

Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.

MAIL TO: P.O. BOX 16347 • Louisville, KY 40256-0347
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(502) 778-2731 • 1 (800) 928-PUMP • FAX (502) 774-3624

visit our web site:
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REPLACEMENT PARTS LIST FOR MODELS:

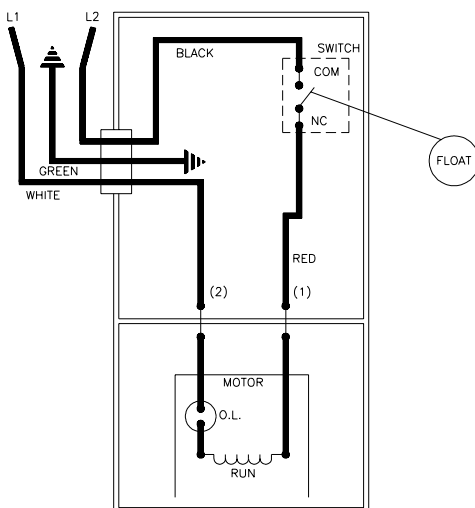
M55 AUTOMATIC 115V
N55 NONAUTOMATIC 115V

Consult factory for all other models

TO ORDER REPLACEMENT PARTS:

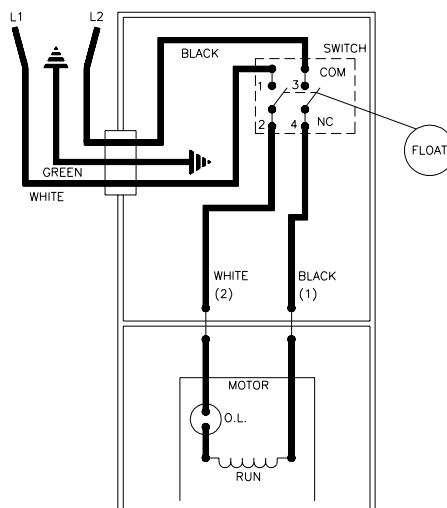
PLEASE FURNISH THE FOLLOWING INFORMATION:

- Model Number.
- Part Number of Pump.
(If manufactured prior to June 1988, give 2 letter date code following Model No.)
- Part Number and Description of part.



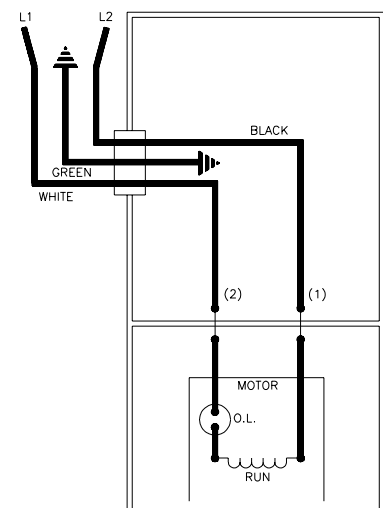
002385

WIRING DIAGRAM FOR MODEL
"M55-A"
9/82 (VN) thru 8/86 (US)



004619

WIRING DIAGRAM FOR MODELS
"M55-B", "M55-C", and "M55-D"
9/86 (VS) thru Current



002392A

WIRING DIAGRAM FOR MODELS
"N55", "N55-A", "N55-B", "N55-C"
9/82 (VN) thru Current

REPLACEMENT PARTS LIST FOR MODEL "M55"

See back page for "M55" illustration.

