

# "CMP" & "C" Series Metered Series

# AUTOMATIC WATER CONDITIONERS

INSTALLATION, OPERATION, AND MAINTENANCE MANUAL

FILL IN FOR FUTURE REFERENCE

MODEL NO:
SERIAL NO:
DATE INSTALLED:
DEALER:



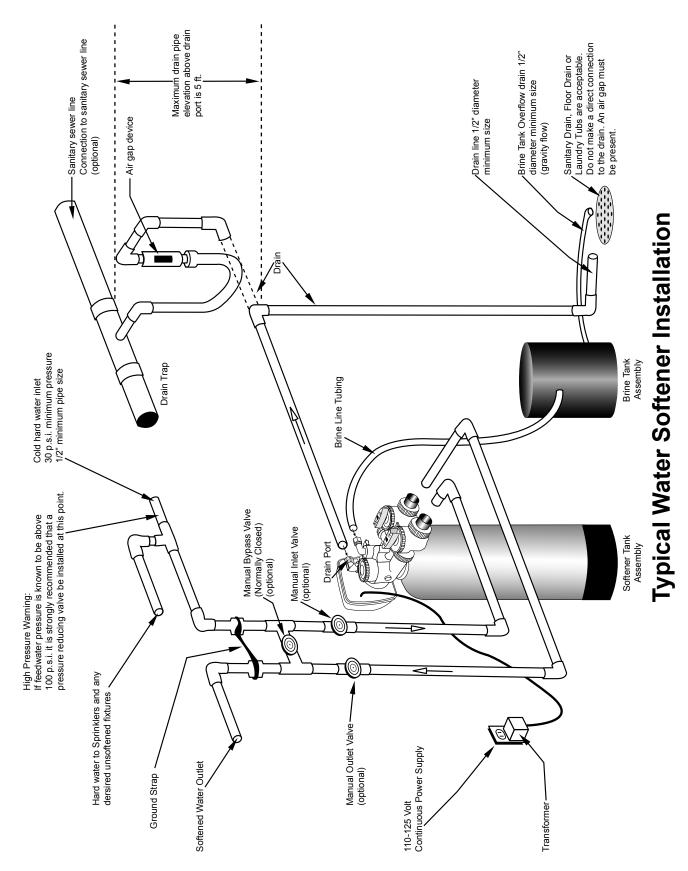
# ("CMP" SERIES ) SPECIFICATION TABLE

Model Number	Units	CMP-22K	CMP-30K	CMP-40K	CMP-45K	CMP-60K	CMP-22-C	CMP-30-C
Exchange	MAX	22,836	30,448	38,060	45,672	60,896	22,836	30,448
Capacity	MID	19,509	26,012	32,515	39,018	52,024	19,509	26,012
Kilograms	MIN	14,514	19,352	24,190	29,028	38,704	14.514	19,352
Salt Per	MAX	11.25	15.00	18.75	22.50	30.00	11.25	15.00
Regeneration	MID	8.00	10.00	13.00	15.00	20.00	8.00	10.00
Lbs. / Regen.	MIN	4.00	5.00	6.00	8.00	10.00	4.00	5.00
Max Service Flow (1)	GPM	16.00	15.00	16.00	17.00	20.00	16.00	15.00
Pipe Size	INS	1"	1"	1"	1"	1"	1"	1"
In - Out Drain	INS	3/4	3/4	3/4	3/4	3/4	3/4	3/4
Operating Pressure Range	PSI	30-125	30-125	30-125	30-125	30-125	30-125	30-125
Maximum Operating Temperature	DEG F	110	110	110	110	110	110	110
Mineral Tank Size (Dia. x Ht.) (2)	INS.	8 x 44	9 x 48	10 x 47	10 x 54	12 x 52	8 x 35	10 x 35
Brine Tank (Dia. x Ht. (3)	INS.	18 x 33	18 x 33	18 x 33	18 x 40	18 x 40		
Salt Storage	LBS.	375	375	375	375	450	250	250
Resin Volume	CU FT.	0.75	1.00	1.3	1.5	2.00	0.75	1.00
Electrical	VOLT. / FREQ.				120 Vol	ts 60 Hz		
Injector	COLOR / CODE	Violet/C	Red/D	White/E	White/E	Blue/F	Violet/C	White/E
Shipping Weight	LBS.	72	105	110	119	137	77	91
Floor Space	INS.	27 x 18	28 x 18	29 x 16	29 x 16	31 x 18	13.5 x 22.5	13.5 x 22.5
Overall Ht.	INS.	52	56	54	62	60	42	42
Max. Drain Flow During Regeneration	GPM	1.7	2.2	2.7	2.7	3.2	1.7	2.7
Regeneration Waste Volume (6)	GAL.	60	80	95	95	120	60	75

#### NOTE:

- (1) Pressure drop not to exceed 15 psi.
- (2) Pressure vessels are seamless and made of reinforced fiberglass, pressure tested at 300 psi.
- (3) Brine tanks are fabricated of seamless, rigid, tough, high impact, non-toxic polyethylene.
- (4) Product materials and workmanship are protected with a written warranty.
- (5) Untreated water provided during all steps of regeneration.
- (6) Waste water volumes based on "normal" length regeneration, 15 lb./cu.ft. salt dosage, 50 psi inlet pressure.







#### **Installation Fitting Assemblies**

Installation fittings connect to the control valve or the bypass valve <u>using nuts that only require hand tightening.</u> Hand tight nut connections between control valve and installation fittings, control valve and bypass valve, and bypass valve and installation fittings allow for ease serviceability. <u>Do not use a pipe wrench</u> to tighten nuts on installation fittings. **Hand tighten only.** 

Split ring retainer design holds the nut on and allows load to be spread over the entire nut surface area reducing the chance for leakage. The split ring design, incorporated into the installation fittings allows approximately 2 degrees off axis alignment to the plumbing system. The installation fittings are designed to accommodate minor plumbing misalignments but are not designed to support the weight of a system or the plumbing.

When assembling the installation fitting package, connect the fitting to the plumbing system first and then attach the nut, split ring and o-ring. Heat from soldering or solvent cements may damage the nut, split ring or o-ring. Solder joints should be cool and solvent cements should be set before installing the nut, split ring and o-ring. Avoid getting primer and solvent cements on any part of the o-rings or split rings, bypass valve or control valve. Solvent cements and primers should be used in accordance with the manufacturer's instructions.

Slip the nut onto the fitting first, then the split ring second and the o-ring last. hand tighten the nut. If the fitting is leaking, tightening the nut will not stop the leak. Remove the nut, remove the fitting, and check for damage or misalignment of the o-ring.

