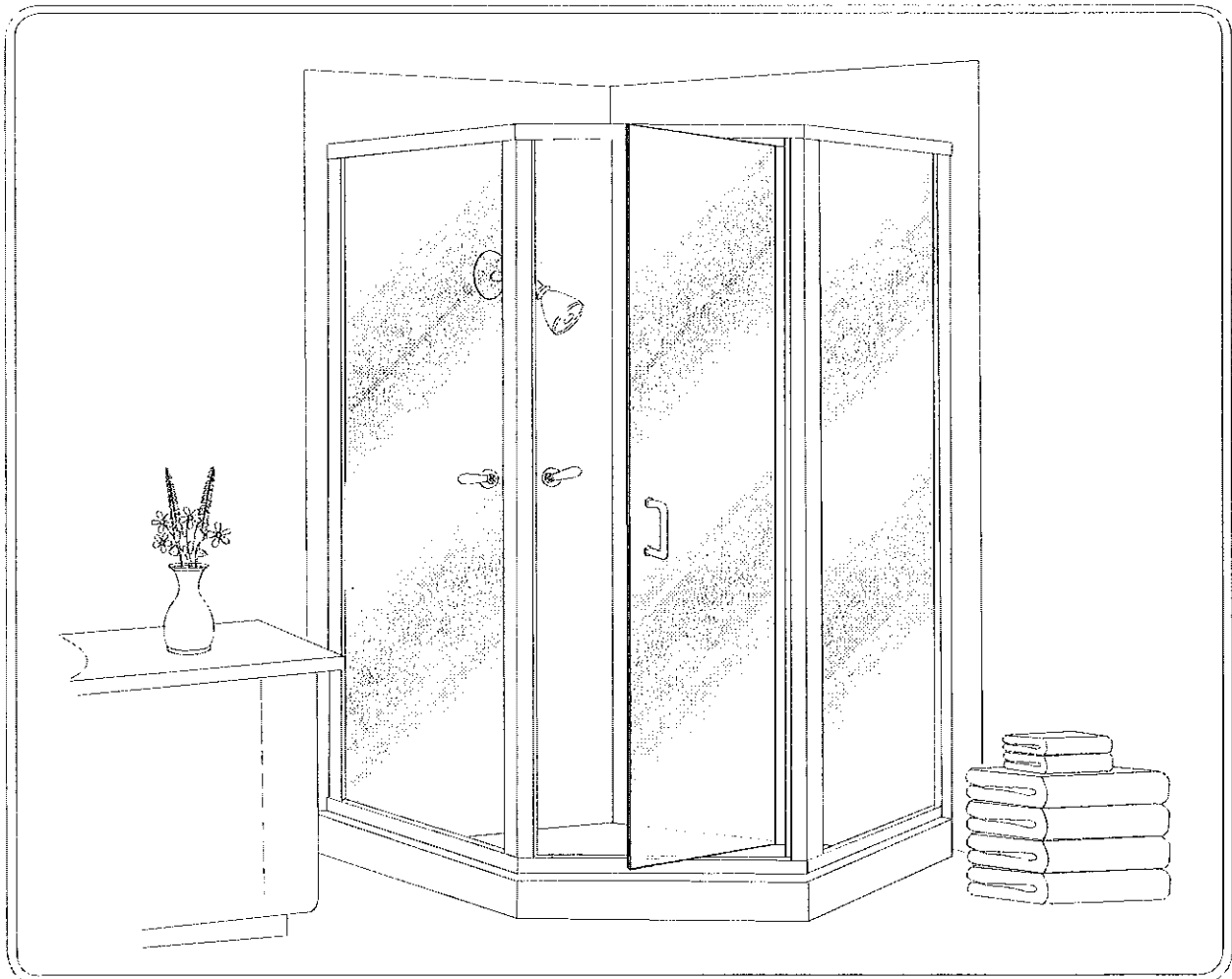




INSTALLATION INSTRUCTIONS

UNIT No. 1416-1716 INFINITY SHOWER ENCLOSURE



MAINTENANCE: Two primary materials are used to manufacture your new Basco enclosure: tempered glass and anodized aluminum. To assure a long lasting finish on the enclosure, wipe it down with a towel after each use. Never use a scouring agent to clean the aluminum.

For occasional, more concentrated cleaning efforts, we find that *Comet Non-Abrasive Bathroom Cleaner* works extremely well. Be sure that any over spray falling on the aluminum frame is rinsed thoroughly and dried. Many over-the-counter cleaners, if applied to the aluminum and left on, will harm the metal finish and cause permanent damage, even though their directions indicate safe use on shower doors.

INSTALLATION NOTES: Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using the instruction sheets as a reference. Before discarding the carton, check to see that no small hardware parts have fallen to the bottom of the box. If any parts are damaged or missing, refer to the descriptions noted in the instructions when contacting your dealer for replacements.

Handle the glass panels carefully and protect the edges.

Please wear safety glasses whenever drilling or cutting. When drilling holes in the ceramic tile or marble, use a center punch and hammer to carefully break the surface glaze so the drill can start without skidding.

To install your BASCO Shower Door you will need the following: tape measure, level, #2 Phillips screwdriver, drill, 3/16" wrench, 1/8" and 3/16" drill bits, hacksaw, pencil, and caulking (clear silicone recommended). Optional tools include a miter box for cutting parts to length, files, center punch, and masking tape.

