




INSTALLATION, ADJUSTMENT, SERVICE
MODEL 170, 170-LF, 270, 270-USW, 270-LF, 370, 370-LF, 470
THERMOSTATIC / POINT OF USE MIXING VALVES


170 (3/8" COMP)

170-LF (3/8" COMP)

ASSE 1070 




270 (1/2" NPT) 

270-LF (1/2" NPT) 

ASSE1017/ASSE 1070



370 (3/4" NPT)

370-LF (3/4" NPT) 


ASSE1017/ASSE 1070




170 WARNING:

**DO NOT USE THREAD
SEALANT ON MODEL 170
COMPRESSION CONNECTIONS**

**270-USW (1/2")
(PICTURE NOT SHOWN)**

**ASSE 1017
ASSE 1070** 

**470 (1" NPT)
(PICTURE NOT SHOWN)**

**ASSE 1017
ASSE 1070** 

270 / 270-LF / 370 / 370-LF / 470 WARNING:

When using flex hoses be careful, swivel connectors may damage inlet checks and / or element on outlet on 270, 270-LF, 370, 370-LF and 470 models. Coupling fittings may be needed if swivel connectors have a brass protruding tube or any protrusion that may damage the valve.

1. Valve should be installed where it can be easily cleaned, adjusted or repaired.
2. Inlets are furnished with NPT connections. When soldering close to this unit, **DO NOT OVERHEAT**, internal components may become damaged.
3. Leonard recommends that unions and shutoffs are installed on the inlets and outlet.
4. Use solder or pipe cement sparingly. Supply pipes should be flushed before the valve is connected. Flush outlet pipe and valve as soon as it is connected.



WARNING!!



WATER TEMPERATURES IN EXCESS OF 110°F (43°C) MAY CAUSE SCALDING, SEVERE INJURY, OR DEATH!!

Maximum Operating Pressure: 125 PSI (860 KPA)

IMPORTANT! These thermostatic water mixing valves can be adjusted to deliver water at temperatures exceeding 110°F (43°C). After installation, the installer must check the outlet water temperature and adjust the temperature setting to ensure delivery of a safe water temperature not exceeding 110°F (43°C). See "Temperature Adjustment" next page.

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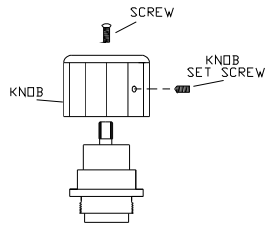
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ADJUSTMENT AND SERVICE

TEMPERATURE ADJUSTMENT



1. Open hot and cold water supply valves to mixing valve.
2. Open mixed water outlet.
3. With the fixture in the full open position, calibrate the mixed water outlet temperature by placing a thermometer in the mixed water stream. Loosen knob set screw with 5/64" allen wrench. Adjust the setting of the valve to obtain the desired temperature (counterclockwise, to increase temperature-clockwise to decrease temperature.)
4. Tighten knob set screw to lock temperature setting.



WARNING



WARNING! This thermostatic mixing valve's temperature setting **MUST** be checked. If the temperature is too high (above 110°F, 43°C), the temperature knob must be adjusted immediately. Excessively hot water is **DANGEROUS AND MAY CAUSE SCALDING!!**

PRESSURE-TEMPERATURE:

- Maximum Pressure: 125 PSI (8.6 BAR)
- Maximum Hot Water temperature: 200°F- (93°C)
- Approach Temperature 5°F (2.8°C) above set point.

TROUBLESHOOTING INSTRUCTIONS

GASKET KIT	Leaking water under knob. Leaking water between valve cover and body.	GASKET KIT ALL Models	1/WX
REBUILDING KIT	Valve will not control temperature after cleaning.	REBUILDING KIT Model 170, 170-LF Model 270, 270-LF, 270-USW, 370, 370-LF 470	R/170 R/270/370
CHECKSTOP KIT	Hot water by-pass into cold line. Cold water by-pass into hot line.	CHECK KIT Model 170, 170-LF Model 270, 270-LF Model 270-USW Model 370, 370-LF, 470	4/108 4/220 4/220USW 4/320

SEE PAGE 3 FOR COMPLETE PARTS BREAKDOWN

SEE PAGE 4 FOR PIPING IN RECIRCULATED OR NON-RECIRCULATED WATER SYSTEMS

MODEL	IN	OUT	MINIMUM FLOW * (GPM) L/MIN	PRESSURE DROP											PSI BAR
				5	10	15	20	25	30	35	40	45	50		
170 170-LF	3/8"	3/8"	0.25	1.7	2.3	2.7	3.0	3.2	3.6	4.0	4.4	4.7	5.0	GPM	
			0.95	6.4	8.7	10	11.4	12	14	15	17	18	19	L/MIN	
270 270-LF 270-USW	1/2"	1/2"	0.25	3.5	5.5	6.5	7.5	8.5	9.5	10	10.5	11.5	12	GPM	
			0.95	13	21	25	28	32	36	38	40	43	45	L/MIN	
370 370-LF	3/4"	3/4"	0.5	4	6	7	8	9	10	10.5	11.5	12.5	13	GPM	
			1.9	15	23	27	30	34	38	40	43	47	49	L/MIN	
470	1"	1"	0.5	4	6	7	8	9	10	10.5	11.5	12.5	13	GPM	
			1.9	15	23	27	30	34	38	40	43	47	49	L/MIN	

* Minimum flow certified to ASSE 1070

IMPORTANT!! THIS IS A CONTROL SYSTEM WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD MGR-1001).