**<u>Do not</u>** use the pipe dope or other sealant on threads. Teflon tape must be used on the threads of the 1" NPT elbow and the 1/4" NPT connection and on the threads for the drain line connection. Teflon tape is not necessary on the nut connection or caps because of o-ring seals.

**<u>Do not</u>** use Vaseline, oils or other unacceptable lubricants on o-rings. A silicon lubricant may be used on black o-rings.

## **Bypass Valve**

The bypass valve easily connects to the control valve body using nuts that only require hand tightening. Hand tighten nut connections between control valve and fittings, control valve and bypass valve, and bypass valve and installation fittings allow for easy serviceability. The split ring retainer design holds the nut on and allows load to be spread over the entire nut surface area reducing the chance for leakage. The split ring design, incorporated into the bypass, allows approximately 2 degrees off axis alignment to the plumbing system. The bypass is designed to accommodate minor plumbing misalignments but is not designed to support the weight of a system or the plumbing.

Avoid getting primer and solvent cements on any part of the o-rings or split rings, bypass valve or control valve. Do not use pipe dope or other sealant on threads. Teflon tape is not necessary on the caps because of o-ring seals.

Do not use Vaseline, oil or other unacceptable lubricants on o-rings. A silicon lubricant may be used on black o-rings.



#### A. GENERAL

- 1. Shut off all water at main supply valve.
- 2. Shut off the fuel supply to water heater.
- 3. Open faucets (hot and cold) nearest pump or water meter to relieve pressure and drain system.
- 4. Move softener into the installation position. Loosely attach all fittings to measure for bypass valve assembly (if used), or manual bypass valve.
- 5. Level the unit. Place shims under cabinet or brine tank as needed. (**Do Not** use metal shims.)
- 6. Cut the **cold water** supply line as required.
- 7. Install the bypass valve assembly if used.

#### **B. PLANNING INSTALLATION**

- 1. All installation procedures must conform to local plumbing, electrical and sanitation codes and ordinances.
- 2. It is recommended that outside faucets for lawn service be on the hard water line, ahead of the softener, to conserve softened water, save salt and prevent lawn damage.
- 3. If this isn't practical, use the convenient integral bypass valve assembly during irrigation flows.

#### CAUTION: The inlet water temperature MUST NOT exceed 120° F.

- 4. Do not locate softener where ambient temperature drops below 40° F.
- 5. Allow space around the softener for ease of servicing.
- 6. The softener drain lines must never be solidly connected to the sewer line. (Always provide an air gap at the END of the drain line). Valve drain line must not be elevated over 5' from the top of the softener on well systems, and not over 8' on municipal water systems.
- 7. The salt storage cabinet or brine tank is a gravity drain, and this drain line must be lower than the drain fitting on the side wall of the cabinet.
- 8. Move the softener into position and connect to bypass assembly (if used). The integral manual bypass option is a connection which eliminates the need for a 3-valve manifold. This makes installation easier and provides a more convenient method of bypassing.
- 9. **IMPORTANT:** Be sure that the water inlet line is connected to the "inlet" side of the bypass valve or to the inlet fitting. (Bypass valve both inlet/outlet fittings are marked.) If water lines are reverse, (inlet/outlet) resin may be forced from the water softener into the household plumbing system. If this occurs, household plumbing system must be flushed clean.

### C. CONNECT ALL FITTINGS (refer to previous page)

**CAUTION:** Care must be used when working with copper tubing. Do not allow the flame from torch to contact any portion of the Valve assembly.

- 1. Attach 1/2" drain line to drain elbow with insert and nut. Use optional 3/4" drain fittings if drain run exceeds 25 ft.
- 2. Do not elevate the drain line over 5' above the top of the valve (8' on municipal systems) or to exceed 25' in length at either height.
  - **CAUTION:** An air gap must be provided upon sewer entry. (Conform to local plumbing and sanitation codes and ordinances).
- 3. The salt storage cabinet or brine tank provides an overflow. Attach 1/2" ID flexible plastic tubing to the overflow fitting and direct it to the drain. **DO NOT** connect to the main drain line. Use a separate gravity flow line.



#### D. PRESSURE TEST THE INSTALLATION

The plumbing system can now be checked for any possible leaks

- 1. Put the unit into backwash. To do this, push and hold the REGEN button for 3-5 seconds. When the Valve stops cycling, unplug the unit. With water supply off, put the bypass into the service position.
- 2. Open water supply line valve very slowly. Water should escape slowly from the drain line. If water enters too quickly, resin may be lost to the drain.
- 3. When all of the air has been purged from the mineral tank (water flows steadily from the drain) open the main supply valve fully.
- 4. Allow water to run to drain until clear. CHECK FOR LEAKS!
- 5. Plug the unit back in.
- 6. Manually step the unit through the remaining steps, stopping at the fill cycle (to do this, push the REGEN button. The unit will say Brine on the screen). Once the piston has stopped moving, push the REGEN button again to the next cycle. Continue until Fill appears on the screen. The unit will now fill the brine tank to the appropriate level. (This sequnce is for softeners with post fill brine)
- 7. Allow control to return to the home position.
- 8. Check for leaks!
- 9. Make sure the power cord is plugged into a properly grounded wall receptacle.

#### E. MANUAL REGENERATION

The user can initiate manual regeneration. The user has the option to request a manual regeneration at the delayed regeneration time or to have the regeneration occur immediately:

- 1. Pressing and releasing the REGEN button. "Regen Today" will flash on the display and the regeneration will occur at the delayed regeneration time. The user can cancel the request by pressing and releasing the REGEN button. This method of manually initiating regeneration is not allowed when the system is set to immediately regenerate when the gallon capacity reaches zero.
- 2. Pressing and holding the REGEN button for approximately 3 seconds will immediately start the regeneration. The user cannot cancel this request.

#### **NOTE: Program Timer "Lockout" Feature**

The Program Timer is initially set to allow access to all Programming, Diagnostic and History screens

The Installer can limit access to (lockout) most screens by activating the Lockout Feature.

Activating "Lockout" allows the user to view and change only Water Hardness, Days Override, Time of Regeneration and Time of day.

**Activate "Lockout" Feature:** Press ♥ then NEXT then ♠ then SET CLOCK in sequence. LOC will briefly appear in the display.

**De-activate "Lockout" Feature:** Press ♥ then NEXT then ⚠ then SET CLOCK. UNLOC will briefly appear in the display.

When in operation normal user displays such as time of day, gallons remaining or days remaining before regeneration are shown. When stepping through a procedure if no buttons are pressed within five minutes the display returns to a normal user display. Any changes made prior to the five minute time out are incorporated. The one exception is current flow rate display under the diagnostic procedure. The current flow rate display has a 30 minute time out feature.