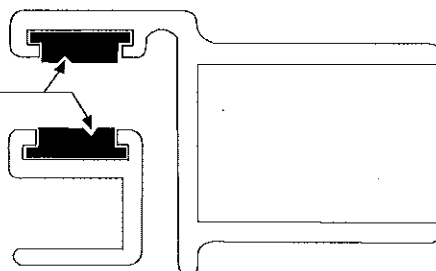
NOTE: Tempered glass cannot be cut.

Although safety tempered glass is very resistant to breakage, the glass can still break if unequal pressure is placed on it during installation. Use caution. In addition, the sharp corners of the panels can damage tile and floor surfaces, so it is best to handle the glass panels carefully and protect the edges.

IDENTIFICATION GROOVE

NOTE : Each magnetic strip has an indentification groove on the exposed surface. For proper alignment, the grooves should be opposite each other (see detail).

Identification Groove



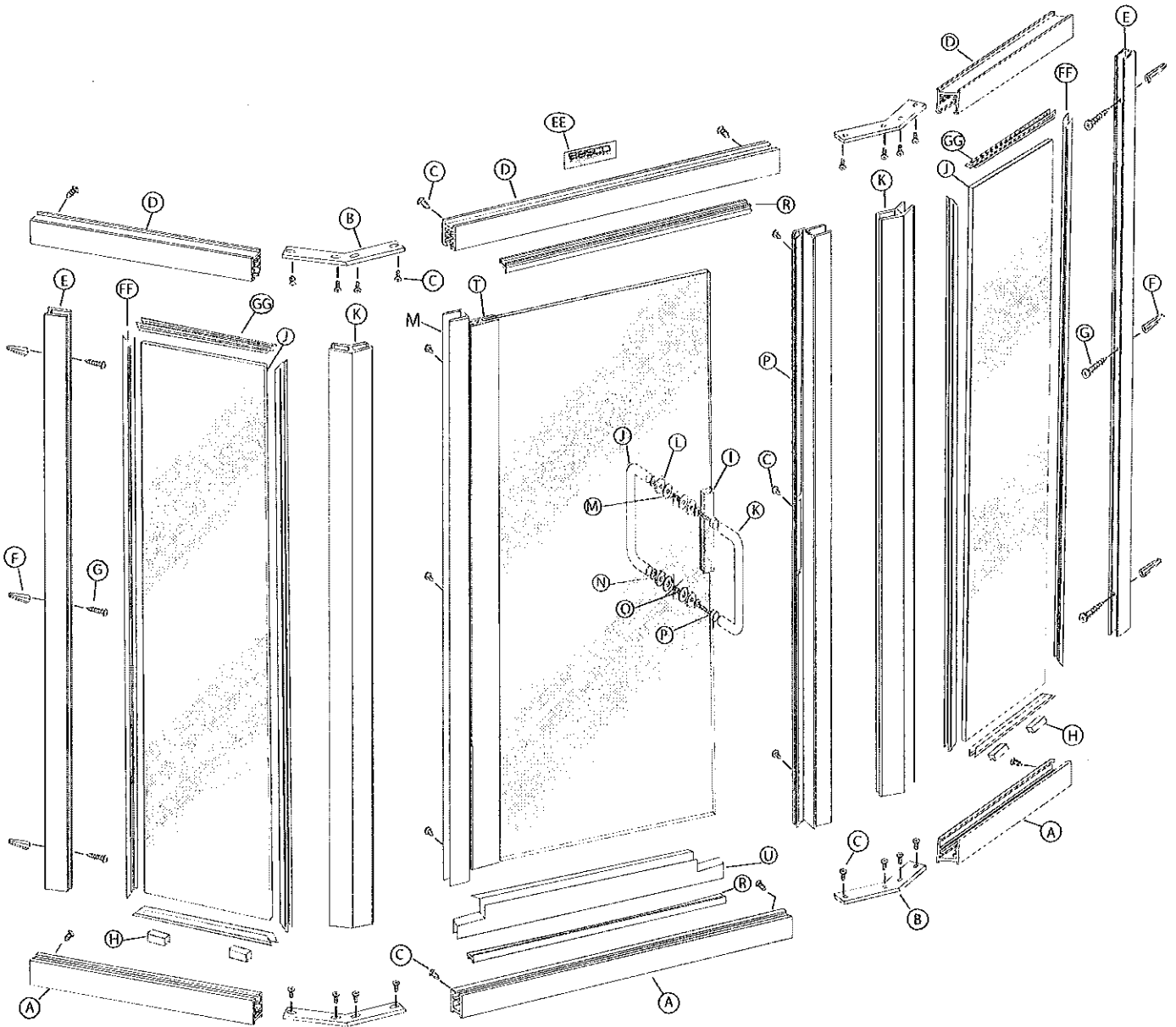
1416/1716 Parts List

- A. 3 Curb Sections
- B. 4 135° Anchor Plates
- C. 40 #8 x 1/4" Truss Head Screws
- D. 3 Header Sections
- E. 2 Wall Jamb
- F. 6 Plastic Wall Anchors
- G. 6 #8 x 1 1/2" Truss Head Screws
- H. 4 Plastic Setting Blocks
- J. 2 Fixed Glass Panels
- K. 2 135 Posts

- M. 1 Hinge Jamb
- P. 1 Strike Jamb (Magnetic)
- R. 2 Snap-in Fillers
- T. 1 Door Panel
- U. 1 Drip Vinyl
- EE. 1 Basco Decal
- FF. 8 Pcs. Vertical Glazing Vinyl (72")
- GG. 4 Pcs. Horizontal Glazing Vinyl (72")