		MODELS:		M55-A	M55-B	M55-C	M55-D						
REF. NO.	DESCRIPTION	QTY	NOTES	9/82 VN thru 8/86 US	9/86 VS thru 8/87 UT	9/87 VT thru 6/92	7/92 thru Current						
1	• Gasket, Case/Cover	1		034046	034046	034046	034046						
2	• Clamp, Strain Relief-Red	1		001770	001770	001770	001770						
3	• Seal, Cord-Asm	1	2	002326	004322	004322	004322						
4	Cord Term & Seal 115V/A	1	2	002321	004700	004700	004700						
5	{ Stator 115V/1PH GE	1	1	054040	054040	054040	007951						
	{ Stator 115V/1PH Emerson	1	1	002473	002473	002473	007953						
6	• Screw, #8-32 X 2.563 RHPI-Stlbo	2		001914	001914	001914	001914						
7	{ Rotor Asm 115V/1Ph GE	1	1	054032	054032	054032	054032						
	{ Rotor Asm 115V/1Ph Emerson	1	1	003735	003735	003735	003735						
8	• Seal, Mtr Hsg	1		034007	034007	034007	034007						
9	• Washer, Trst-Nyl. 875X.504X.050"	1		002140	002140	002140	002140						
10	Bearing, Sleeve-Lower Rotor	1		054024	054024	054024	054024						
11	• Oil, Dielectric-(15.5 Oz Can)	1		057022	057022	057022	057022						
12	Housing, Pump-&Brg Mach Br	1		059005	059005	059005	059005						
13	• Seal Asm, Shaft-Blister Pak	1		267027	267027	267027	267027						
14	Impeller Plastic "53"	1		003644	003644	003644	003644						
15	Base Asm	1		002690	002690	002690	002690						
16	Plate, Strainer-Plastic	1		001082	001082	NA	NA						
17	Case Handle & Arm Br "50"	1	2	056092	004714	004714	004714						
18	Case & Switch Br "50"	1	26	003723	004711	004711	004711						
19	• Plug, Test-White	2		034090	034090	034090	034090						
20	• Arm & Seal Asm "50"	1	2	054080	004704	004704	004704						
21	Guard "50/1050"	1	2	034016	004617	004617	004617						
22	Switch Asm "50"	1	2	034061	004705	004705	004705						
23	□ Wire Asm-F-P(1)Wire Rs2.25"Lg	1		002231	NA	NA	NA						
24	• Seal, Thru Wall Term Housing, Mtr-Brg&Term Br "50"	2		003402	003402	003402	003402						
25	Bearing, Upper Rotor	1		003179	004713	004713	004713						
26	Float-Polypropylene	1		034052	034052	034052	034052						
27	Rod Asm, Flt	1		034019	034019	034019	034019						
28	Guide Asm, Flt Rod	1		054062	054062	054062	054062						
29	• Screw, #10-24 X.75 RHM-SI SS	16		034086	034086	034086	034086						
30	• Screw, #6-32X.438RHsltp"1"Stlzi	2		001885	001885	001885	001885						
31	• Screw, #6-32X.25RHM SI Tc Stlgr	1		001877	004644	004644	004644						
32	• Sem, 10-12X.5HH-SIShmt Scr Tp A	3		001877	001877	001877	001877						
	□ Rebuild Kit "53/55"	1		003229	003229	NA	NA						
				003181	004706	004706	004706						

Ž Items included in Rebuild Kit.

□ Not Shown in Illustration.

NOTES:

- 1) Specify GE or Emerson Motor. GE motor can be identified by white valox insulation on stator. Emerson can be identified by green epoxy insulation on stator.
- 2) When ordering these parts, customer must identify if switch is a General Electric switch.
- 3) See FM0160 Parts Price Sheet for listing of parts prices.
- 4) "NA" indicates, not applicable.
- 5) If an "X" follows Model No., or Date Mfg. on brass ID tag, consult factory for ordering any parts.
- 6) For pumps with date code prior to 9/86 the replacement case and switch will have a new style switch.

DATE CODE OF MANUFACTURE FROM 12/70 to 12/88

1st LETTER MONTH

M — JAN. T — JULY

N — FEB. U — AUG.

O — MARCH V — SEPT.

P — APRIL W — OCT.

R — MAY X — NOV.

S — JUNE Y — DEC.

2nd LETTER YEAR

A — 1971 G — 1977 O — 1983

B — 1972 H — 1978 P — 1984

C — 1973 I — 1979 R — 1985

D — 1974 J — 1980 S — 1986

E — 1975 M — 1981 T — 1987

F — 1976 N — 1982 U — 1988

NOTE: Four digit (MMYY) date of mfg. used after June, 1988.

IE: MMYY = 0192 = Jan. 1992.

REPLACEMENT PARTS LIST FOR MODEL "N55"

See back page for "N55" illustration.