## **Control Valve Function and Cycles of Operation**

This glass filled Noryl¹ fully automatic control valve is designed as the primary control center to direct and regulate all cycles of a water softener or filter. When the control valve is set up as a softener, the control valve can be set to perform down flow or up flow regeneration with the proper piston. When the control valve is set up as a filter, the control valve can be set to perform down flow regeneration or simply backwash. The control valve can be set to regenerate on demand (consumption of a predetermined amount of water) and/or as a time clock (passage of a particular number of days). The control valve can be set so that the softener can meet the Water Quality Association (WQA) or NSF International efficiency rating.

The control valve is compatible with a variety of regenerants and resin cleaners. The control valve is capable of routing the flow of water in the necessary paths to regenerate or backwash water treatment systems. The injector regulates the flow of brine or other regenerants. The control valve regulates the flow rates for backwashing, rinsing and the replenishing of treated water into a regenerant tank, when applicable.

The control valve is designed to deliver high service (27 gpm @ 15 psig) and backwash (27 gpm @ 25 psig) flow rates when the bypass has straight fittings and a 1.050" distributor. The control valve uses no traditional fasteners (e.g. screws), instead clips, threaded caps, nuts and snap type latches are used. Caps and nuts only need to be firmly hand tightened because radial seals are used. Tools required to service the valve include one small blade screwdriver, pliers and a pair of hands. Disassembly for servicing takes much less time than comparable products currently on the market. Control valve installation is made easy because the distributor tube can be cut 1/2" above to 1/2" below the top of the tank thread. The distributor tube is held in place by an o-ring seal and the control valve also has a bayonet lock feature for upper distributor baskets.

The transformer power pack comes with a 15-foot power cord and is designed for use with the control valve. The transformer power pack is for dry location use only. The control valve remembers <u>all</u> settings for two hours if the power goes out. After two hours, the only item that needs to be reset is the time of day; all other values are stored in the memory. The control valve does not need batteries.

Table 3 shows the order of the cycles when the valve is set up as a softener. When the control valve is used as a down flow softener, two backwashes always occur. When the control valve is used as an up flow softener, only one backwash occurs after brining. The installer has the option of having the regenerant refill after the rinse cycle or have the regenerant prefill before regeneration. If the installer chooses to have the regenerant prefill before regeneration, the prefill starts two hours before the regeneration time set. During the 2-hour period in which the brine is being made, treated (softened) water is still available. For example: regeneration time = 2:00 A.M., prefill option selected, downflow softener. Fill occurs at 12:00 A.M., start of backwash cycle occurs at 2:00 A.M.

Rege	Table 3 eneration Cycles Time	Down Flow Softener
G	rains Capacity / LB NaC1	3500 to 2501
	Lbs. NaC1/cu ft resin	7.5 to 1.2
	1st Cycle: Backwash Normal	8 minutes
Cycle	2nd Cycle: Regenerate	60 minutes
Time In	3rd Cycle: Backwash Normal	8 minutes
Minutes	5th Cycle: Rinse	4 minutes
	Total	80



## Step 1 REGEN NEXT Step 2 SET HARDNESS REGEN NEXT Step 3 SEET HARDNESS REGEN REGEN Step 4 SET TIME REGEN

## Installer Displays/Settings

**STEP 1** - Press NEXT and  $\triangle$  simultaneously for 3 seconds.

STEP 2 - Hardness: Set the amount of hardness in grains of hardness as calcium carbonate per gallon using the  $\nabla$  or  $\triangle$  buttons. Value ranges from 1 to 150 in 1 grain increments. Note the grains per gallon can be increased if soluble iron needs to be reduced. This display will show "-nA-" if "FILTER" is selected or if 'AUTO' is not selected. Press NEXT to go to

step 3. Press REGEN to exit Installer Displays/Settings.

STEP 3 - Day Override: When gallon capacity is set to off, set the number of days between regenerations. When gallon capacity is set to AUTO or to a number, set the maximum number of days between regenerations. If value set to "oFF" regeneration initiation is based solely on gallons used. If value is set as a number (allowable range from 1 to 28) a regeneration initiation will be called for on that day even if sufficient number of gallons were not used to call for a regeneration. Set Day Override using ∇ or Δ buttons:

- number of days between regeneration (1 to 28); or
- "oFF"

Press NEXT to go to step 4. Press REGEN to return to previous step.

STEP 4 - Next Regeneration Time (hour): Set the hour of day for regeneration using  $|\nabla|$  or  $|\Delta|$  buttons. AM/PM toggles after 12. The default time is 2:00 a.m. This display will show "REGEN on 0 GAL" if "on 0" is selected in by the installer. Press NEXT to go to Step 5. Press REGEN to return to previous step.

STEP 5 - Next Regeneration Time (minutes): Set the minutes of day for regeneration using  $\nabla$  or  $\triangle$  buttons. This display will not be shown if "on 0" is selected by the installer (2 a.m. is the factory setting). Press NEXT to exit Installer Displays/Settings. Press REGEN to return to previous step. To initiate a manual regeneration immediately, press and hold the "REGEN" button for three seconds. The system will begin to regenerate immediately. The control valve may be stepped through the various regeneration cycles by pressing the "REGEN" button.

#### **General Operation**

RETURN TO NORMAL MODE

SET CLOCK

SET TIME

REGEN

NEXT

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When the system is operating one of two displays will be shown. Pressing NEXT will alternate between the displays. One of the displays is always the current time of day which has to be set (see pg.9). Capacity remaining is the number of gallons that will be treated before the system goes through a regeneration cycle. The user can scroll between the displays as desired.

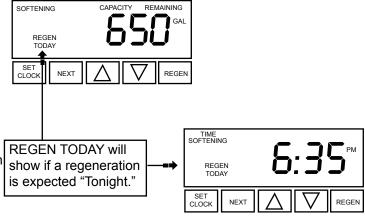
Step 5

REGEN

If the system has called for a regeneration that will occur at the preset time of regeneration, the words REGEN TODAY will appear on the display.

When water is being treated (i.e. water is flowing through the system) the word "Softening" or "Filtering" flashes on the display.

## **User Displays/Settings**





#### Regeneration Mode

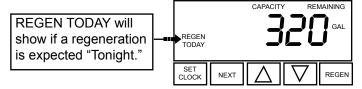
Typically a system is set to regenerate at a time of low water usage. An example of a time with low water usage is when a household is asleep. If there is a demand for water when the system is regenerating, untreated water will be used.



When the system begins to regenerate, the display will change to include information about the step of the regeneration process and the time remaining for that step to be completed. The system runs through the steps automatically and will reset itself to provide treated water when the regeneration has been completed.