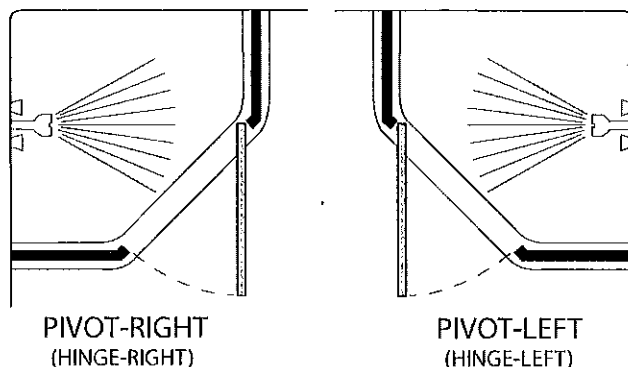
HANDLE KIT

- J & K. SC1417 Interior & Exterior Handel (1 each)
- L. SC4584 Metal Washers (4)
- M. SC4585 Large Clear Discs (4)
- N. SC4586 Small Clear Discs (4)
- O. SC4587 Glass Hole Sleeves (2)
- P. SC1588 Stud Screws (2)



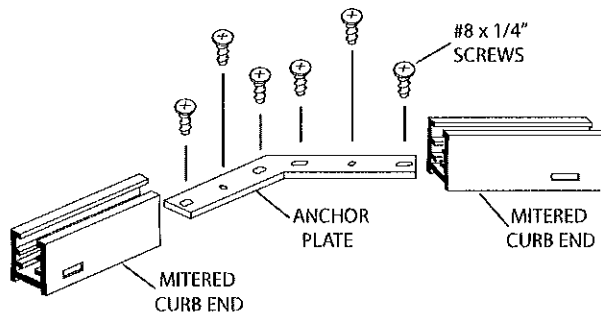
1 The **BASCO 1416 - 1716 Infinity** Shower Enclosure is completely reversible and may be installed pivot-left or pivot-right. For maximum waterproofing, the pivot jamb should be opposite the shower head. Using the diagram, determine the correct position for the door in your particular Quick-N-Stall installation. This instruction sheet depicts a pivot-right installation.

CAUTION: For safety reasons, the door panel must always open *outward*.



2 **NOTE:** If the curb and header sections come pre-assembled, skip to Step #3.

Assemble the three curb sections [A] (with weep slots) by sliding a 135° anchor plate [B] into the mitered ends and forcing the sections together. The weep slots in the curb must be to the inside. Screw four #8 x 1/4" truss head screws [C] through the slots in the anchor plates into the curbs. As you tighten the screws, be sure the mitered ends are forced tightly together. To increase the rigidity of the mitered joint, drill 1/8" holes into the curb through the round holes in the anchor and install two more #8 x 1/4" screws.

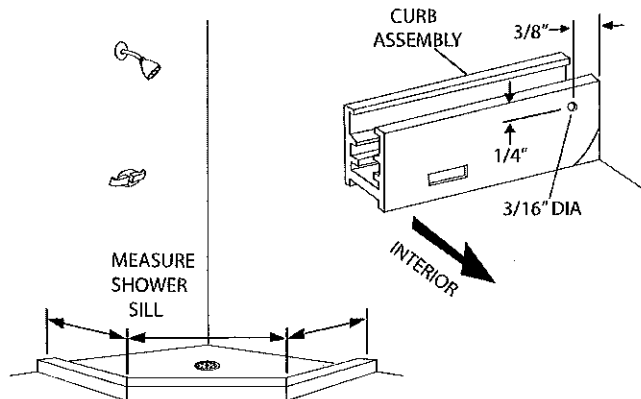


Assemble the three header sections [D] in the same manner and set the assembly aside.

3 The curb should sit near the centerline of the sill. If required, use a file to round the lower ends of the curb assembly to fit the shower sill properly.

Using a 3/16" drill bit, drill the interior face of the curb assembly on both ends as shown. These holes may be predrilled from the factory.

Reposition the curb assembly on the shower sill and mark its position with a pencil line along the interior and exterior base.

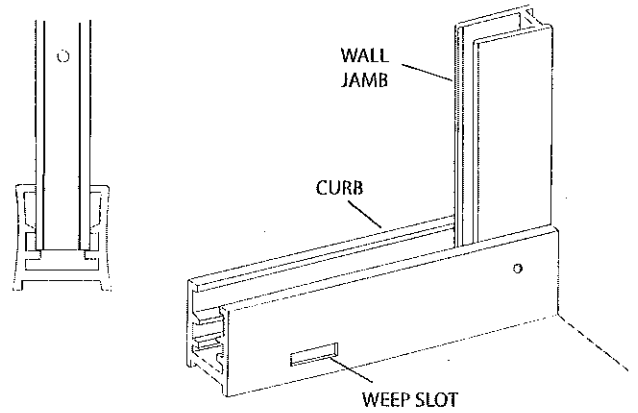


4

Place the two wall jambs [E] into the ends of the curb assembly [A]. Masking tape may be used to hold the curb in place during this operation. Plumb the jambs and mark the hole locations on the wall. Remove all parts and drill the walls for mounting hardware.

For tile or marble walls, drill six 7/32" diameter holes and insert the plastic wall anchors [F]. A center punch helps locate the holes accurately.