MODELS: N55											
REF. NO.	DESCRIPTION	QTY	NOTES	9/82 VN thru 8/86 US	9/86 VS thru 8/87 UT	9/87 VT thru 6/92	7/92 thru Current				
1	• Gasket, Case/Cover	1		034046	034046	034046	034046				
2	• Seal, Cord-Asm	1		002326	004322	004322	004322				
3	• Clamp, Strain Relief-Red	1		001770	001770	001770	001770				
4	• Cord Term & Seal 115V/Na	1		002319	004708	004708	004708				
5	{ Stator 115V/PH GE	1	1	054040	054040	054040	007951				
	{ Stator 115V/PH Emerson	1	1	002473	002473	002473	007953				
6	• Screw, #8-32 X 2.563 RHPI-Stlbo	2		001914	001914	001914	001914				
7	{ Rotor Asm 115V/1Ph GE	1	1	054032	054032	054032	054032				
	{ Rotor Asm 115V/1Ph Emerson	1	1	003735	003735	003735	003735				
8	• Seal, Mtr Hsg	1		034007	034007	034007	034007				
9	• Washer, Trst-Nyl. 875X. 504X. 050"	1		002140	002140	002140	002140				
10	Bearing, Sleeve-Lower Rotor	1		054024	054024	054024	054024				
11	• Oil, Dielectric-(15.5 Oz Can)	1		057022	057022	057022	057022				
12	Housing, Pump-&Brg Mach Br	1		059005	059005	059005	059005				
13	• Seal Asm, Shaft-Blister Pak	1		267027	267027	267027	267027				
14	Impeller Plastic "53"	1		003644	003644	003644	003644				
15	Base Asm	1		002690	002690	002690	002690				
16	Plate, Strainer-Plastic	1		001082	001082	NA	NA				
17	Cover & Handle Br.	1		036067	036067	036067	036067				
18	• Plug, Test-White	2		034090	034090	034090	034090				
19	• Seal, Thru Wall Term	2		003402	003402	003402	003402				
20	Housing, Mtr-Brg&Term Br "50"	1		003179	004713	004713	004713				
21	Bearing, Upper Rotor	1		034052	034052	034052	034052				
22	• Screw, #10-24 X.75 RHM-SI SS	16		001885	001885	001885	001885				
23	• Screw, #6-32X.25RHM SI Tc Stlgr	1		001877	001877	001877	001877				
24	• Sem, 10-12X.5HH-SIShmt Scr Tp A	3		003229	003229	NA	NA				
	Rebuild Kit "53/1053"	1		003181	004706	004706	004706				

• Items included in Rebuild Kit. ✖ Not Shown in Illustration.

NOTES:

- 1) Specify GE or Emerson Motor. GE motor can be identified by white valox insulation on stator. Emerson can be identified by green epoxy insulation on stator.
- 2) See FM0160 Parts Price Sheet for listing of parts prices.
- 3) "NA" indicates, not applicable.
- 4) If an "X" follows Model No., or Date Mfg. on brass ID tag, consult factory for ordering any parts.



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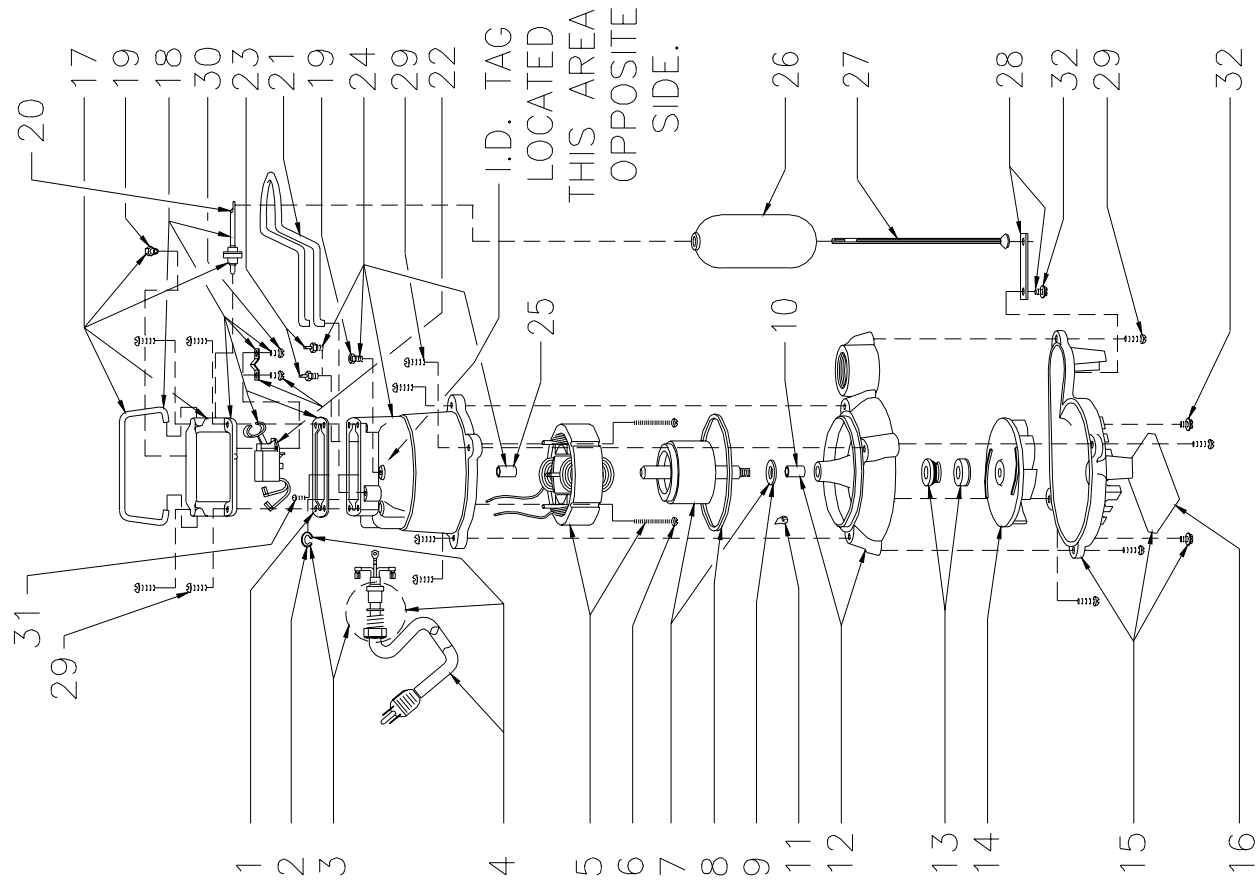
ZOELLER
PUMP CO.