#### Manual Regeneration

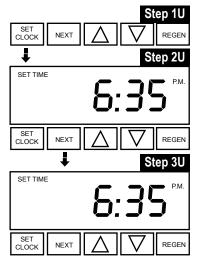
Sometimes there is a need to regenerate the system, sooner than when the system calls for it, usually referred to as manual regeneration. There may be a period of heavy water usage because of guests or a heavy laundry day.



To initiate a manual regeneration at the preset delayed regeneration time, press and release "REGEN". The words "REGEN TODAY" will flash on the display to indicate that the system will regenerate at the preset delayed regeneration time. If you pressed the "REGEN" button in error, pressing the button again will cancel the request. Note: If the regeneration time option is set to "on 0" there is no set delayed regeneration time so "REGEN TODAY" will not activate if "REGEN" button is pressed.

To initiate a manual regeneration immediately, press and hold the "REGEN" button for three seconds. The system will begin to regenerate immediately. The request cannot be cancelled.

Note: For softeners, if brine tank does not contain salt, fill with salt and wait at least two hours before regenerating.



#### Set Time of Day

The user can also set the time of day. Time of day should only need to be set after extended power outages or when daylight saving time begins or ends and at the time of start-up. If an extended power outage occurs, the time of day will flash on and off which indicates the time of day should be reset.

STEP 1U - press SET CLOCK.

**STEP 2U** - Current Time (hour): Set the hour of the day using ∇ or Δ buttons. AM/PM toggles after 12. Press NEXT to go to step 3U.

#### **Power Loss**

If the power goes out for **less than two hours**, the system will automatically reset itself. If an extended power outage occurs, the time of day will flash on and off which indicates the time of day should be reset. The system will retain the other information entered by the installer.

#### **Error Message**

If the word "ERROR" and a number are alternately flashing on the display contact the Installer for help. This indicates that the valve was not able to function properly. Refer to "Troubleshooting" for "ERROR RESET" procedure.





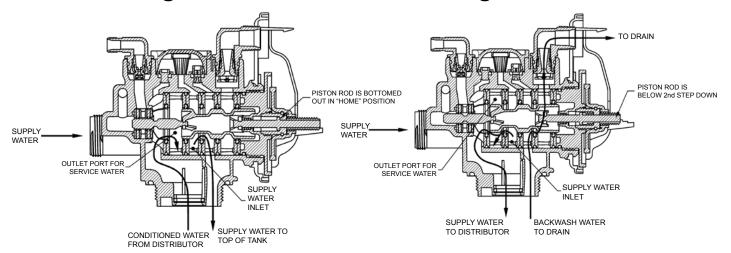




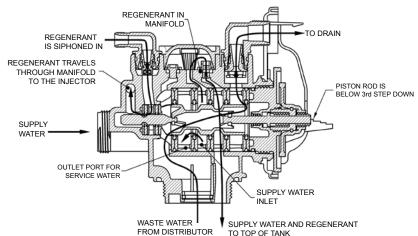
## **FLOW DIAGRAMS**

## flow diagram...service

## flow diagram...backwash

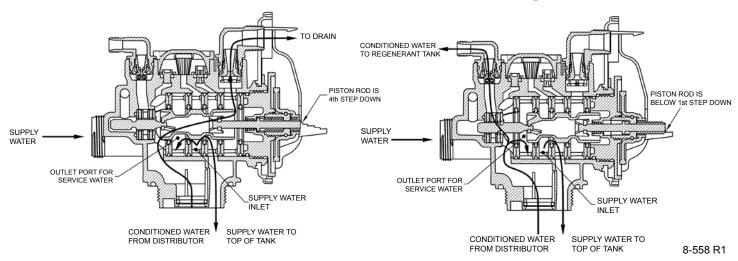


## flow diagram...downflow brine



## flow diagram...rinse

## flow diagram...fill



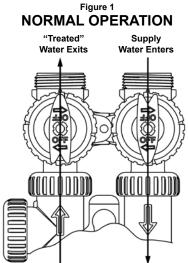


## **Bypass Valve**

The bypass valve is typically used to isolate the control valve from the plumbing system's water pressure in order to perform control valve repairs or maintenance. The WS1 bypass valve is particularly unique in the water treatment industry due to its versatility and state of the art design features. The 1" full flow bypass valve incorporates four positions including a diagnostic position that allows service personal to work on a pressurized system while still providing untreated bypass water to the facility or residence. Its completely non-metallic, all plastic, design allows for easy access and serviceability without the need for tools.

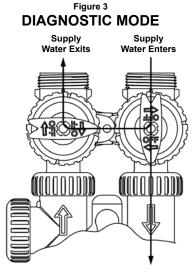
The bypass body and rotors are glass filled Noryl and the nuts and caps are glass filled polypropylene. All seals are self-lubricating EPDM to help prevent valve seizing after long periods of non-use. Internal o-rings can easily be replaced if service is required.

The bypass consists of two interchangeable plug valves that are operated independently by red arrow shaped handles. The handles identify the flow direction of the water. The plug valves enable the bypass valve to operate in four positions.



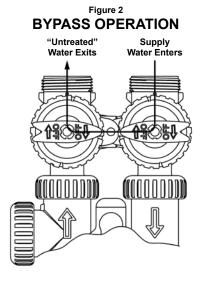
#### **Normal Operation:**

The inlet and outlet handles point in the direction of flow indicated by the engraved arrows on the control valve. Water flows through the control valve during normal operation and this position also allows the control valve to isolate the media bed during the regeneration cycle.



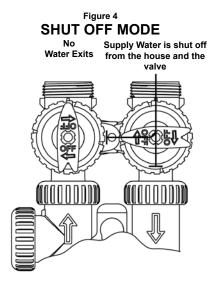
#### Diagnostic:

The inlet handle points in the direction of flow and the outlet handle points to the center of bypass valve, system water pressure is allowed to the control valve and the plumbing system while not allowing water to exit from the control valve to the plumbing.



#### Bypass:

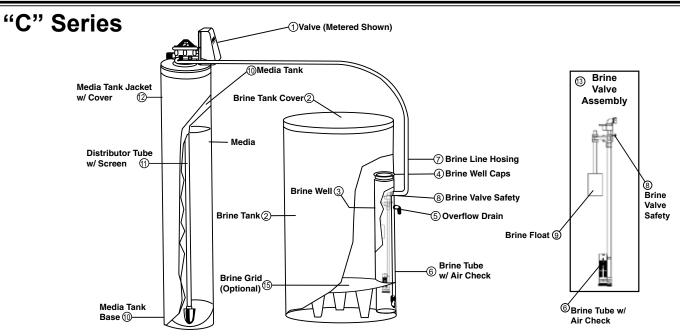
The inlet and outlet handles point to the center of the bypass, the control valve is isolated from the water pressure contained in the plumbing system. Untreated water is supplied to the plumbing system.