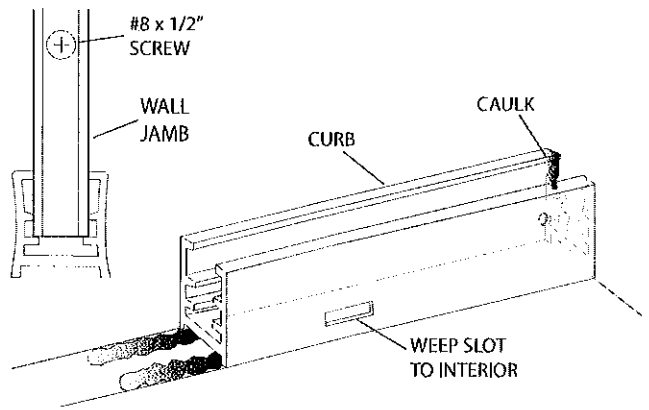
Attachments to fiberglass or acrylic units can be made in two ways. If reinforcement is built into the wall of unit, drill three 1/8" holes to install mounting screws directly into the reinforcement. If walls are not anchors or toggle bolts (toggle bolts not supplied by BASCO).



5

Wipe the shower walls and sill, curb assembly [A], and wall jambs [E] with a clean, dry cloth to remove any dust or debris. Apply a 1/4" bead of caulk along the inside of both of the pencil lines marked in Step #3. Carefully replace the curb in the exact position marked. Caulk the inside of the curb ends where they meet the wall. Caulk generously around the anchor plate [B], screws [C], and the inside of the mitered joint.

Replace both wall jambs and attach to the wall with six #8 x 1 1/2" truss head screws [G].



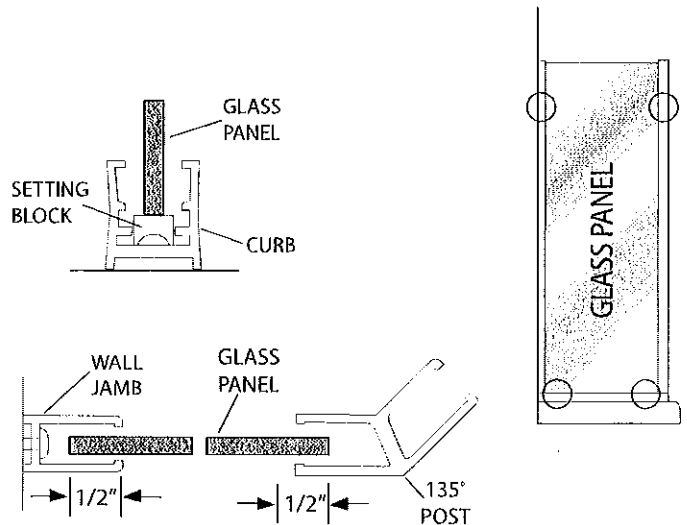
6

Place the setting blocks [H] in the curb assembly [A] as shown to support the two fixed glass panels [J]. The setting blocks should be positioned approximately 3" from each corner of the panels. Remove any protective strips from the first glass panel and set it into place. It should rest on the setting blocks and be engaged approximately 1/2" into the wall jamb [E]. A strip of masking tape 1/2" from each vertical edge of the glass will aid alignment.

Press a 135° post [K] into the curb assembly. It should overlap the glass panel by 1/2". Use masking tape to hold the post in position temporarily. Repeat the glass and post installation on the opposite panel.

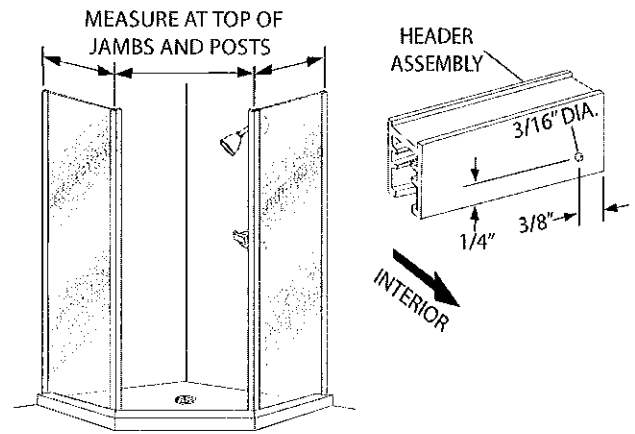
NOTE: To facilitate out of plumb walls, the 1/2" glass bit may be varied from 1/4" to 3/4".

NOTE: IF QUICK - N - STALL OPTION IS ORDERED, THE SETTING BLOCKS ARE NOT NEEDED.



7

Using a 3/16" drill bit, drill the interior face of the header assembly on both ends as shown. These holes may be predrilled from the factory.

