quantity of water.

Should operating controls fail, permitting runaway firing, the boiler water may reach steam temperatures. The valve will then open to discharge steam at the rate or faster than the boiler can generate it, thus restoring system pressure to a safer level.

NOTICE

The discharge line must be the same size as the valve outlet, and must pitch downward from the valve to a safe place for disposal.

Valve lever must be tripped at least once a year to ensure that waterways are clear. This device is designed for emergency safety relief and shall not be used as an operating control.

WARNING

It is illegal to use this product in any plumbing system providing water for human consumption, such as drinking or dishwashing, in the United States. Before installing standard material product, consult your local water authority, building and plumbing codes.

Materials

Series 174A

- Bronze body construction
- Nonmetallic disc-to-metal seating

Series 740

- Iron body construction
- Nonmetallic disc-to-metal seating

Pressure – Temperature

Series 174A

Pressure range: 30psi to 150psi (2 to 10 bar) with corresponding high BTU/hr ratings from 650,000 to 14,370,000 BTU/hr. Maximum Temperature: 250°F (121°C)

Series 374A

Pressure range: rated up to 550,000 BTU/hr at a 30psi (2 bar) setting. (Other settings available)

Series 740

Pressure range: 30psi to 75psi (2 to 5 bar) with corresponding high ratings from 925,000 to 10,700,000 BTU/hr. Maximum Temperature: 250°F (121°C)

Standards



Tested and rated by the National Board of Boiler and Pressure Vessel Inspectors to the requirements of ASME. Meets Military Spec. MIL-V-18634B, Type I, Class 3A, Style A (Bronze Body), Style B (Iron Body).

Dimensions – Weights

SERIES 174A								
Model	Size (Dn)		Model	Height		Length		Weight
	in.	mm		in.	mm	in.	mm	
374A	¾ x ¾	20 x 20	—	3½	90	2½	64	1.2 0.5
174A	¾ x ¾	20 x 20	M3	4½	116	2¾	67	1.2 0.5
174A	1 x 1	25 x 25	M1	5¾	144	3	76	1.9 0.9
174A	1¼ x 1¼	32 x 32	M1	8½	213	4¼	109	4.6 2.1
174A	1½ x 1½	40 x 40	M	9¼	232	4¾	122	6.9 3.1
174A	2 x 2	50 x 50	M	11½	290	6½	162	14.4 6.5
SERIES 740								
740	¾ x 1	20 x 25	M1	5%	143	3	76	1.88 9
740	1 x 1¼	25 x 32	M	7¼	184	3½	89	3.13 1.4
740	1¼ x 1½	32 x 40	M	8¾	222	4%	117	6.13 2.8
740	1½ x 2	40 x 50	M	9¼	235	5¼	133	7.50 3.4
740	2 x 2½	50 x 65	M	11%	295	6¾	171	16.50 7.5

Capacity*

BTU/hr Steam Pressure Discharge Capacities

As tested and rated by the National Board of Boiler and Pressure Vessel Inspectors

SERIES 174A						
Set Pressure psi bar	¾" x ¾" 20 x 20mm Model M3	1" x 1" 25 x 25mm Model M1	1¼" x 1¼" 32 x 32mm Model M1	1½" x 1½" 40 x 40mm Model M	2" x 2" 50 x 50mm Model M	
30	2.07	650,000	1,005,000	1,682,000	2,020,000	3,815,000
33	2.27	695,000	1,075,000	1,788,000	2,150,000	4,080,000
35	2.41	725,000	1,125,000	1,877,000	2,250,000	4,250,000
36	2.48	740,000	1,145,000	1,916,000	2,310,000	4,344,000
40	2.76	800,000	1,240,000	2,071,000	2,490,000	4,690,000
45	3.10	875,000	1,355,000	2,265,000	2,720,000	5,130,000
50	3.45	950,000	1,470,000	2,459,000	2,950,000	5,575,000
55	3.79	1,025,000	1,590,000	2,653,000	3,190,000	6,010,000
60	4.13	1,100,000	1,702,000	2,847,000	3,425,000	6,450,000
65	4.58	1,170,000	1,820,000	3,041,000	3,660,000	6,890,000
70	4.82	1,245,000	1,935,000	3,325,000	3,890,000	7,330,000
75	5.17	1,320,000	2,055,000	3,429,000	4,125,000	7,770,000
80	5.51	1,400,000	2,166,000	3,605,000	4,360,000	8,215,000
85	5.86	1,470,000	2,285,000	3,817,000	4,590,000	8,650,000
90	6.60	1,545,000	2,400,000	4,011,000	4,825,000	9,090,000
95	6.55	1,620,000	2,520,000	4,205,000	5,060,000	9,530,000
100	6.89	1,695,000	2,635,000	4,399,000	5,290,000	9,970,000
105	7.23	1,770,000	2,750,000	4,593,000	5,525,000	10,410,000
110	7.58	1,845,000	2,865,000	4,787,000	5,760,000	10,850,000
115	7.92	1,920,000	2,980,000	4,981,000	5,990,000	11,290,000
120	8.27	1,995,000	3,100,000	5,175,000	6,225,000	11,730,000
125	8.61	2,070,000	3,215,000	5,370,000	6,460,000	12,170,000
130	8.96	2,145,000	3,330,000	5,564,000	6,690,000	12,610,000
135	9.30	2,220,000	3,445,000	5,758,000	6,925,000	13,050,000
140	9.65	2,295,000	3,565,000	5,952,000	7,160,000	13,490,000
145	9.99	2,370,000	3,680,000	6,146,000	7,390,000	13,930,000
150	10.34	2,445,000	3,795,000	6,340,000	7,630,000	14,370,000
SERIES 740						
Set Pressure psi bar	¾" x 1" 20 x 20mm Model M1	1" x 1¼" 25 x 25mm Model M	1¼" x 1½" 32 x 32mm Model M	1½" x 2" 40 x 40mm Model M	2" x 2½" 50 x 50mm Model M	
30	2.07	925,000	1,300,000	2,105,000	2,900,000	5,250,000
33	2.27	989,000	1,390,000	2,250,000	3,100,000	5,613,000
35	2.41	1,032,000	1,450,000	2,345,000	3,235,000	5,855,000
36	2.48	1,053,000	1,480,000	2,395,000	3,300,000	5,975,000
40	2.76	1,139,000	1,600,000	2,590,000	3,569,000	6,461,000
45	3.10	1,245,000	1,750,000	2,830,000	3,903,000	7,067,000
50	3.45	1,352,000	1,899,000	3,075,000	4,237,000	7,672,000
55	3.79	1,459,000	2,049,000	3,315,000	4,572,000	8,277,000
60	4.13	1,566,000	2,200,000	3,560,000	4,907,000	8,883,000
65	4.58	1,672,000	2,349,000	3,800,000	5,241,000	9,488,000
70	4.82	1,779,000	2,499,000	4,045,000	5,575,000	10,093,000
75	5.17	1,886,000	2,649,000	4,285,000	5,909,000	10,700,000



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