#### Shut Off:

The inlet handle points to the center of the bypass valve and the outlet handle points in the direction of flow, the water is shut off to the plumbing system. If water is available on the outlet side of the softener it is an indication of water bypass around the system (i.e. a plumbing connection somewhere in the building bypasses the system).



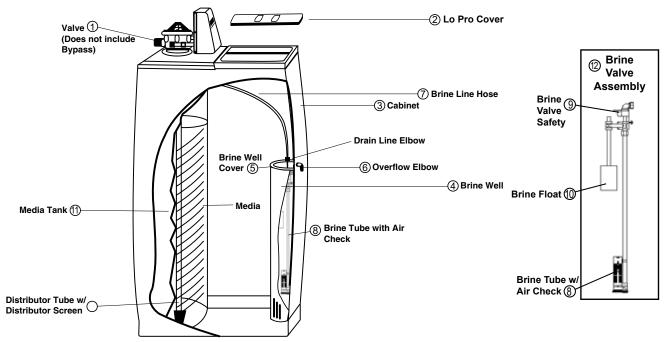


Parts Listing					
Part Number	No.	Description			
Contact Factory	1	Valve Metered (Complete - Specify Mode	el)		
B1209053	2	Brine Tank w/ Cover (Complete for CMP	-22K, C-22-2 w/ gric	<u>(b</u>	
A2042065	2	Brine Tank w/ Cover (Complete w/ Grid f	or CMP-30K, 40K, 4	45K, CMP25 Combo, CMP45	Combo)
A2042064	2	Brine Tank w/ Cover (Complete for w/ Gr	rid for CMP-60K, C-0	60-2)	·
A2042061	2	Brine Tank w/ Cover (Complete for CMP	-22K, 30K, 40K, 45h	K, C-22-2, C-40-2, C-30-2, C-	-45-2, C-60-2)
B1210033	2	Brine Tank w/ Cover (Complete for CMP	-60K)		·
A2071005	3	Brine Well			
A2072003	4	Brine Well Cap			
A2250003	5	Overflow Elbow			
A2118010	6	Brine Tube w/ Air Check			
B1227002	7	Brine Line Hose w/ Inserts			
A2005058	8	Brine Valve Safety			
A2107022	9	Brine Float			
A2126201	10	8 x 44 Media Tank - w/ Base	CMP-22K	C-22-2	
A2126203	10	9 x 48 Media Tank - w/ Base	CMP-30K	C-30-2	
A2126206	10	10 x 54 Media Tank - w/ Base	CMP-45K	C-45-2	
A2126208	10	12 x 52 Media Tank - w/ Base	CMP-60K	C-60-2	
A2126205	10	10 x 47 Media Tank - w/ Base	CMP-25 Combo &	(CMP-40K & C-40-2 if built a	after 06/01/04)
Contact Factory		Media (Specify Model)			
B1023056	11	Distributor Tube Assembly - Specify Mod			
B1229004	11	Distributor Tube Assembly - for CMP-25	Combo		
B1024006	12	Media Tank Jacket	C-22-2	CMP-22K	8" Dia., Almond
B1024009	12	Media Tank Jacket w/ cover	C-30-2 & C-40-2	CMP-30K & CMP-40K	9" Dia., Almond
B1024015	12	Media Tank Jacket w/ cover	C-40-2 & C-45-2	CMP-45K & CMP-45K	10" Dia., Almond
B1024018	12	Media Tank Jacket w/ cover	C-60-2	CMP-60K	12" Dia., Almond
B1024015	12	Media Tank Jacket		(CMP-40K & C-40-2 if built a	after 06/01/04)
B1180011	13	* Brine Valve Assembly - Complete - Inc	ludes #'s 6, 8, & 9		
A2354023	14	*1" Bypass - Does not include fitting kit	(Not Shown)		
A2284002	15	*Grid Set-All (Optional)			
A2121013	16	Media Resin (must also purchase A21)	220080 garnet [30#]	].) (used only on CMP-25 Cor	mbo model)
A2122008D	17	Garnet [30#] (used only on CMP-25 Cor	mbo model)		

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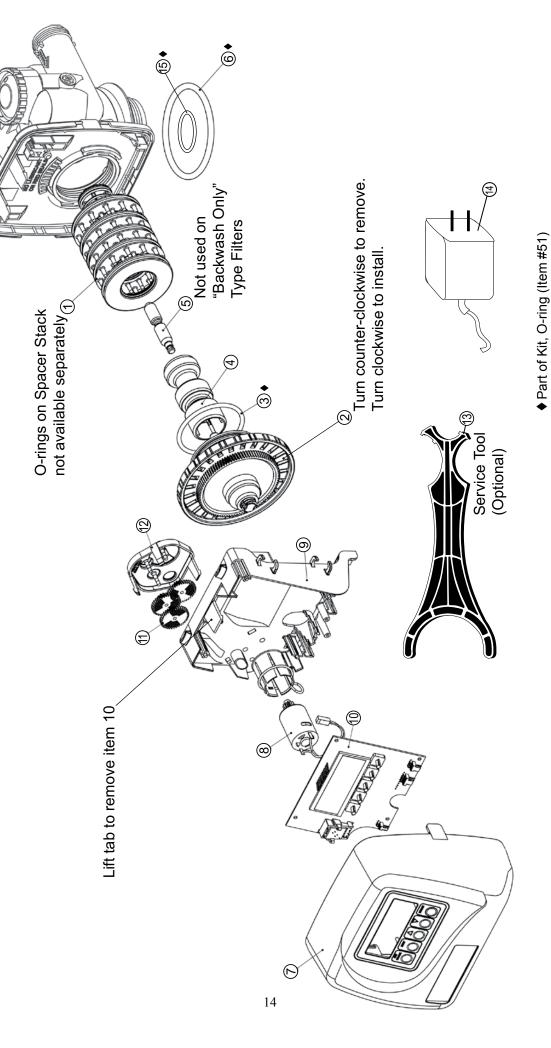