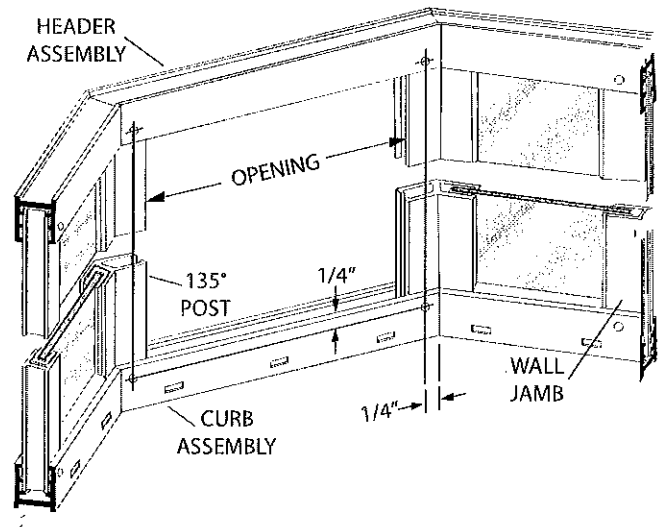


8

Press the header assembly [D] over the wall jambs [E], the 135° posts [K] and the pre-glazed panels. Check the posts for plumb. Adjust as required by varying the overlap of the header over the wall jambs. You may need to trim the ends of the header where it meets the wall. The minimum horizontal dimension for the door opening is the door panel width (see the graphic in Step #9) plus 1/2", maximum is the door panel width plus 1 3/4".

Using the holes in the ends of the header and curb as a guide, drill four 1/8" holes into the wall jambs. Drill 1/8" holes thru the header and curb into two posts as shown, then enlarge the outer holes with a 3/16" drill for clearance on the self-tapping screws. Secure the header and curb to the wall jambs and posts with eight #8 x 1/4" truss head screws [C].

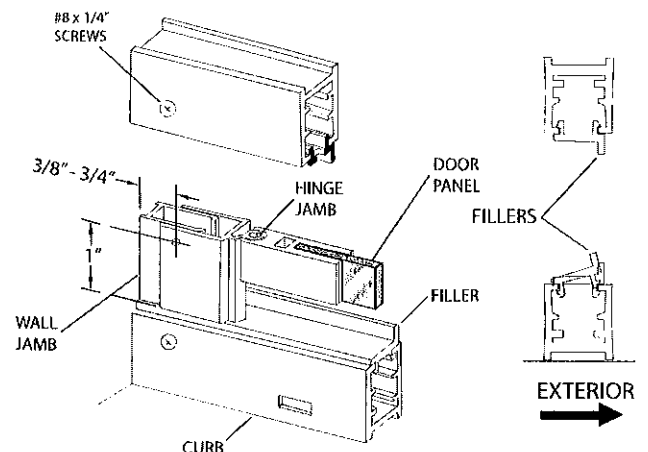
CAUTION: Slide glass panels [J] away from the jambs before drilling to prevent damage or breakage.



9

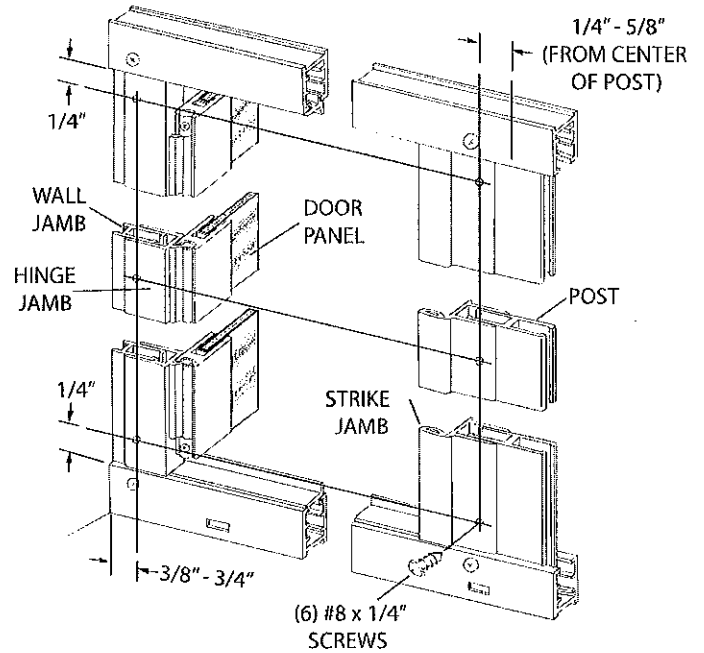
Orient the door to the opening (either hinge right or hinge left). Place the door in the opening with the door hinge over the wall jamb or post. Carefully hold the door in the opening (in the open position) and don't let go of the door. Place the top filler to the under side of the header WITH THE RAISED LIP TO THE EXTERIOR and snap it into place.

Still holding the door in the opening move down to the lower filler and snap it into place, being sure that the raised lip of the filler is to the exterior.



10 Pull the bottom end of the hinge jamb [L] tight to the curb filler [N] and plumb the jamb. Drill two 1/8" holes thru the hinge jamb and into the wall jamb [B] 3/8" to 3/4" from the wall and approximately 1/4" from the ends of the jamb. Drill a third hole centered between the first two, then enlarge the three outer holes with a 3/16" drill for clearance on the self-tapping screws. Attach the pivot jamb permanently with three #8 x 1/4" truss head screws [K].

Slide the header filler [N] tight against the hinge jamb. Push the strike jamb [M] tight against the fillers top and bottom. With the hinge jamb plumb and both fillers tight between the two door jambs, the strike jamb also will be plumb and parallel to the hinge jamb. Attach the strike jamb to the 180° post [G] in the same manner as the hinge jamb.