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Manufacturers of . .

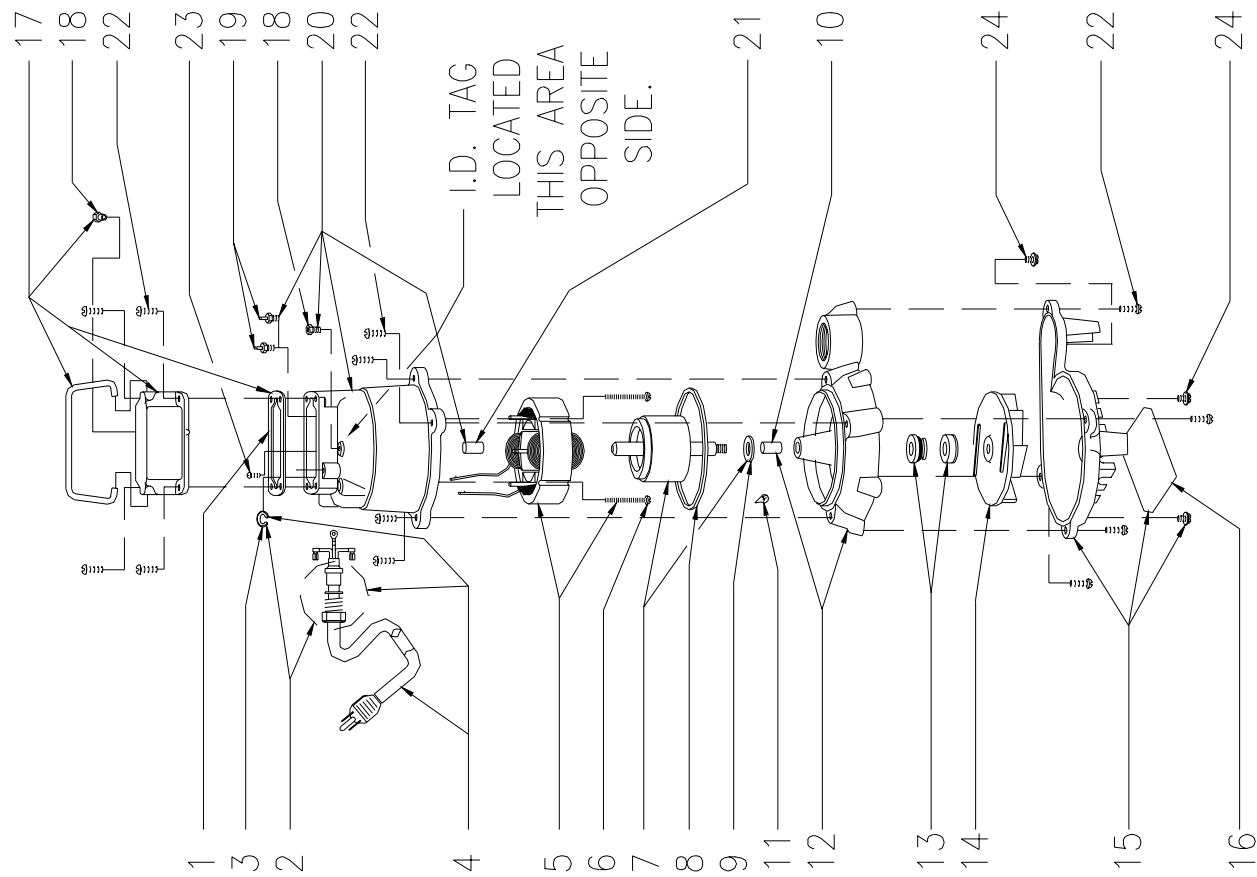
"QUALITY PUMPS SINCE 1939"

REPLACEMENT PARTS ILLUSTRATION FOR MODELS "M55"



SK4273

REPLACEMENT PARTS ILLUSTRATION FOR MODELS "N55"



SK4309