## "C" Series



	Parts Listing					
Part Number	Control Number	No.	Description			
Contact Factory		1	Valve Metered (Complete - Specify Model)			
A2103030		2	Lo Pro Cover			
A2274004		3	Cabinet w/ cover			
A2071005		4	Brine Well			
A2072003		5	Brine Well Cap			
B1227002		6	Overflow Elbow			
B1227003		7	Brine Line Hose w/ inserts			
A2118010		8	Brine Tube w/ air check			
A2005058		9	Brine Valve Safety			
A2107023		10	Brine Float			
A2255101		11	9 x 35 Media Tank w/o Base CMP-22KC C-22-C			
A2255102		11	10 x 35 Media Tank w/o Base CMP-30KC C-30-C			
Contact Factory			Media (Specify Model)			
B1023050			Distributor Tube W/Distributor Screen (All)			
B1180011		12	Brine Valve Assembly - Complete - includes #'s 8, 9, & 10			
A2355023		13	*1" Bypass Does not include fitting kit (Not Shown)			
B1021009			*Grid Set(Optional-Not Shown) CMP-30-KC C-30-C			
B1021010			*Grid Set(Optional-Not Shown) CMP-22-KC C-30-C			

# Drive Cap Assembly, Downflow Piston, Regenerant Piston and Spacer Stack Assembly & Front Cover and Drive Assembly



8-171 R5

MARLO "CMP" & "C" Series Automatic Water Conditioners



## Drive Cap Assembly, Downflow Piston, Upflow Piston, Regenerant Piston and Spacer Stack Assembly

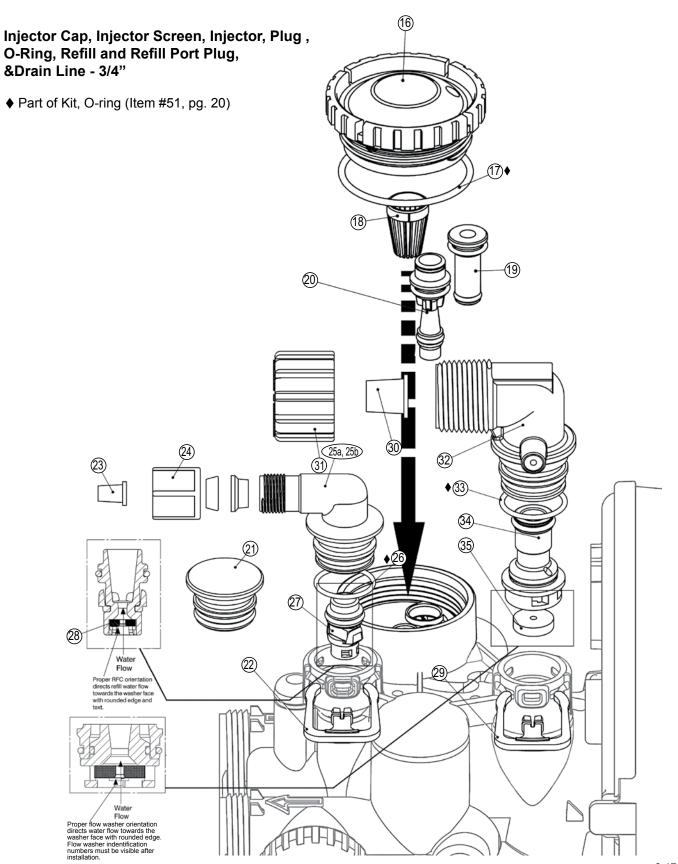
Item No.	Part No.	Description	Quantity
1	A2466034	*Spacer Stack Assembly w/o o-rings	1
2	A2080077	Drive Cap Assembly	1
<b>♦</b> 3	use item 16	O-Ring 228 (use Valve O-ring Kit)	1
<b>1</b> 4	A2309040	Piston Downflow Assembly	1
⊗5	A2438033	Regenerant Piston	1
<b>♦</b> 6	use item 51	O-Ring 337 (use Valve O-ring Kit)	1
<b>♦</b> 15	use item 51	O-Ring 215 (use Valve O-ring Kit)	1

- ▲Item #4 identified with "DN" code.
- ⊗ Item #5 not used with Backwash Only filter applications.
- ♦ See page 20 for Valve O-ring Kit.

## **Front Cover and Drive Assembly**

Item No.	Part No.	Description	Quantity
7	A2103133	Front Cover ASSY	1
8	A2085050	Motor	1
9	A2328046	Drive Bracket & Spring Clip	1
10	A2341012	PC Board	1
11	A2393046	Drive Gear 12 x 36	3
12	A2103132	Drive Gear Cover	1
13	A2491086	Service Tool	1
14	A2242054	Transformer 110V - 12V	1





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## Injector Cap, Injector Screen, Injector, Plug and O-Ring

Item No.	Part No.	Description		Quantity
16	A2080079	Injector Cap		1
<b>♦</b> 17	Use Item 51	O-Ring 135 (Use Valve O-ring Kit)		1
18	A2142016	Injector Screen		1
19	A2079059	Injector Assembly Z Plug	See note	1
	A2079060	Injector Assembly A Black		
	A2079048	Injector Assembly B Brown		
	A2079046	Injector Assembly C Violet		
	A2079045	Injector Assembly D Red		
20	A2079049	Injector Assembly E White		1
	A2079047	Injector Assembly F Blue		
	A2079050	Injector Assembly G Yellow		
	A2079055	Injector Assembly H Green		
	A2079062	Injector Assembly I Orange		
	A2079063	Injector Assembly J Light Blue		
	A2079064	Injector Assembly K Light Green		

<sup>\*</sup>The injector plug and the injector each contain one 011 (lower) and 013 (upper) o-ring.

Note: For downflow brine, injector is located in the down hole and injector plug in the up hole. For a filter that only backwashes injector plugs are located in both holes.

## Refill and Refill Port Plug

Drawing No.	Order No.	Description	Quantity
21	A2287059	Refill Port Plug Assembly	This part is required for backwash only systems
22	A2411015	Elbow Locking Clip	1
23	A2409016	Polytube insert 3/8	1
24	A2095071	Nut 3/8	1
25a	A2080078	Elbow Cap 3/8	(use w/ 3/8" tubing) 1
25b	A2129100	Elbow 1/2" with nut and insert	(use w/ 1/2" tubing) Option
♦26	Use Item 51	O-Ring 019 (Use Valve O-ring Kit)	1
27	A2104033	RFC Retainer Assembly*	1
28	A2253108	RFC Brine Refill Flow Washer	1

<sup>\*</sup>Assembly includes RFC.