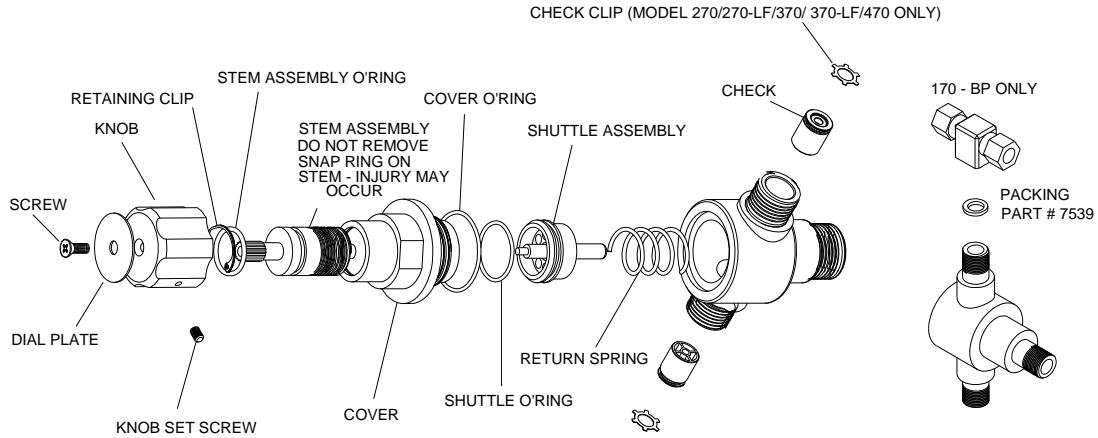
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VALVE PARTS LIST



MODEL 170, 170-LF, 270, 270-LF, 270-USW, 370, 370-LF, 470

MODEL 170, 170-LF	MODEL 270, 270-LF	MODEL 270-USW	MODEL 370, 370-LF, 470
<u>1/WX Gasket Kit</u>	<u>1/WX Gasket Kit</u>	<u>1/WX Gasket Kit</u>	<u>1/WX Gasket Kit</u>
Shuttle o'ring	Shuttle o'ring	Shuttle o'ring	Shuttle o'ring
Stem assembly o'ring	Stem assembly o'ring	Stem assembly o'ring	Stem assembly o'ring
Cover o'ring	Cover o'ring	Cover o'ring	Cover o'ring
<u>R/ 170 Rebuild Kit</u>	<u>R/ 270/370 Rebuild Kit</u>	<u>R/ 270/370 Rebuild Kit</u>	<u>R/ 270/370 Rebuild Kit</u>
Return spring	Return spring	Return spring	Return spring
Shuttle assembly	Shuttle assembly	Shuttle assembly	Shuttle assembly
Shuttle o'ring	Shuttle o'ring	Shuttle o'ring	Shuttle o'ring
Stem assembly o'ring	Stem assembly o'ring	Stem assembly o'ring	Stem assembly o'ring
Cover o'ring	Cover o'ring	Cover o'ring	Cover o'ring
<u>4/108 Check valve Kit</u>	<u>4/220 Check valve Kit</u>	<u>4/220USW Check valve Kit</u>	<u>4/320 Check valve Kit</u>
2 Check valves	2 Check valves	2 Check valves	2 Check valves
	2 Check clips	3 Union gaskets	2 Check clips

DISMANTLING & CLEANING

1. Shut off hot and cold water to the valve as well as the valve outlet port.
2. Loosen lock screw on side of knob with 5/64" allen wrench.
3. Remove the knob screw on top of knob.
4. Remove temperature adjustment knob.
5. Remove valve cover, which includes the stem assembly.
6. The shuttle assembly can now be removed, cleaned and inspected. Be sure to check the condition of the shuttle o-ring and replace if necessary.
7. Lubricate the shuttle o-ring before installing the shuttle assembly.
8. Install the cover assembly including o-ring back onto valve and tighten.
9. Replace knob and knob screw.
10. **Valve temperature must be reset after any repairs or cleaning!! See Page 2. Temperature Adjustment**

TROUBLESHOOTING

1. Leaking water under knob, order gasket kit, replace stem assembly o-ring. Remove knob screw and knob, remove retaining clip, thread out the stem assembly and replace o-ring. Lubricate o-ring, thread stem into cover, replace retaining ring, knob and screw. **Valve temperature must be reset after any repairs or cleaning!! See page 2.**
2. Leaking water between cover and body, order gasket kit, replace cover o-ring. Remove knob screw and knob and remove valve cover and replace o-ring. Replace valve cover, knob and knob screw. **Valve temperature must be reset after any repairs or cleaning!! See page 2.**
3. Hot water bypass into cold line, order checkstop kit and replace checks within inlets of valve.
4. Valve not controlling temperature even after cleaning, order complete rebuild kit. Remove knob screw and knob and remove valve cover. Replace shuttle assembly and return spring being sure to lubricate shuttle o-ring. Replace valve cover, knob and knob screw. **Valve temperature must be reset after any repairs or cleaning!! See page 2.**
5. Leak between valve by-pass fitting to the inlet of base. Check #265 packing, is installed or not split.