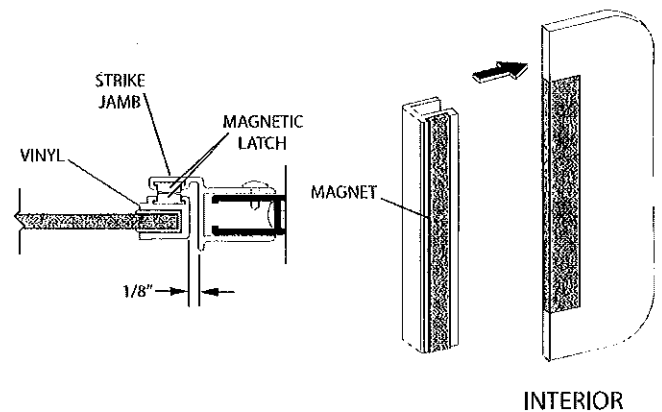


11 Slide the door magnet [I] onto the strike edge of the door panel. Close the door and slide the magnet up or down until the two magnetic strips are aligned. Use a pencil or masking tape to mark the location of the magnet on the door.

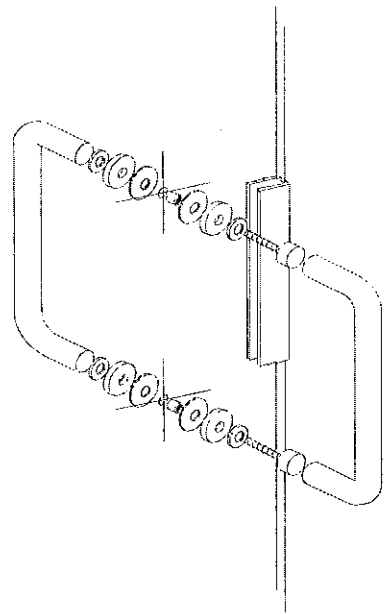
Slip the vinyl material onto the door between the marks and carefully drive the door magnet on the door panel. Trim excess vinyl material off with a utility knife.

Close the door and check for proper operation of the magnetic catch.

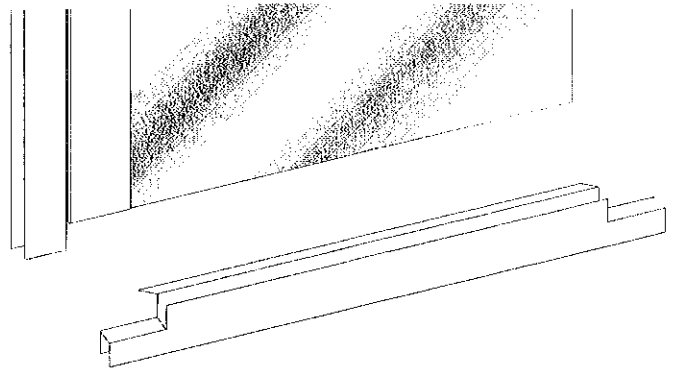
NOTE: Never hit the door magnet with a metal hammer.



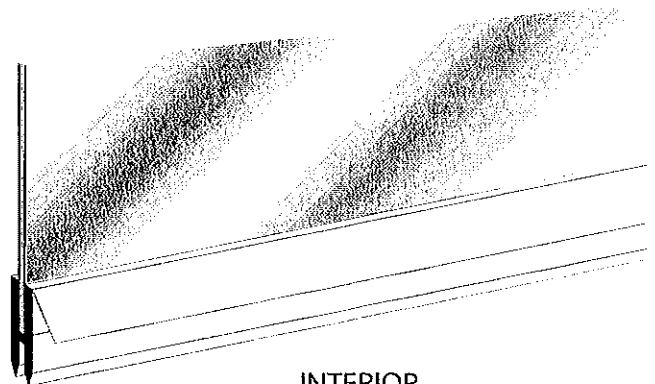
12 SEE SUPPLEMENT INSTRUCTION SHEET FOR INSTALLATION OF EITHER THE "C" PULL HANDLE OR "C" TOWEL BAR COMBO.



13 **NOTE:** The deflector is notched on both ends. To install deflector, determine if the door is hinge right or hinge left.

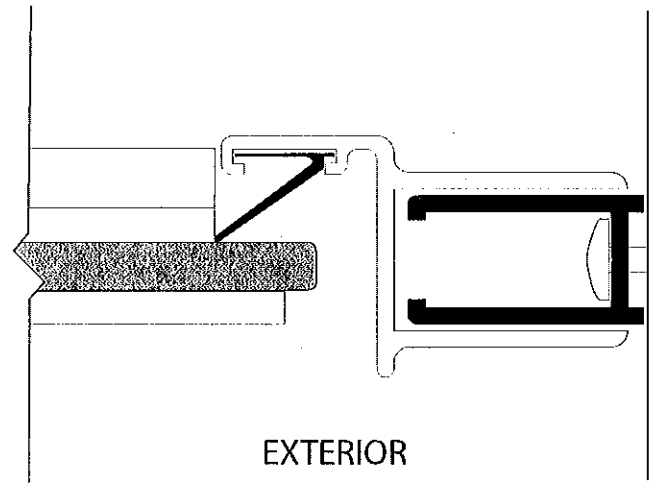


14 Align the deflector [U] to the bottom of the door with the hinge side notch over lapping the hinge, then mark the strike side even with the door edge cut deflector at that point.







15

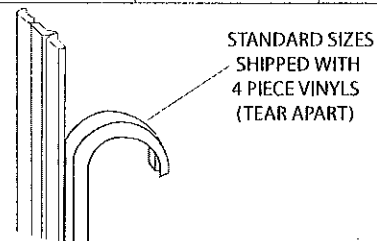
Place the deflector onto the bottom of the door and from inside the shower, close the door and mark the deflector at the edge of the strike jamb. Open the door and remove the deflector. Notch the inside portion of the deflector so the door will close to the strike jamb. Replace the deflector back on the door; close the door to check for clearance.