### Drain Line - 3/4"

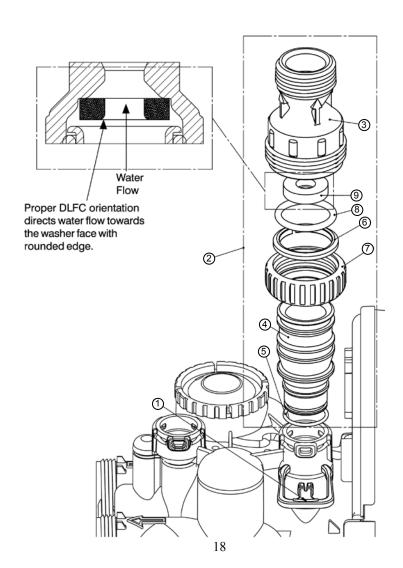
Drawing No.	Order No.	Description	Quantity
29	A2411015	Elbow Locking Clip	1
30	A2409013	Polytube insert 5/8	Option
31	A2095065	Nut 3/4 Drain Elbow	Option
32	A2099056	Drain Elbow 3/4 Male Assembly	1
<b>♦</b> 33	Use Item 51	O-Ring 019 (Use Valve O-ring Kit)	1
34	A2104034	Drain Flow Washer Retainer Assembly	1
	A2253114	Drain Flow Washer 0.7 gpm for 3/4	
	A2253099	Drain Flow Washer 1.0 gpm for 3/4	One
	A2253084	Drain Flow Washer 1.3 gpm for 3/4	DLFC
25	A2253083	Drain Flow Washer 1.7 gpm for 3/4	must be
35	A2253081	Drain Flow Washer 2.2 gpm for 3/4	used if 3/4
	A2253082	Drain Flow Washer 2.7 gpm for 3/4	fitting is
	A2253085	Drain Flow Washer 3.2 gpm for 3/4	used
	A2253086	Drain Flow Washer 4.2 gpm for 3/4	
	A2253087	Drain Flow Washer 5.3 gpm for 3/4	



### Drain Line - 1"

Drawing No.	Order No.	Description	Quantity
1	A2411015	Elbow Locking Clip	1
2	A2099072	Drain FTG 1" Straight	1
3*	A2005075	Drain FTG Body 1"	1
4*	A2097040	Drain FTGAdapter 1"	1
5*	A2077179	O-Ring 019	1
6*	A2453012	Split Ring	1
7*	A2095069	Nut 1" Quick Connect	1
8*	A2077178	O-Ring 215	1
	A2253117	DLFC 9.0 gpm for 1	One
	A2253118	DLFC 11.0 gpm for 1	DLFC
	A2253119	DLFC 13.0 gpm for 1	must be
9	A2253120	DLFC 17.0 gpm for 1	used if 1
~	A2253121	DLFC 20.0 gpm for 1	fitting is
	A2253122	DLFC 25.0 gpm for 1	used

<sup>\*</sup>Can be ordered as a set order number A2099072, description: Drain FTG 1 Straight.

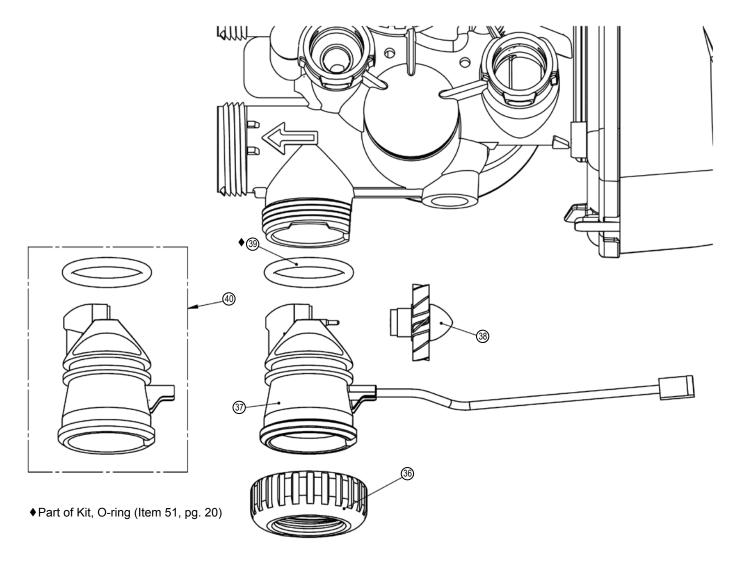




## Water Meter and Meter Plug

Item No.	Part No.	Description	Quantity
36	A2095069	Nut 1" Quick Connect	1
*37	A2360039	Meter Assembly	1
38	A2100027	Turbine Assembly	1
39	use item 51	O-Ring 215 (Use Valve O-ring Kit)	1
40	A2287077	Meter Plug Assembly (Time clock option)	1

<sup>\*</sup>Item #37 includes Items #38 & #39.





Item No.	Part No.	Description	Quantity
41	A2095069	Nut 1" Quick Connect	2
42	A2453012	Split Ring	2
●43	use item 52	O-Ring 215 (Kit available - see Item #10)	2
44	A2607004	Bypass 1" Rotor	2
45	A2080090	Bypass Cap	2
46	A2395009	Bypass Handle	2
47	A2104036	Bypass Rotor Seal Retainer	2
●48	use item 52	O-Ring 135 (use Bypass Valve Kit)	2
●49	use item 52	O-Ring 112 (use Bypass Valve Kit)	2
●50	use item 52	O-Ring 214 (use Bypass Valve Kit)	

● Part of Kit, O-ring By-Pass(Item 52)

## ♦ Valve O-ring Kit

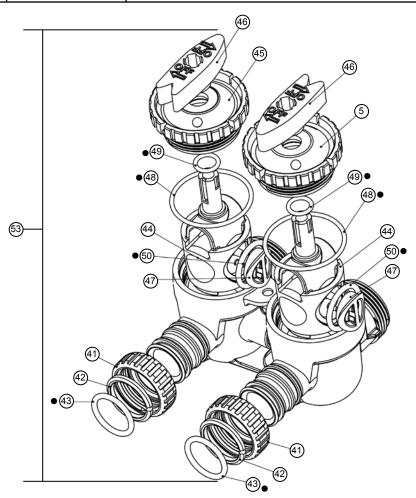
I	51	B1213022	KIT O-ring (contains 1 each of 3, 6, 15, 17, 26, & 33) 1 per valve

## Bypass Valve O-ring Kit

52	B1213021	KIT O-ring Bypass (Incl. 2 ea. of items 43,48,49,& 50)	1 per valve

(Not Shown) Order No. A2412076, Description Bypass Vertical Adapter Assembly

## **Complete Assembly**



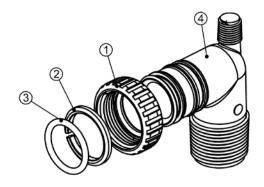


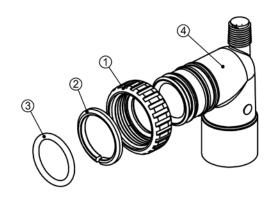
Order No: A2129080 (Optional)
Description: Fitting 1" PVC Male NPT Elbow Assembly