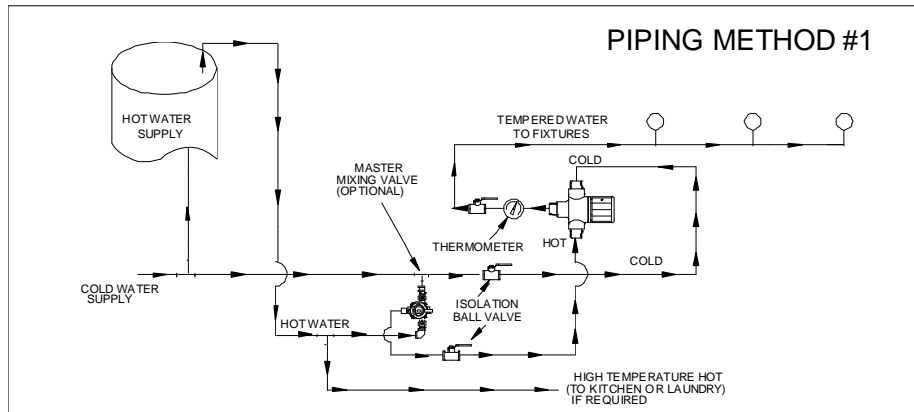
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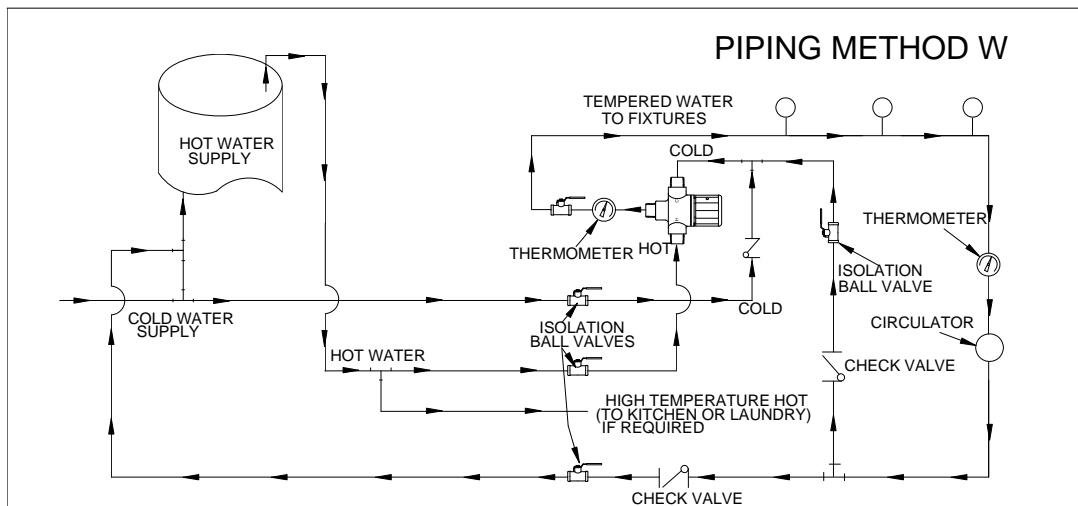
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INSTALLATION WITHOUT CIRCULATED TEMPERED WATER



1. Model 270, 270-LF, 270-USW, 370, 370-LF and 470 Thermostatic Mixing Valves must be installed according to Piping Diagram W if recirculation of tempered water is required.
2. The 170, 170-LF, 270, 270-LF, 270-USW, 370, 370-LF and 470 Thermostatic Mixing Valve should be installed below the hot water tank. If the valve cannot be located in this area, the hot water inlet piping to the mixing valve should be installed with a heat trap.

INSTALLATION WITH CIRCULATED TEMPERED WATER



LIMITED WARRANTY

Leonard Valve Company warrants the original purchaser that products manufactured by them (not by others) will be free from defects in materials and workmanship under normal conditions of use, when properly installed and maintained in accordance with Leonard Valve Company's instructions, for a period of one year from date of shipment. During this period the Leonard Valve Company will at its option repair or replace any product, or part thereof, which shall be returned, freight prepaid, to the Leonard factory and determined by Leonard to be defective in materials or workmanship. There are no warranties, express or implied, which extend beyond the description contained herein. There are no implied warranties of merchantability or of fitness for a particular purpose. In no event will Leonard be liable for labor or incidental or consequential damages. Any alteration or improper installation or use of the product will void this limited warranty.

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