16

Inspect the pieces of black glazing vinyl, and note the two different profiles. The smaller shape [FF] is installed vertically and the larger shape [GG] is installed horizontally. For structural strength and maximum water resistance, these vinyls are designed to fit tightly between the glass and framing. To speed installation, use glass cleaner for lubrication and a small block of wood to press the vinyl into place.

FIXED GLASS PANEL	VERTICAL	HORIZONTAL
1/4" GLASS REQUIRES :	V-219 	V-220 
3/16" GLASS REQUIRES :	V-226 NOTCH 	V-225 NOTCH 

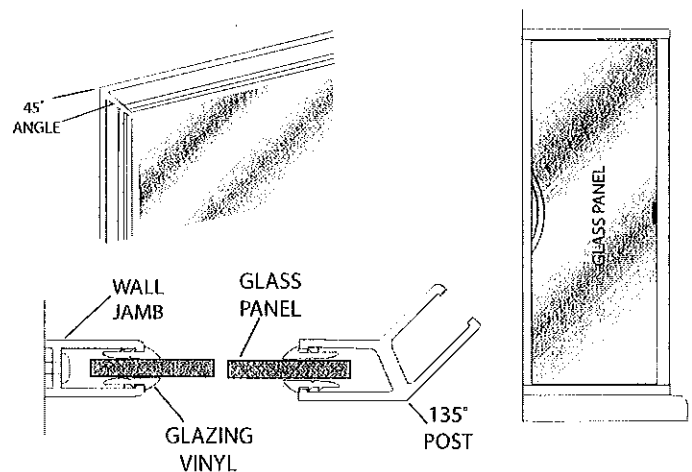


17

Cut four pieces of the smaller vinyl [FF] 1" longer than the vertical opening (to prevent gapping from shrinkage) and trim the ends on a 45° angle. Using the masking tape guides, center the glass panel [J] in the frame. Cut four short (1" – 2") pieces of the small vinyl and press into the jamb and post on each side to hold the glass temporarily.

Take one of the long pieces of vinyl, and starting on the outside exterior jamb, press each end into the frame and work toward the middle. Be careful not to stretch the vinyl. Install the other three pieces in a similar fashion.

Repeat for the second glass panel.

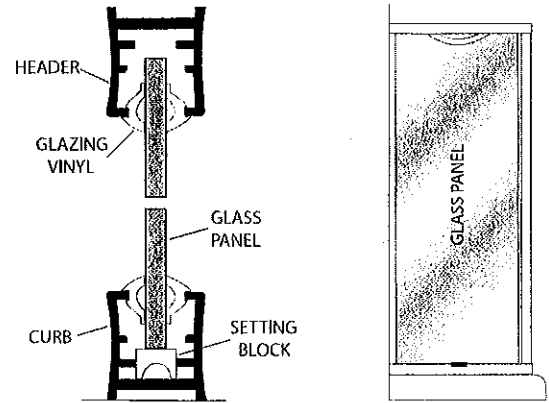


18

Cut eight pieces of the larger vinyl [GG] 1/2" longer than the horizontal opening and trim the ends on a 45° angle. Install the top exterior vinyl starting at both ends and working toward the middle. Be careful not to stretch the vinyl.

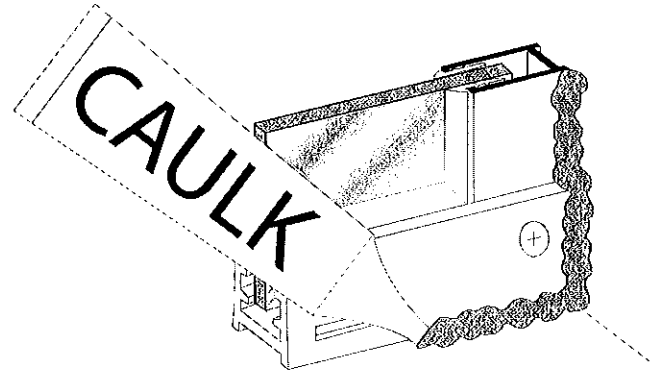
Install the top interior vinyl and the two bottom vinyls in the same way.

Repeat for the second glass panel.



19

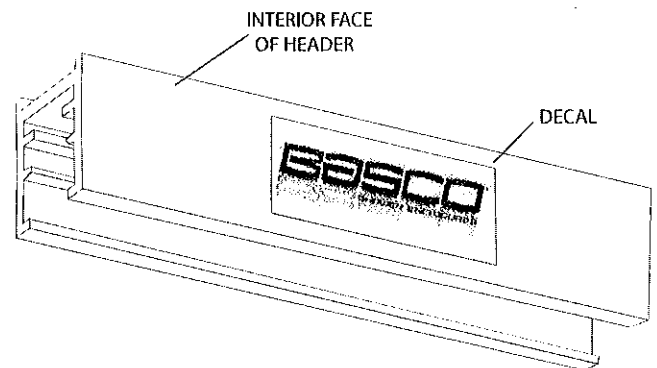
Carefully caulk the interior jamb-to-wall and curb-to-base joints. For appearance, you may wish to caulk the exterior joints as well. We recommend you wait twenty-four hours before the first shower to allow the caulking to cure properly.