Drawing No.	Order No.	Description	Quantity
1	A2095069	Nut 1" Quick Connect	2
2	A2453012	Split Ring	2
3	A2077178	O-Ring 215	2
4	A2129101	Fitting 1"PVCMaleNPT Elbow	2

Order No: A2099054 (Optional)	
Description: Fitting 3/4" & 1" PVC Solvent 90° A	sy

Drawing No.	Order No.	Description	Quantity
1	A2095069 Nut 1" Quick Connect		2
2	A2453012	Split Ring	2
3	A2077178	O-Ring 215	2
4	A2569008	Fitting 3/4&1 PVC Solvent 90	2



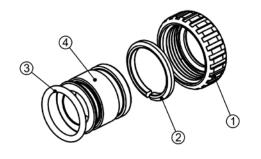


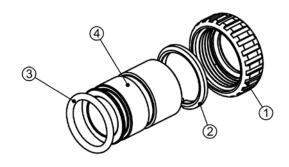
Order No: A2435068 (Standard)
Description: Fitting 1" Brass Sweat Assembly

Drawing No.	Order No.	Description	Quantity
1	A2095069	Nut 1" Quick Connect	2
2	A2453012	Split Ring	2
3	A2077178	O-Ring 215	2
4	A2569006	Fitting 1" Brass Sweat	2

Order No: A2435072 (Optional)
Description: Fitting 3/4" Brass Sweat Assembly

Drawing No.	Order No.	Description	Quantity
1	A2095069	Nut 1" Quick Connect	2
2	A2453012	Split Ring	2
3	A2077178	O-Ring 215	2
4	A2569007	Fitting 3/4" Brass Sweat	2





Part No.	Description	Quantity
A2095069	Nut 1" Quick Connect	2
A2453012	Split Ring	2
A2077178	O-Ring 215	2
A2412076	Bypass Vertical Adapter Assembly	2



# Table 15 Troubleshooting Procedures

Problem		Possible Cause		Solution
	a.	Transformer unplugged	a.	Connect power
Timer does not display time of day		No electric power at outlet	b.	Repair outlet or use working outlet
		Defective transformer	C.	Replace transformer
	d.	Defective PC board	d.	Replace PC board
O Time and a second discussion	a.	Switched outlet	a.	Use uninterrupted outlet
Timer does not display correct time of day	b.	Power outage	b.	Reset time of day
Correct time of day	C.	Defective PC board	C.	Replace PC board
	a.	Bypass valve in bypass position	a.	Put bypass valve in service position
3. No softening/filtering	b.	Meter connection disconnected	b.	Connect meter to PC board
3. No softening/filtering display when water is	C.	Restricted/stalled meter turbine	C.	Remove meter and check for rotation
flowing				or foreign material
lg	d.	Defective meter	d.	Replace meter
	e.	Defective PC board	e.	Replace PC board
	a.	Power outages	a.	Reset control valve to correct time of
				day
	b.	Time of day not set correctly	b.	Reset to correct time of day (a.m./p.m.)
4. Control valve regenerates		Time of regeneration incorrect	C.	Reset regeneration time (a.m./p.m.)
at wrong time of day	d.	Control valve set at "on 0"	d.	Check control valve set-up procedure
		(immediate regeneration)		regeneration time option
	e.	Control valve set at NORMAL +	e.	Check control. valve set-up procedure
		on 0		regeneration time option
5.ERROR followed by	a.	Control valve has just been ser-	a.	Press NEXT and REGEN for 3
code number		viced		seconds or unplug power source jack (black wire) and plug back in to reset
1001 Error Code -				control valve
Unable to recognize start	b.	Foreign matter is lodged in control	b.	Check piston and spacer stack as-
of regeneration	~	valve		sembly for foreign matter
1002 Error Code -	C.	High drive forces on piston	C.	Replace piston(s) and spacer stack
Unexpected stall				assembly
1003 Error Code -	d.	Control valve piston not in home	d.	Press NEXT and REGEN for 3
Motor ran to long, timed out trying to reach next		position		seconds or unplug power source jack
cycle position				(black wire) and plug back in to reset
1004 Error Code -	<u>_</u>	Mater not incomed falls to an array	_	Charle mater and wining Panlace
Motor ran to long, timed out	e.	Motor not inserted fully to engage	e.	Check motor and wiring. Replace
trying to reach home		pinion, motor wires broken or disconnected, motor failure		motor if necessary
position	f.	Drive gear label dirty or damaged,	f	Replace or clean drive gear(s)
If other Error Codes display contact the factory	'	missing or broken gear	١.	replace of olean arive year(s)
contact the factory		Drive bracket incorrectly aligned	g.	Reseat drive bracket properly
EDDOD David D	g.	to back plate	J.	
ERROR Reset Procedure:	h.	PC board is damaged or defective	h.	Replace PC board
1. Correct error condition.		Ğ		•
2. Press NEXT and	i.	PC board incorrectly aligned to	i.	Ensure PC board is correctly snapped
REGEN simultaneously for three seconds.		drive bracket		on to drive bracket
ioi tillee secolius.				



# Troubleshooting Procedures (continued)

	Problem	Possible Cause	Solution
		a. Motor not operating	a. Replace motor
		b. No electric power at outlet	b. Repair outlet or use working outlet
		c. Defective transformer	c. Replace transformer
6.	Control valve stalled in	d. Defective PC board	d. Replace PC board
	regeneration	e. Broken drive gear or drive cap	e. Replace drive gear or drive cap as-
		assembly	sembly
		f. Broken piston retainer	f. Replace drive cap assembly
		g. Broken main or regenerant piston	g. Replace main or regenerant piston
7.	Control valve does not	a. Transformer unplugged	a. Connect transformer
′.	regenerate automatically	b. No electric power at outlet	b. Repair outlet or use working outlet
	when REGEN button is depressed and held	c. Broken drive gear or drive cap assembly	c. Replace drive gear or drive cap assembly
	depressed and neid	d. Defective PC board	d. Replace PC board
		a. By-pass valve in bypass position	a. Put control valve in service position
_		b. Meter connection disconnected	b. Connect meter to PC board
8.	Control valve does not regenerate automatically	c. Restricted/stalled meter turbine	c. Remove meter and check for rotation or foreign material
	but does when REGEN button is depressed	d. Defective meter	d. Replace meter
	button is depressed	e. Defective PC board	e. Replace PC board
		f. Set-up error	f. Check control valve set-up procedure
9	Time of day flashes on and off	a. Power has been out more than two hours, the transformer was unplugged and then plugged back into the wall outlet, the transformer plug was unplugged and then plugged back into the board or the NEXT and REGEN buttons were pressed to reset the valve.	a Reset the time of day

## **NOTES**



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