Note: Do not caulk over weep holes

20

Peel off the backing on the BASCO decal [EE] and apply to the inside surface of the header.



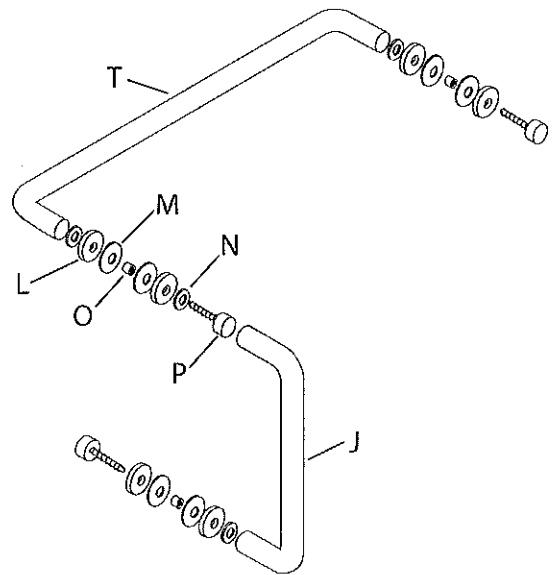
INSTALLATION INSTRUCTIONS – ACCESSORIES

Combination Door Pull and Towel Bar Installation Instructions

There are eleven hardware components for Combination Door Pull and Towel Bar mounting: Six 1-1/4" style washers; one towel bar; one pull; two end caps with threaded studs; one stud head screw. In addition to these hardware parts, there are six clear gaskets that act as a buffer between the hardware and the glass.

STEP 1 Take the stud head screw and sleeve a 1-1/4" style washer on it. Now take both end caps with a stud protruding and sleeve a 1-1/4" style washer on them. Sleeve a clear gasket on each of the screws.

STEP 2 The towel bar will be mounted first. Take the stud head screw with the washer and gasket attached, and from the inside of the enclosure push the threaded portion through the top hole in the glass on the strike side of the door. Place a clear gasket, then a 1-1/4" style washer over the stud head screw on the outside of the glass door. Now thread the stud head screw into the towel bar and tighten. On the other end of the towel bar (on the hinge side), push one of the end caps with the stud protruding through the hole. Now place a clear gasket, then a 1-1/4" style washer over the threaded stud on the outside of the glass door. Thread the end cap into the towel bar and tighten by hand. Tighten both components down, the stud head screw with a screwdriver, and the end cap by hand.



J	Exterior handle	(1)
T	Towel bar	(1)
L	SC4584 Metal washers	(6)
M	SC4585 Large clear discs	(6)
N	SC4586 Small clear discs	(6)
O	SC4587 Glass hole sleeve	(3)
P	SCR1588 Stud screws	(3)

STEP 3 The towel bar is now complete and it is time to mount the pull portion. From outside the enclosure, push the end cap with the stud protruding through the bottom hole of the door. First place a clear gasket, then a 1-1/4" style washer over the threaded stud on the inside of the glass door. Now thread the stud into the small threaded opening of the pull. Do not tighten this end of the pull down at this time. Place the end of the pull with the large hole and the set screw over the stud head. Now tighten the end cap by hand as tight as possible. Use the Allen wrench provided to tighten the set screw on the pull to the stud head screw.

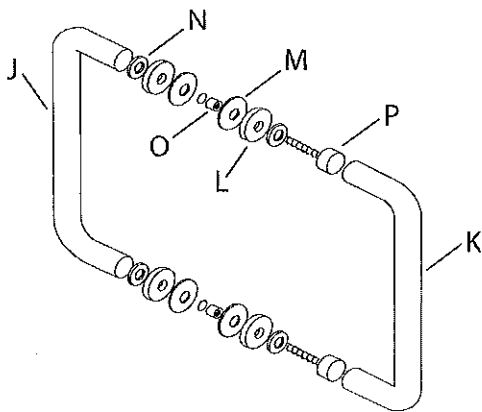
Back-To-Back Door Pull or Towel Bar Mounting Instructions

There are six hardware components for back-to-back mounting: two pulls and four 1-1/4" diameter style washers. In addition to these hardware parts, there are four clear gaskets and two stud head screws. A decision must be made at this time as to the location of the half of the pull that contains the set screws. Most put the set screws to the outside of the enclosure, so they are not exposed to direct water contact. These instructions will address this application.

STEP 1 Take the two stud head mounting screws and sleeve on 1-1/4" style washer on each screw. Next, sleeve one of the clear gaskets onto the screw. From the outside of the enclosure, push the thread of the screw through the hole in the glass. On the inside of the enclosure, sleeve a clear gasket onto the threads of the screw. Place the 1-1/4" style washer over the threads and onto the glass.

STEP 2 Take the pull that has the smaller threaded holes in each end and begin to thread the screw into it. Line up the other end of the pull with the other screw and begin to thread it through as well. Tighten both screws to "finger-tightness", then tighten the stud head screws down permanently with a screwdriver.

STEP 3 Place the remaining pull, with the large holes in each end as well as a set screw, onto the stud heads of the screws. Tighten the set screws with the Allen wrench provided.



J	SC1417 Interior & Exterior handle	(1 ea.)
K	SC1417 Interior & Exterior handle	(1 ea.)
L	SC4584 Metal washers	(4)
M	SC4585 Large clear discs	(4)
N	SC4586 Small clear discs	(4)
O	SC4587 Glass hole sleeve	(2)
P	SCR1588 Stud screws	(2)